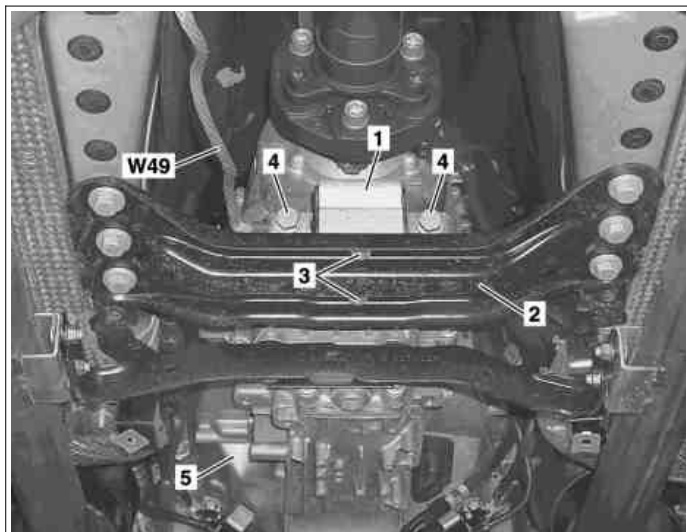


ENGINE 272.920 in MODEL 203.052 /252 /752
 ENGINE 272.940 in MODEL 203.054 /254, 209.354 /454
 ENGINE 272.960 in MODEL 203.056 /256 /756, 209.356 /456
 ENGINE 156.982 in MODEL 209.377 /477
 ENGINE 273 in MODEL 209

- 1 Rear engine mount
- 2 Engine crossmember
- 3 Bolt
- 4 Bolt
- 5 Transmission

W49 Ground (transmission)



P22.10-2232-11

	Remove/install		
ⓘ	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
1	Raise vehicle with vehicle lift		AR00.60-P-1000P
2	Remove rear section of lower engine compartment paneling		AR61.20-P-1105P
3	Detach rear engine mount (1) from engine crossmember (2) by unscrewing bolts (3)	Nm Model 203 Nm Model 209	*BA22.10-P-1005-01S *BA22.10-P-1004-03B
4	Raise transmission approx. 10 mm using a transmission jack and transmission plate	Transmission jack Transmission plate	
5	Detach rear engine mount (1) from transmission (5) by unscrewing bolts (4)	Nm Model 203 Nm Model 209	*BA22.10-P-1004-01S *BA22.10-P-1007-03B
6	Take out rear engine mount (1)	ⓘ Installation: Observe installation position of rear engine mount (1) and pay attention to correct assembly of the ground (transmission) (W49).	
7	Install in the reverse order		

Nm Engine suspension, engine mounts, engine supports

Number	Designation		Engine 272 in model 203 except 4-MATIC
BA22.10-P-1004-01S	Bolt, rear engine mount to transmission	Nm	50
BA22.10-P-1005-01S	Bolt, rear engine mount to rear engine crossmember	Nm	28

Nm Engine mount, engine support (engine side)

Number	Designation	Model 209

BA22.10-P-1004-03B	Rear engine mount on engine support	Nm	28
BA22.10-P-1007-03B	Bolt, rear engine mount to transmission	Nm	23