

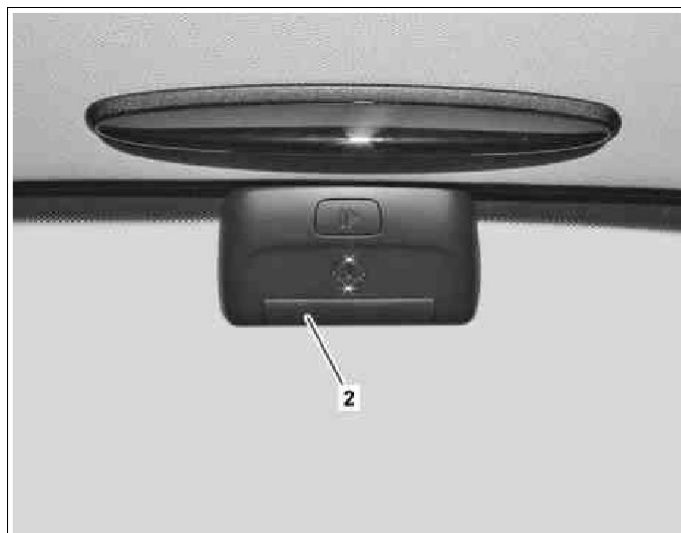
Type 205.0/1/2
 except code 540 (electric roll for rear window)
 except code E64 (ECALL RUSSIA (GLONASS))

1 Front instrument cluster camera (Dashcam)









P54.71-A067-11

2 Rear instrument cluster camera (Dashcam)



P54.71-A068-11

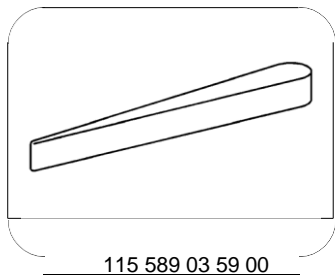
	Reminders on the prevention of damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Explanations for the retrofitting of electrical or optical lines		AH82.00-P-0000-01A
<input type="checkbox"/>	Removing		
1 ☛	Disconnect the driver-side fuse and relay module.		AR54.15-P-0003LWX
2 ☛	Remove the bottom trim for the instrument cluster on the driver's side.		AR68.10-P-1500LW
3 ☛	Remove the A-pillar trim on the driver's side.		AR68.30-P-4050LW
4 ☛	Remove the upper B-pillar lining by the driver and set it aside along with the seat belt attached.		AR68.30-P-4700LW
5 ☛	Remove the front and rear grab levers from the driver's side.		AR68.30-P-4330NKB

