



Column Forward/Aft Action.  
Steering wheel shaft end  
←-nut

FRONT  
DRIVER

Column Forward/Aft  
←- Motor

Up/Down  
Tilt Motor -->

- 7. Pinch & pull fwd black & white motor power plugs
- 8. Grasp (or pliers) gently rock plug support fore/aft pulling down to remove it from column housing and tie plug mates aside
- 9. Use screwdriver and pliers to work old motor drive off motor and driven splined shafts
- 10. Fit (don't force) gently one end of hex wrench partially into new part end so it barely turns with other end in drill motor
- 11. Fit new part end onto driven spline and spin the column all the way down.

←-7. Pinch -black- these two here, pull fwd  
←-white-

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