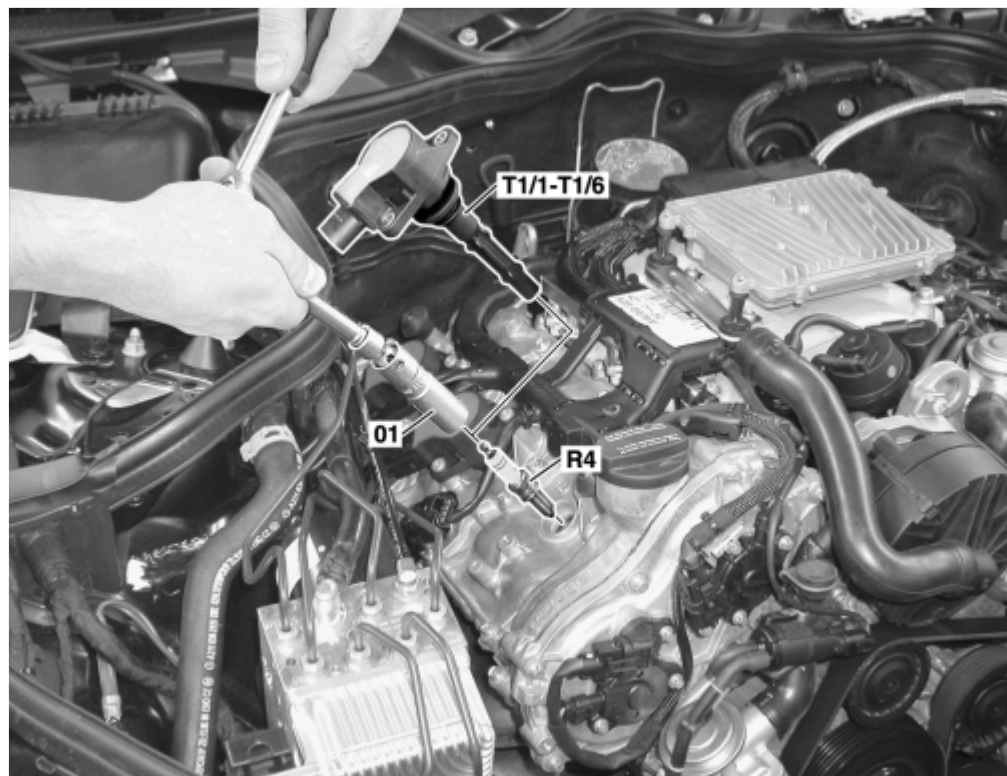


AP15.10-P-1580PIT	Replace spark plugs	10.3.05
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ENGINE 272.920 /940 /941 /960 /970 in MODEL 203









01 Spark plug wrench

- T1/1 Cylinder 1 ignition coil
- T1/2 Cylinder 2 ignition coil
- T1/3 Cylinder 3 ignition coil
- T1/4 Cylinder 4 ignition coil
- T1/5 Cylinder 5 ignition coil
- T1/6 Cylinder 6 ignition coil
- R4 Spark plugs



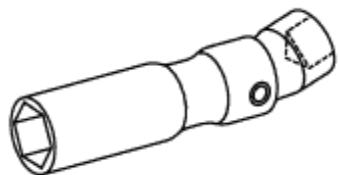
P15.10-2147-06

	<p>Remove/install</p>		
<p>Danger</p>	<p>Risk of death from touching parts conducting high-voltage</p>	<p>Do not touch parts conducting high voltage. Persons who are carriers of electronic implants (e.g. heart pacemakers) must not carrying any work on the ignition system.</p>	<p>AS15.10-Z-0001-01A</p>
<p>Danger</p>	<p>Risk of injury to skin and eyes from handling hot or glowing objects</p>	<p>Wear protective gloves, protective clothing and if necessary safety</p>	<p>AS00.00-Z-0002-01A</p>

		glasses.	
	Notes on preventing damage to the ignition system		AH15.10-P-0002-01V
1	Turn key in ignition switch into position 0		
2	Open the engine hood and position vertically		
	Open the engine hood, position vertically, close		AR88.40-P-1000P
3	Remove air filter housing		
	Remove/install air filter housing		AR09.10-P-1150QB
4	Remove cylinder 1 (T1/1) to cylinder 6 ignition coils (T1/6)		
	Remove/install ignition coils		AR15.12-P-2003QB
	Checking		
5	Check spark plug connectors, ignition coil connectors and ignition lines for damage, deformation and crack formation	 Replace, if necessary	
6	Unscrew spark plugs (R4) from the cylinder heads using spark plug wrench (01)		BA15.10-P-1001-01C
		 Spark plug wrench	112 589 01 09 00
7	Install in the reverse order		

 **Spark plugs**

Number	Designation	Engine 272	
BA15.10-P-1001-01C	Spark plug to cylinder head	Nm	23



112 589 01 09 00

Spark plug wrench