6	Remove the guards by the driver via the fixing hooks of the front and rear separation mesh.	Type 205.2 <input type="checkbox"/> Long wedge	*115589035900
7 	Remove the left C-pillar lining and set it aside along with the seat belt attached.	TYPE 205.0/1	AR68.30-P-4490LW
8 	Remove the drive side D-pillar trims.	Type 205.2	AR68.30-P-4495LW
9 	Remove the ceiling control unit controller		AR82.20-P-1000LF
<input type="checkbox"/>	Installing		
10	Retrofitting of the front Dashcam housing	<input type="checkbox"/> During the pressing process, it is necessary to apply the pressure directly on the adhesive place. Approximate the maximum bonding power. Accessed after 72 hours at 20°C. All kinds of mechanical strain should be avoided within the first hour. Otherwise, adhesion defects may occur. Cleaner	AZ54.71-P-0001-00LWE *BR00.45-Z-1025-04A
11	Retrofitting of the rear Dashcam slot	<input type="checkbox"/> During the pressing process, it is necessary to apply the pressure directly on the adhesive place. Approximate the maximum bonding power. Accessed after 72 hours at 20°C. All kinds of mechanical strain should be avoided within the first hour. Otherwise, adhesion defects may occur. Cleaner	AZ54.71-P-0003-00LWE *BR00.45-Z-1025-04A
<input type="checkbox"/>	Removing		
12	Remove the rain and light sensor cover.	<input type="checkbox"/> Long wedge	*115589035900
13 	Remove both sun visors.		AR68.60-P-5480NKB
14	Pull the front and rear edge guard out of the roofing area on the driver's side.		
15	Solve the front and rear headliner by the driver.		
16 	Dismantling the upper rear cover covering.	Type 205.2	AR72.20-P-6631LWS
<input type="checkbox"/>	Installing		
17	Install the Dashcam harness later. Explanation of the use of paint-lifting nuts in chassis connections	TYPE 205.0/1 Type 205.2 Silikonspray Silicone-Fluid Ürün.No 0,4 l. 0893 221 000 Adhesive tape roll, Tesa tape Vlies, 50 meters, 50 mm wide <input type="checkbox"/> Chassis point of left foot area <input type="checkbox"/> Actual cable group repair kit <input type="checkbox"/> Cable group repair kit passenger car addition	AZ54.71-P-0001-01LW AH00.19-P-1000-20A AZ54.71-P-0001-01LWS *BR00.45-Z-1133-06A *BR00.45-Z-1144-02A *BA00.19-P-1028-01E *000589139900 *220589049900
18	Seat the front Dashcam (1) against the arrow on the Eject button on the Dashcam slot.	<input type="checkbox"/> Installation of the front Dashcam (1) no earlier than one hour after the bonding of the Dashcam housing. Otherwise, the Dashcam slot may dissolve.	
19	Seat the rear Dashcam (2) against the arrow on the Eject button on the Dashcam slot.	<input type="checkbox"/> Installation of the rear Dashcam (2) no earlier than one hour after gluing the Dashcam housing. Otherwise, the Dashcam slot may dissolve.	
20  GF	Do the commissioning. Mercedes-Benz Dashcam country settings		AZ54.71-P-0001-02LWE GF54.71-P-0010-02LWE
21	Complete the tool. Updating the Vehicle Documentation (VeDoc)		

22	Attach the description text "The front and rear are equipped in accordance with Mercedes-Benz Dashcam AZ54.71-P-0001LW" to KG 54, KG 67 and KG 68 under the external organization texts.		
<input type="checkbox"/>	Control		
23	Perform the function check.	<input type="checkbox"/> See Instructions for Use.	

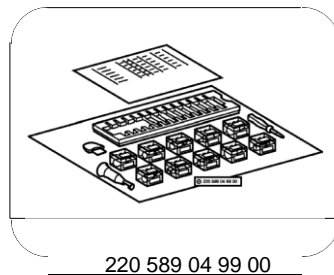
Chassis points

Number	Naming		Type 205 To the 2019 model year until	Type 205 2019 model Since
BA00.19-P-1028-01E	Left foot area chassis point	W34	Nm	10



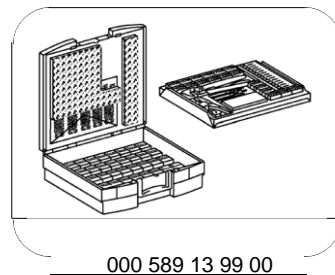
115 589 03 59 00

Long wedge



220 589 04 99 00

Cable group repair kit passenger car addition



000 589 13 99 00

Actual cable set repair kit

Repair agent

Number	Explanation	Order Number
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71
BR00.45-Z-1133-06A	Silikonspray Silicone-Fluid Ürün.No 0,4 l. 0893 221 000	Adolf WÜRTH GmbH & Co. KG Reinhold-Würth-Str. 12-17 74653 Künzelsau-Gaisbach Germany Wire.. +49 7940 15-0 Fax: +49 7940 15-1000 http://www.wuerth.de
BR00.45-Z-1144-02A	Adhesive tape roll, Tesa tape Vlies, 50 meters, 50 mm wide	A 008 989 50 85 09

Parts order reminders

Part no.	Explanation	Custom
KG 98 (siehe EPC)	Dashcam (instrument panel camera) part set	1