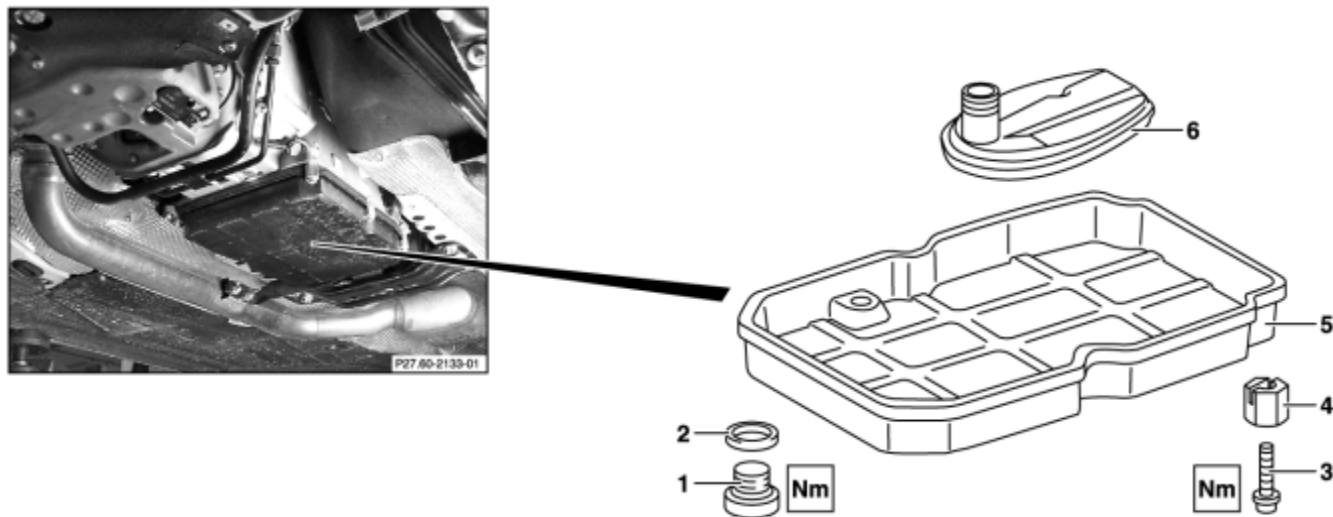


| | | |
|-----------------|--|----------|
| AP27.00-P-2702P | Automatic transmission - oil and filter change | 13.10.04 |
|-----------------|--|----------|

TRANSMISSION 722.6 in MODEL 203















P27.00-2227-08

1 Oil drain screw
2 Sealing ring

3 Screw
4 Sprag

5 Oil pan
6 Oil filter

| | | | |
|----------------|--|---|------------------------------------|
| | Remove/Install | | |
| Danger! | Risk of death caused by vehicle slipping or toppling off of the lifting platform. | Align vehicle between the columns of the hydraulic hoist and position the four support plates below the hoist support points specified by the vehicle manufacturer. | AS00.00-Z-0010-01A |
| 1 | Move selector lever to position "P" | | |
| 2.1 | Detach lower engine compartment paneling | Engine 111, 112, 113, 271 | |
| | | | |

| | | | |
|--|--|--|------------------------------------|
|  AR | Remove/install bottom engine compartment paneling | Engine 111, 112, 113, 271 | AR61.20-P-1105P |
| 3 | Drain transmission oil |  If transmission oil is burnt or beading abrasion it will be necessary to flush the oil cooler lines and oil cooler to ensure adequate cooling efficiency: ↓ | |
|  AR | | Flushing out oil cooler lines and oil cooler | AR27.55-P-0001A |
| | |  Undo oil drain screw (1) | |
| | |  Installation: Install new sealing ring (2). | |
| | |  | BA27.10-P-1001-03A |
| 4 | Remove screws (3) |  Installation: Note sprag (4). | |
| | |  | BA27.10-P-1002-03A |
| 5 | Remove oil pan (5) |  Installation: Replace seal. | |
| 6.1 | Remove magnet from oil pan (5) | Transmissions 722.6## ## as from 2871384, as from 17.4.01 | |
|  BT | Magnet in oil pan, newly included | | BT27.40-P-0003-01A |
| | |  Clean abrasion particles from magnet. | |
| 7 | Remove oil filter (6) | | |
| 8 | Install in the reverse order | | |
|  Danger! | Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns when working in engine during starting procedure | Secure vehicle to prevent it from moving. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts. | AS00.00-Z-0005-01A |
| 9 | Fill oil into automatic transmission | | |
| | Inspect ATF level in automatic | | AR27.00-P-0101P |

| | | | |
|--|------------------------------------|--|--|
|  AR | transmission, add ATF if necessary | | |
|--|------------------------------------|--|--|

 **Torque converter**

| Number | Designation | Transmis-sion 722.6 | |
|--------------------|---------------------------------------|---------------------|----|
| BA27.10-P-1001-03A | Drain plug on transmission oil pan | Nm | 20 |
| BA27.10-P-1002-03A | Bolt, oil pan to transmission housing | Nm | 8 |
| | | 4° | - |