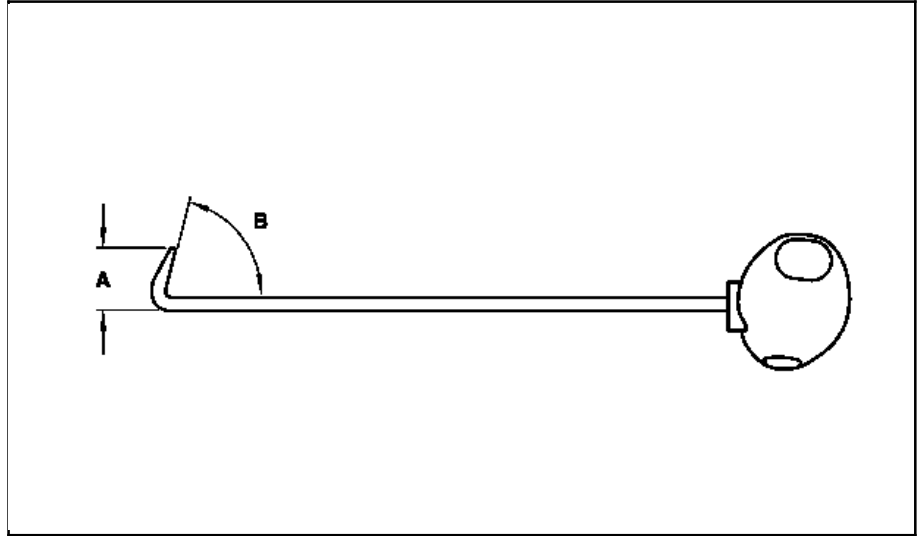


Fabricate removal tool using commercially available Allen key.

**i** Heat up the tool, bend in vise and flatten end at both sides using grinder.

**A** 6 mm

**B** 75°



P58.50-2012-05