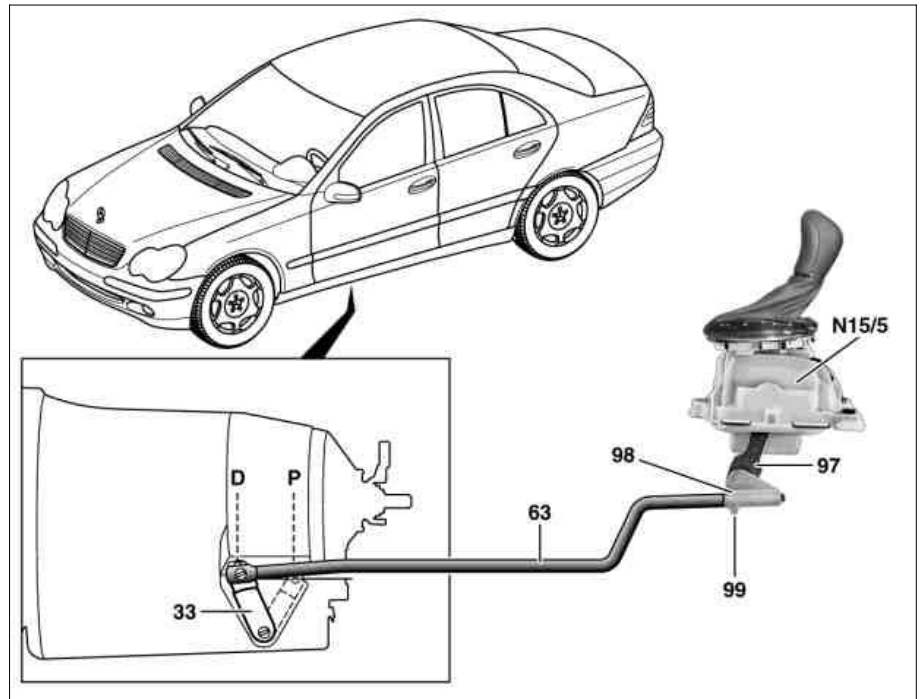


TRANSMISSION 722.6 in MODEL 203, 209  
 TRANSMISSION 722.9 in MODEL 203, 209

Illustrated on model 203

33 Range selector lever  
 63 Shift rod  
 97 Intermediate lever  
 98 Rod head  
 99 Bolt

N15/5 Electronic selector lever module  
 control unit



P27.10-2096-06

	Adjust		
<b>⚠ Danger!</b>	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1	Move selector lever to position "D".	<b>i</b> Have a helper hold selector lever in position "D" throughout the entire adjustment work.	
2	Loosen bolt (99)		
3	Move range selector lever (33) into position "D"		
4	Tighten bolt (99)	<b>⚠</b> The vehicle must be horizontal, otherwise correct adjustment is not guaranteed and shift problems may occur. <b>i</b> Press against rod head (98) to tighten. Do not twist shift rod (63) or rod head (98). <b>Nm</b>	*BA27.60-P-1001-04A
5	Perform a function test		

#### **Nm** Tightening torques for shift rod

Number	Designation		Nm	Transmission	Transmission
				722.6	722.9
BA27.60-P-1001-04A	Bolt in rod head	M8×10	Nm	12	12