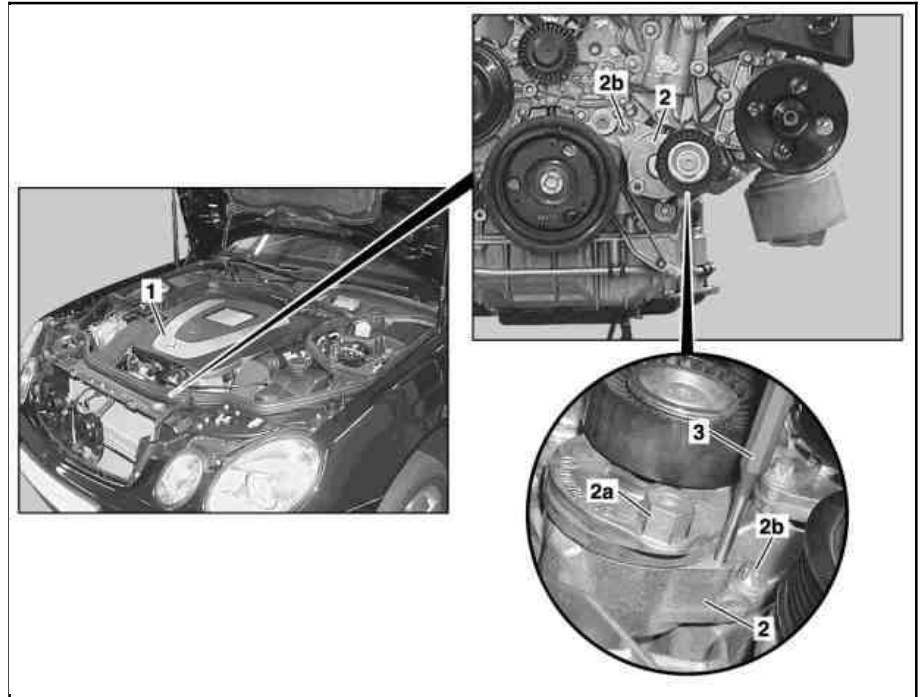


ENGINE 272.920 in MODELS 203.052 /252 /752
ENGINE 272.940 in MODELS 203.054 /254, 209.354 /454
ENGINE 272.960 in MODELS 203.056 /256 /756, 209.356 /456
ENGINE 272.970 in MODELS 203.087 /287
ENGINE 272.941 in MODELS 203.092 /292
ENGINE 273 in MODEL 209

- 1 Front engine cover
- 2 Poly-V-belt tensioning device
- 2a hexagon
- 2b Bolts
- 3 Drift



P13.25-2036-06

		Remove/install	
⚠	Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.
ⓘ		Notes on self-locking nuts and bolts	AH00.00-N-0001-01A
1		Open engine hood and raise to vertical position	Model 203 Model 209 style: red AR88.40-P-1000P style: grey AR88.40-P-1000Q
2		Remove front engine cover (1)	i Pull out front engine cover (1) from mounts.
3		Remove fan shroud	Engine 273 style: red AR20.40-P-5000QB
4		Remove poly-V-belt	AR13.22-P-1202QB
5		Lock poly-V-belt tensioning device (2)	i Swivel poly-V-belt tensioning device (2) at hexagon (2a) in an anti-clockwise direction and lock in place using drift (3).
6		Remove bolts (2b) and poly-V-belt tensioning device (2)	Nm style: blue *BA13.25-P-1001-01P
7		Unclamp poly-V-belt tensioning device (2)	i Only when replacing the poly-V-belt tensioning device (2). i Clamp poly-V-belt tensioning device (2) in a vise, swivel at hexagon (2a) in an anti-clockwise direction, pull out drift (3) and slacken poly-V-belt tensioning device (2). i Installation: The poly-V-belt tensioning device (2) can only be installed when locked.
8		Install in the reverse order	

Nm **Belt tensioning device**

Number	Designation	Engine 272	Engine 273

BA13.25-P-1001-01P	Bolt, poly-V-belt tensioning device to timing case cover	Nm	35	35
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