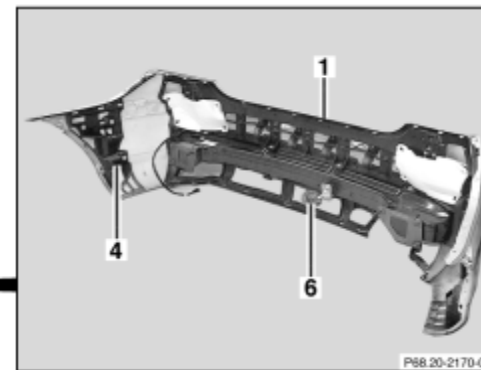
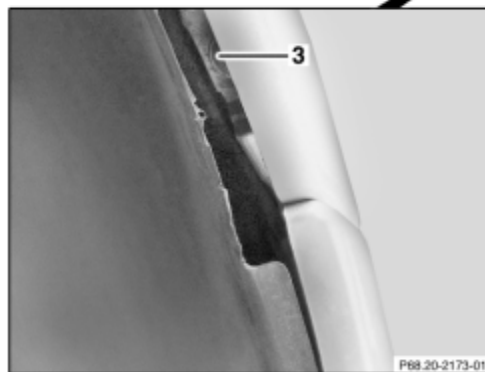


AR88.20-P-2200PB	Remove/install rear bumper	21.8.00
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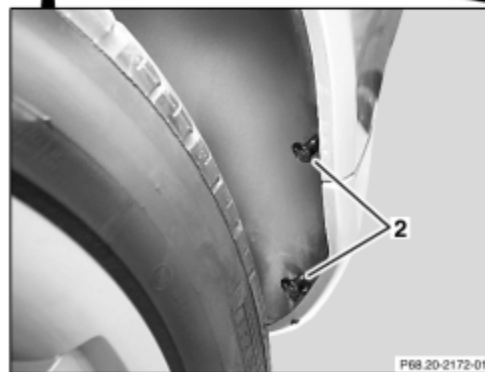
MODEL 203.7



P68.20-2170-01



P68.20-2173-01



P68.20-2172-01



P68.20-2171-01

P88.20-2174-09

1 Bumper  
2 Spreading clips

3 Bolt  
4 Bracket

5 Guide  
6 Bracket



X35/28

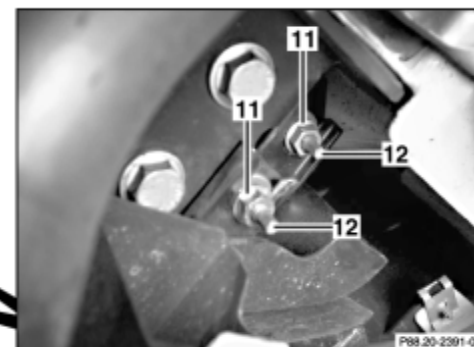
P88.20-2167-09

7 Nut  
8 Bolt


9 Nuts  
10 Rubber mount









X35/28 Rear bumper PTS connector


11 Nuts  
12 Adjustment bolt



P88.20-2392-04

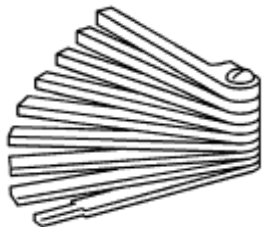
☒	Remove		
1	Loosen paneling on left in trunk		<a href="#">AR68.30-P-4600PB</a>
2.1	Loosen paneling on right in trunk	Except code (810) Sound system	<a href="#">AR68.30-P-4600PB</a>
2.2	Remove resonance element	With code (810) Sound system	<a href="#">AR82.62-P-7839PB</a>
3.1	Disconnect PTS connector, rear bumper (X35/28)	With code (220) Parktronik system	
4	Unscrew screws (8) on both sides		
5	Unscrew nut (7) on both sides		
6	Remove left vapor seal		
7	Remove spreading clips (2) on both sides of rear inner fender		
8	Unscrew screws (3) on both sides		
9	Leave rubber mount (10) at mount (6) and loosen from muffler	 Check rubber mount (10) before installation, replace if necessary.	
10.1	Loosen nut (11) on both sides on adjustment bolts (12)	With code (550) Trailer coupling	

10.2	Unscrew nuts (9) on both sides	except CODE (550) Trailer coupling	
11	Remove bumper (1)		
	<b>Install</b>		
12	Install bumper (1)	 When moving in, ensure that mount (4) is pushed into guide (5) on both sides.	
13.1	Install nuts (9) and tighten.	Except CODE (550) Trailer device	
		 Nut for rear bumper on rear center section	<a href="#">BA88.20-P-1002-01A</a>
		 Move bumper until the edge of the bumper (1) is flush with the edge of the rear fender. Check bumper gap dimensions (1), correct if necessary Refer to:↓	
		Gaps on hoods, doors and lids	<a href="#">AR60.00-P-0700-01PB</a>
			<a href="#">129 589 03 21 00</a>
13.2	Place nuts (11) at the adjusting bolts (12) and tighten	With code (550) Trailer coupling	
		 Place nuts (11) only up to the point, that it remains possible to twist the adjustment bolts (12). Adjust uniform gap on bumper (1) with adjustment bolts (12).	
		 Move bumper until the edge of the bumper (1) is flush with the edge of the rear fender. Check bumper gap dimensions (1), correct if necessary Refer to:↓	
		Gaps on hoods, doors and lids	<a href="#">AR60.00-P-0700-01PB</a>
			<a href="#">129 589 03 21 00</a>

14	Mount rubber mount (10) at muffler		
15	Screw in bolt (3) on both sides		
16	Install spreading clips (2) on both sides on rear inner fender		
17	Install vapor barrier on left side		
18	Screw in nuts (7) on both sides		
19	Screw in bolt (8) on both sides	 Screw with washer for rear bumper on fender	<a href="#">BA88.20-P-1005-01A</a>
20.1	Connect rear bumper PTS connector (X35/28)	With code (220) Parktronik system	
21.1	Install resonance element	With code (810) Sound system	<a href="#">AR82.62-P-7839PB</a>
21.2	Install paneling on right side of trunk	Except code (810) Sound system	<a href="#">AR68.30-P-4600PB</a>
22	Install paneling on left side of trunk		<a href="#">AR68.30-P-4600PB</a>

### Bumper

Number	Designation	Model 203	
BA88.20-P-1002-01A	Nut of rear bumper to rear center section	NM	6
BA88.20-P-1005-01A	Bolt with sealing washer of rear bumper to side fender	NM	8



129 589 03 21 00

Feeler gage