

MODEL 203.7

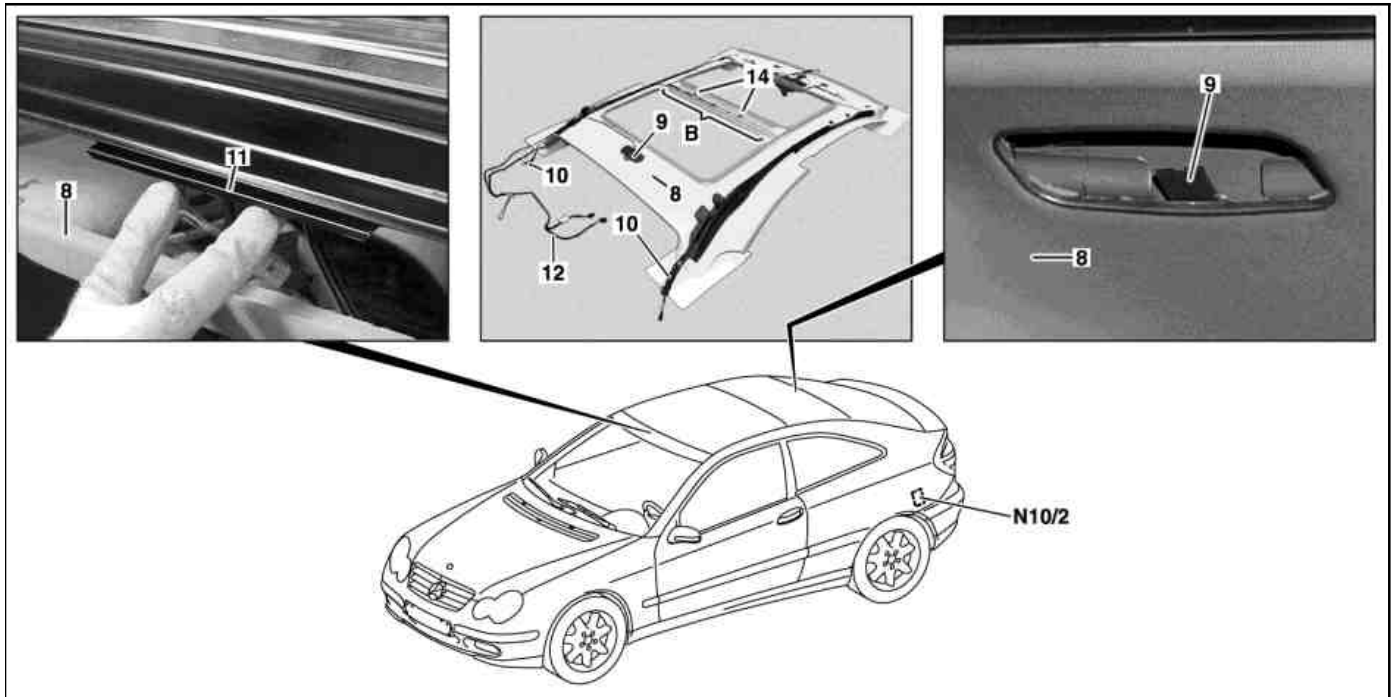
Illustrated on vehicle with code (413)  
panorama sliding roof

- 1 A-pillar paneling
- 2 Inside rearview mirror
- 3 Rain sensor cover (with code (345a) Rain sensor)
- 4 Sun visor
- 5 Grab handle
- 6 B-pillar paneling
- 8 Headliner

A44/3 PTS warning display, rear dome lamp (with code (220a) Parktronic system (PTS))  
E15/3 Rear dome lamp  
N70 Overhead control panel control unit



P68.30-2806-06



P68.30-2807-09

Illustrated on vehicle with code (413)  
panorama sliding roof

8 Headliner

- 9 Mounting clip
- 10 Check strap
- 11 Front bracket
- 12 Wiring harness

14 Clip

N10/2 Rear SAM control unit with fuse and relay module

Modification notes

29.5.06	"Disconnect/connect battery ground line" removed		
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Remove/install		
	Note on function reliability of windowbag	AH91.60-P-0693-01A
1	Move left and right front seats toward front	See Operator's Manual
2	Unclip left and right door sill molding and remove	
3	Remove edge guard from door cutout on left and right	

4	Remove left and right paneling from A-pillar (1)		AR68.30-P-4050P
5	Remove overhead control panel control unit (N70)		AR82.20-P-1000P
6	Remove rearview mirror (2).		AR68.40-P-0001P
7	Remove inside rearview mirror holder		
8.1	Remove rain sensor cover (3) and disconnect rain sensor	On vehicles with code (345a) Rain sensor	
9	Disconnect light switch-on sensor		
10	Remove left and right sun visor (4), unscrew bolt from left and right pivot bearing.		
11	Remove left and right handle (5)		AR68.30-P-4330P
12	Remove left and right paneling from B-pillar (6)		AR68.30-P-4700PB
13.1	Remove interior protection transmitter and receiver	Only on vehicles with code (882b) Interior monitoring (only with ATA) when replacing headliner (8).	AR80.50-P-9820F
14.1	Remove rear dome lamp (E15/3)	On vehicles without code (220a) Parktronic system (PTS)	AR82.20-P-0113P
14.2	Remove rear dome lamp PTS warning indicator (A44/3)	On vehicles with code (220a) Parktronic system (PTS)	AR54.65-P-0004P
15	Move mounting clips (9) toward front		
16	Fold rear seat backrest forward	<b>i</b> See Operator's Manual	
17	Remove left and right paneling from Remove C-pillar		AR68.30-P-4490PB
18	Disconnect electrical connectors for headliner (8) wiring harness (12) from rear SAM control unit with fuse and relay module (N10/2)		
19.1	Expose headliner wiring harness (8) in area of right C-pillar and disconnect electrical connectors	On vehicles with code (273) telephone preequipped for D-net portable cellular telephone or code (329) portable cellular telephone preequipped for AMPS system or code (494) California version or code (498) Japanese version or code (852) portable cellular telephone preequipped completely on dome or code (853) MB standard telephone or code (854) MB portable cellular telephone or code (855) TELE AID or code (810) sound system	
20	Remove edge guard from rear door cutout		
21	Unhook catch straps (10) from headliner (8)		
22.1	Unclip headliner (8) in area B (arrows)	On vehicles with code (413) Panoramic sliding roof <b>i</b> <b>Installation:</b> Ensure that clips (14) arrest audibly	
23.1	Unhook headliner (8) on left and right in area A	On vehicles with code (413) Panoramic sliding roof <b>i</b> For this purpose move headliner (8) slightly on side left and right sides and remove	
24	Remove headliner (8) from front mount (11) and lay down in passenger compartment	<b>i</b> <b>Installation:</b> Ensure that headliner (8) is positioned on front mount (11)	
25	Mask in area of rear door cutout with adhesive tape	<b>i</b> This allows the headliner (8) to slide through the rear door cutout more easily	
26	Remove headliner (8) through rear door	<b>i</b> Remove headliner (8) with aid of helper and lay down on suitable subbase.	
27.1	Prepare headliner (8) for installation	Only when replacing headliner (8).	AR68.30-P-4305P
28	Install in the reverse order		