

P72.20-2402-08

Shown on model 169.0

1 Rear-end door lock

2 Bolt

3 Electrical connector

Modification notes

31.1.07	Gap dimension between rear-end door and taillamp	Model 245.2	*BE60.00-P-1005-01Q
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	Remove/install		
1	Remove liner on tailgate	Model 169.0/3 Model 245.2 i Installation: Install rear-end door lining only after checking and adjusting rear-end door.	AR72.20-P-3520AK AR72.20-P-3520BK
2	Unscrew bolts (2) and remove rear-end door lock (1)	i The electrical connector (3) is already disconnected when removing the rear-end door lining. Nm	*BA72.20-P-1004-02I
3	Install in the reverse order		
	Checking		
4	Check gaps on rear-end door all the way around	Model 169.0 Model 169.3 Model 245.2 i If necessary: ↓ Adjust rear-end door	AR60.00-P-0700-01AK *BE60.00-P-1005-01N *129589032100 AR60.00-P-0700-01AL *BE60.00-P-1005-01N *129589032100 AR60.00-P-0700-01BK *BE60.00-P-1005-01Q *129589032100 AR72.20-P-3510AK

Test and adjustment values for gap dimensions

Number	Designation			Model 169.0	Model 169.3
BE60.00-P-1005-01N	Gap dimension	Bumper to taillamp	Dim. "S" mm	2.5 (±1)	2.5 (±1)
		Rear-end door to taillamp	Dim. "T" mm	4.0 (±1.5)	4.0 (±1.5)
		Rear-end door to bumper	Dim. "U" mm	5.0 (±2)	5.0 (±2)

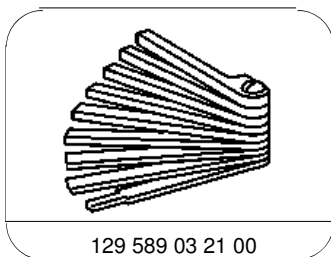
	Rear-end door to roof	Dim. "V"	mm	4.5 (±1)	4.5 (±1)
		See picture		AR60.00-P-0700-01AK	AR60.00-P-0700-01AL

Test and adjustment values for gap dimensions

Number	Designation	Model 245.2
BE60.00-P-1005-01Q	Bumper to taillamp	Dim. "R" mm 2.5 (±1)
	Rear-end door to taillamp	Dim. "S" mm 3.5 (+1)
	Rear-end door to bumper	Dim. "T" mm 5.0 (±2)
	Rear-end door to roof	Dim. "U" mm 4.5 (±1)
	Taillamp in tailgate and taillamp	Dim. "V" mm 4.0 (±1.5)
	See picture	AR60.00-P-0700-01BK

Tailgate

Number	Designation	Model 169, 245
BA72.20-P-1004-02I	Bolt for trunk lid lock on rear-end door	Nm 9



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Feeler gauge