



Column Forward/Aft
← Motor

FRONT
DRIVER

Column Forward/Aft Action.
Steering wheel shaft end
← nut

- 7. Pinch & pull fwd black & white motor power plugs (white not shown)
- 8. Grasp (or pliers) gently rock plug support fore/aft pulling down to remove it from column housing and tie plug mates aside
- 9. Use screwdriver and pliers to work old motor drive off motor and driven splined shafts
- 10. Fit (don't force) gently one end of hex wrench partially into new part end so it barely turns with other end in drill motor
- 11. Fit new part end onto driven spline and spin the column all the way down.

Broken Tilt
Coupling

8. Grasp this plastic bracket
rocking and pulling down
disengaging two male pins from housing

Up/Down
Tilt Motor

7. Pinch these two here, pull fwd
← (white plug already removed)