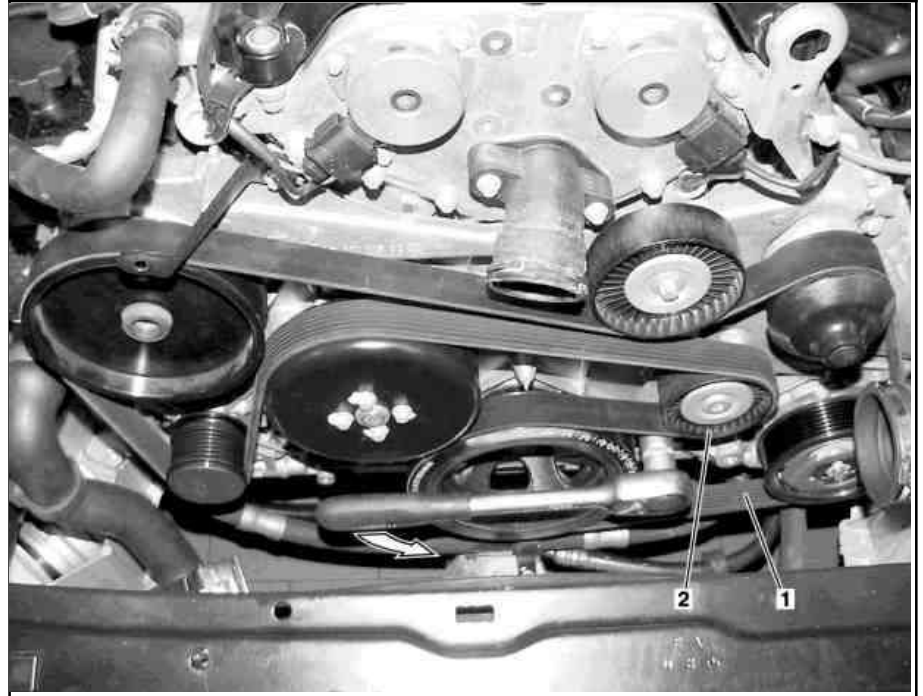



ENGINE 271.940 in MODELS 203.042 /242 /742, 209.342 /442
ENGINE 271.941 in MODELS 211.042 /242
ENGINE 271.946 in MODELS 203.046 /246 /746
ENGINE 271.948 in MODELS 203.040 /240 /740
ENGINE 271.942 in MODEL 203.043, 209.343, 203.243 /743
ENGINE 271.921 in MODEL 203.730
ENGINE 271.955 in MODELS 209.341 /441
ENGINE 271.956 in MODELS 211.041 /241

- 1 Poly-V-belt
- 2 Tensioning pulley



P13.20-2020-06

	Removing		
1	Open engine hood	Model 203 Model 209 Model 211	AR88.40-P-1000P AR88.40-P-1000Q AR88.40-P-1000T
2	Remove wideband silencer		AR09.41-P-6825T
3	Loosen poly-V-belt (1) and remove	i Use the Torx recess below the tensioning pulley (2) for this purpose and swivel in anti-clockwise direction (arrow). Take off poly V-belt (1) and decelerate tensioning pulley (2).	
4	Checking		
4	Inspect belt pulley sections and tensioning device	i Installation: Check the belt pulley sections and the tensioning device for any damage and dirt and replace if necessary.	
5	Check poly-V-belt (1)	i Installation: Replace poly-V-belt (1) if necessary.	
	Inspect poly V-belt for wear and damage		AP13.22-P-1352Z
6	Install		
6	Fit on poly V-belt (1), tension	i Use the Torx recess below the tensioning pulley (2) for this purpose and swivel in anti-clockwise direction (arrow). Fit on poly-V-belt (1) and slacken the tensioning pulley (2). i Do not use belt wax or any similar products. i Attach poly-V-belt according to the running diagram: Routing diagram of poly V-belt	AR13.22-P-3902-02QP
7	Install wide band silencer		AR09.41-P-6825T
8	Close engine hood	Model 203 Model 209 Model 211	AR88.40-P-1000P AR88.40-P-1000Q AR88.40-P-1000T

<p> Danger!</p> <p>9</p>	<p>Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the running engine Carry out engine test run</p>	<p>Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts.</p>	<p>AS00.00-Z-0005-01A</p>
---	--	---	---------------------------