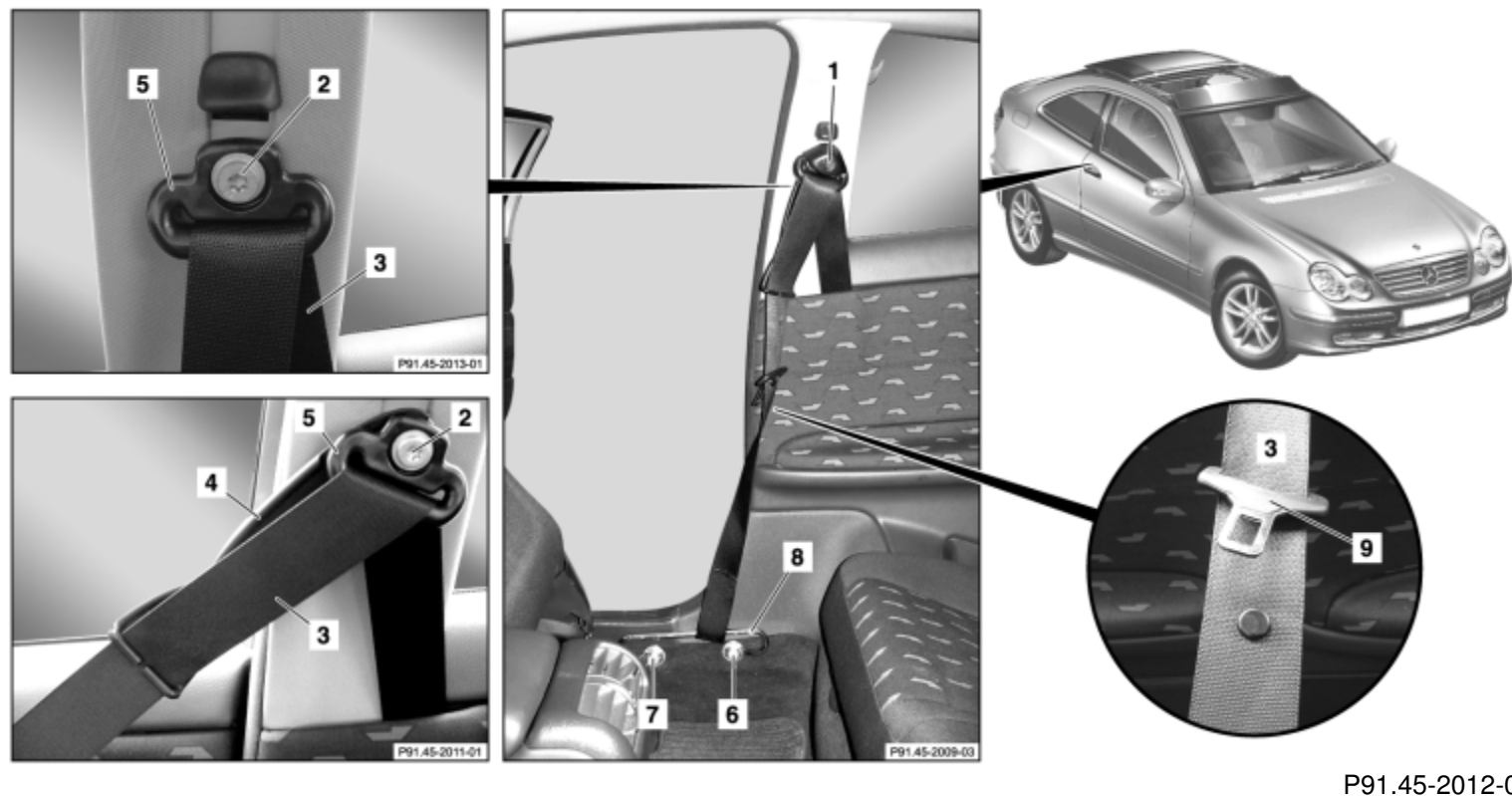


AN91.45-P-0500PB

Retrofit belt guide

29.10.02

MODEL 203.7 up to 18.11.02









1 Cover
2 Bolt
3 Seat belt


4 Belt guide
5 Belt hanger
6 Bolt

7 Bolt
8 Belt end fitting
9 Closing element

Parts ordering notes

Part no.	Designation	Quantity
A203 860 49 85	Left seat belt, belt guide	1

	Remove		
1	Tilt front seat backrest forward		
2	Unclip and remove upholstery (1)		
3	Unscrew bolt (2)		
4	Remove seat belt guide bracket (5)		
5	Unscrew bolt (6) and slacken bolt (7)		
6	Turn belt end fitting (8) to side and remove seat belt (3)		
	Install		
7	Remove bolt (2) from new part		
8	Place seat belt guide bracket (5) on belt guide (4) and place against B-pillar	 Note seat belt guide bracket (5) installation position.	
		 Do not tilt front seat backrest backward, in order to avoid damaging belt guide (4)	
9	Screw in bolt (2) and tighten to correct torque		BA91.40-P-1002-01A
10	Attach cover (1)		
11	Rotate seat belt (3) in locking lug (9) by 180°		
12	Slide seat belt (3) onto belt end fitting (8) rotated by 180°	 Observe installation position for seat belt (3)	
13	Align belt end fitting (8)		
14	Screw in bolt (6)		
15	Tighten bolts (6, 7) to correct torque		BA91.40-P-1001-01A
	Inspect		
16	Push belt guide (4) backwards		

17	Tilt front seat backrest backwards		
18	Check installation position of seat belt (3)	 Check belt path by putting seat belt on.	

 **Seat belts/emergency tensioning retractors**

Number	Designation	Model 203	
BA91.40-P-1001-01A	Belt end fitting bolt	Nm	30
BA91.40-P-1002-01A	Bolt/nut on front seat belt guide bracket	Nm	30