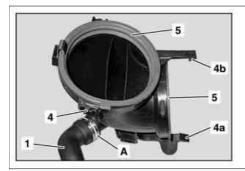
AR09.20-P-0080QB Remove/install the air duct housing 19.4.06

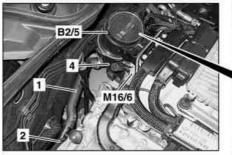
ENGINE 272.920 in MODELS 203.052 /252 /752

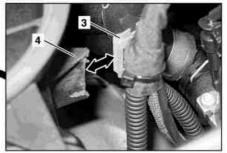
ENGINE 272.940 in MODELS 203.054 /254, 209.354 /454 **ENGINE** 272.960 in MODELS 203.056 /256 /756, 209.356 /456

ENGINE 272.970 in MODELS 203.087 /287 **ENGINE** 272.941 in MODELS 203.092 /292

ENGINE 273 in MODEL 209







P09.00-2056-07

Hose Centrifuge cover 3 Retaining clamp

Air duct housing

Detent 4a 4b Detent Seal

Hot film mass air flow sensor B2/5 M16/6 Throttle valve actuator

Clic clamp

XX	Remove/install		
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Turn key in ignition switch to position "0".		
2	Open engine hood and raise to vertical position	Model 203	AR88.40-P-1000P
		Model 209	AR88.40-P-1000Q
3	Remove air filter housing		AR09.10-P-1150QB
4	Remove hot film mass air flow sensor (B2/5)		AR07.07-P-1453QB
5	Detach the hose (1) at the centrifuge cover (2)		
6	Detach retaining clamp (3) on the electric wiring harness from the air duct housing (4)		
7	Push notch (4a) downwards and swing away air duct housing (4) from under throttle valve actuator (M16/6)		
8	Raise notch (4b) and remove air duct housing (4) from throttle valve actuator (M16/6)		
9	Detach the hose (1) at the air duct housing (4)	(4). (b) Installation: Replace the CLIC clamp (A). Never use screw and nut clamps or spring bracket clamps; otherwise, there is a possibility of leaks.	*WH58.30-Z-1011-02A
10	Check seals (5) and replace if necessary		
11	Install in the reverse order		

Commercially available tools

Number	Designation
WH58.30-Z-1011-02A	Clamping pliers