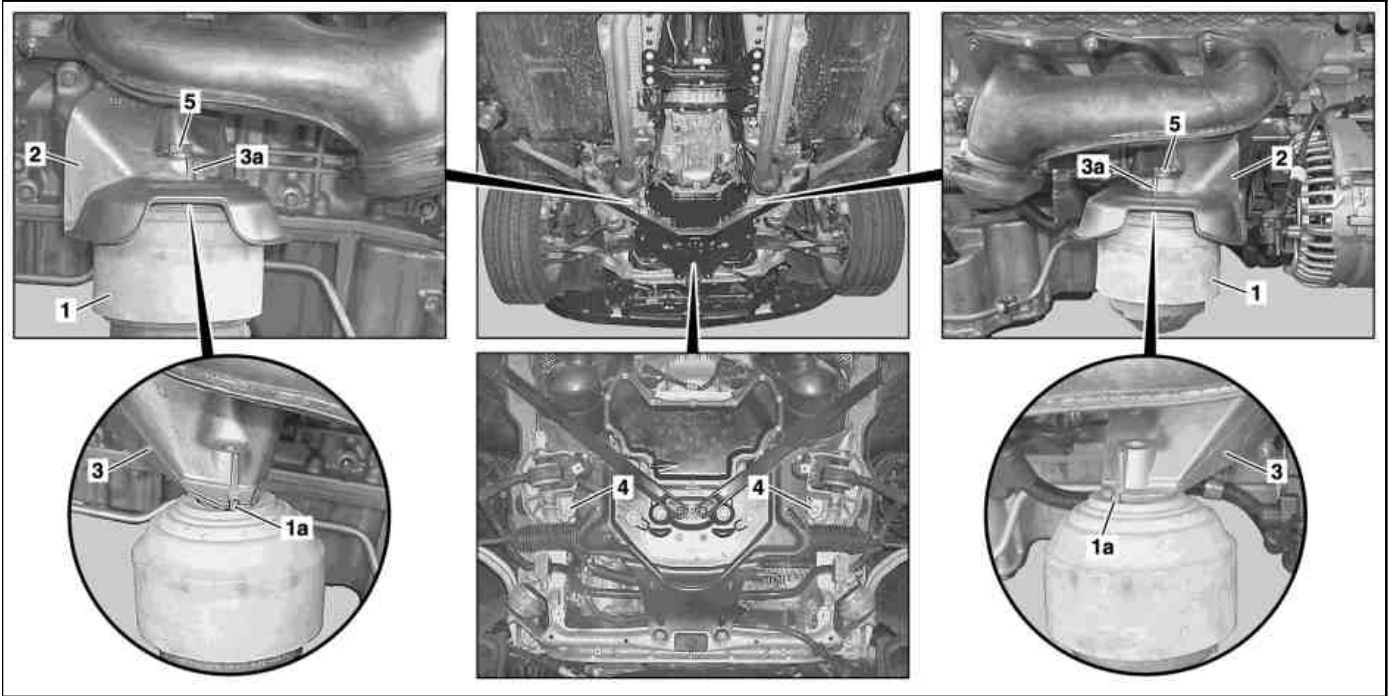


ENGINE 272.920 in MODEL 203.052 /252 /752  
ENGINE 272.940 in MODELS 203.054 /254, 209.354 /454  
ENGINE 272.960 in MODELS 203.056 /256 /756, 209.356 /456  
ENGINE 273 in MODEL 209



P22.10-2230-09

- |   |                           |               |
|---|---------------------------|---------------|
| <b>1 Engine mount</b>                         | <b>3 Engine support</b>   | <b>4 Bolt</b> |
| <b>1a Anti-twist lock of the engine mount</b> | <b>3a Anti-twist lock</b> | <b>5 Bolt</b> |
| <b>2 Shield</b>                               |                           |               |

**Modification notes**

16.5.06	"Disconnect/connect ground line on battery" removed	
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		<b>Remove/install</b>	
		General information	Engine mounts must be replaced in pairs.
1		Open engine hood and raise to vertical position	Model 203 AR88.40-P-1000P Model 209 AR88.40-P-1000Q
2		Remove air filter housing	AR09.10-P-1150QB
3		Raise vehicle	AR00.60-P-1000P
4		Detach lower engine compartment paneling	AR61.20-P-1105P
5		Remove complete exhaust system	AR49.10-P-7000QB
6		Detach both engine mounts (1) from front axle carrier by removing screws (4)	Model 203 *BA22.10-P-1001-01S Model 209 *BA22.10-P-1002-03B
7		Mount engine lifting device and raise engine.	Pay attention when lifting out engine that no cables and lines are damaged and that engine does not lean against the partition wall. AR33.10-P-0100-01P
8		Detach engine mount (1) from engine supports (3) by removing bolts (5)	Model 203 *BA22.10-P-1002-01S Model 209 *BA22.10-P-1001-03B
9		Remove both shields (2)	<b>Installation:</b> The anti-twist locks (3a) of engine supports (3) must fit in the recess clearances of shields (2).
10		Remove both engine mounts (1)	<b>Installation:</b> The anti-twist locks (1a) of engine supports (1) must fit in the cutouts of shields (3). Observe environmental protection regulations for the disposal of engine mounts. Dispose engine mounts into mixed scrap.
11		Install in the reverse order	

**Nm** Engine suspension, engine mounts, engine supports

<b>Number</b>	<b>Designation</b>		<b>Engine 272 in model 203 except 4-MATIC</b>
BA22.10-P-1001-01S	Bolt, front engine mounts to front axle carrier	Nm	35
BA22.10-P-1002-01S	Bolt, front engine mount to engine support	Nm	55

**Nm** Engine mount, engine support (engine side)

<b>Number</b>	<b>Designation</b>		<b>Model 209</b>
BA22.10-P-1001-03B	Bolt, front engine mount to engine support	Nm	50
BA22.10-P-1002-03B	Bolt connecting front engine mount to front axle crossmember	Nm	35