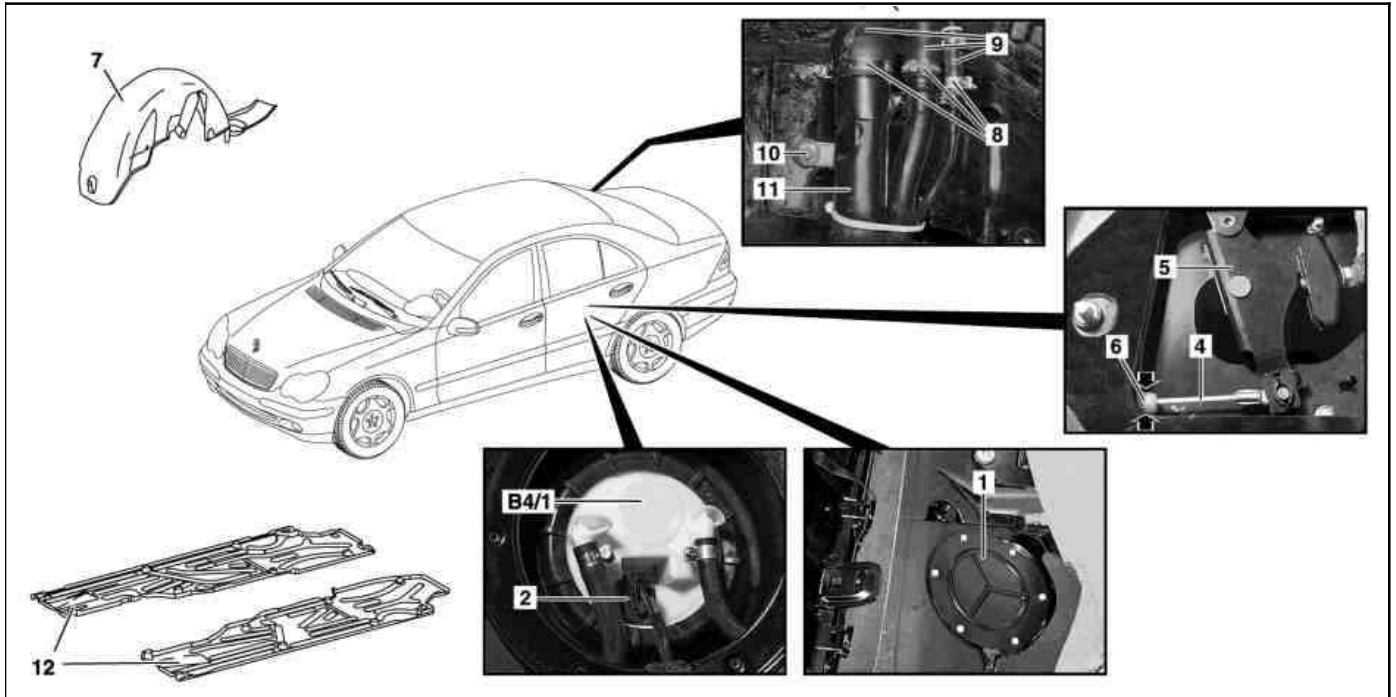


MODEL 203 with ENGINE 111

MODEL 203, 209 with ENGINES 112, 113, 271, 272

MODEL 209 with ENGINE 156, 273

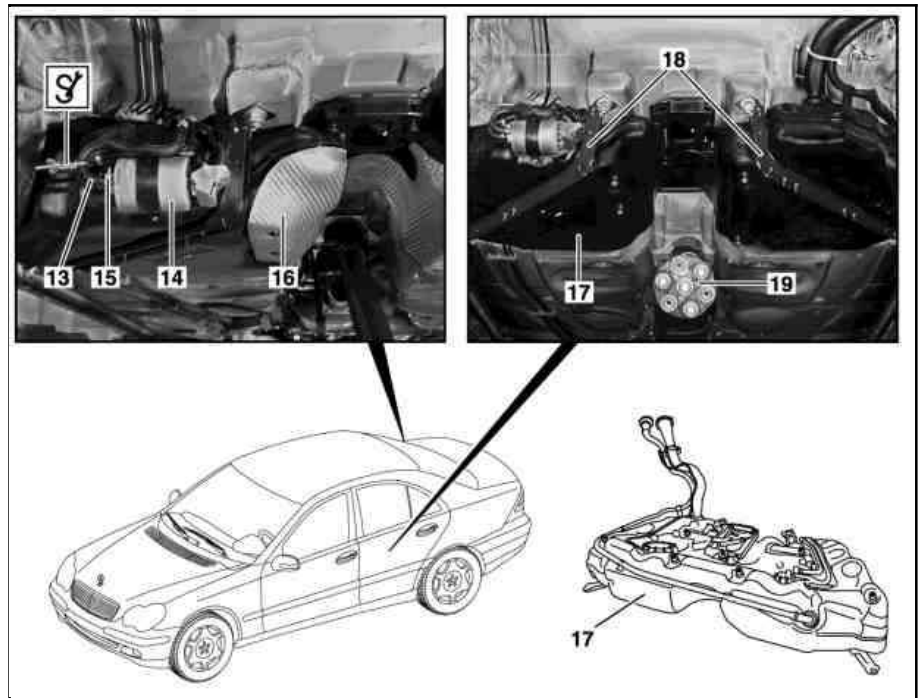


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Shown on model 203 with engine 111

- 4 Parking brake cable
- 5 Relay lever
- 6 Jacket
- 7 Fender liner
- 8 Hose clamp
- 9 Fuel hose
- 10 Bolt
- 11 Filler pipe
- 12 Underbody paneling
- B4/1 Left fuel level sensor

- 13 Fuel hose
- 14 Fuel filter
- 15 Hose clamp
- 16 Shield
- 17 Fuel tank
- 18 Retaining strap
- 19 Propeller shaft

















P47.10-2069-06

Modification notes

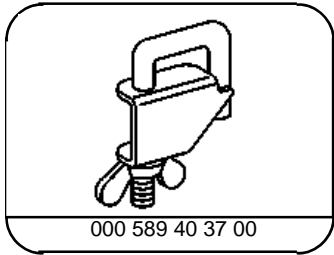
16.5.06	"Disconnect/connect battery ground line" removed		
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	Remove/install		
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 Danger!	Risk of death caused by vehicle slipping or toppling off the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
 Danger!	Risk of explosion caused by fuel igniting, risk of poisoning caused by inhaling and swallowing fuel and risk of injury to eyes and skin caused by contact with fuel	No fire, sparks, open flames or smoking. Only pour fuels into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
1	Drain fuel tank.		AR47.10-P-4001P
2.1	Fold rear seat cushion forwards	Vehicles with code 287 Through-loading feature	AR91.12-P-1020P
2.2	Remove rear seat cushion	Vehicles without code 287 Through-loading feature and without code P98 Black Series Model 203 Model 209 without code P98 Black Series	AR91.12-P-1020PC AR91.12-P-1020QA
2.3	Remove left and right trim in the rear section	Model 209 with code P98 Black Series	AR68.30-P-4782QBS
3	Remove cover on the left and right service opening		AR47.10-P-4100-02QBS
4	Unlock electrical connectors on fuel filter, fixing cover and tank pressure sensor, disconnect and set aside	See open, close plug on fuel tank.	AR47.10-P-4100-02PR
5	Remove battery	Model 209 with code P98 Black Series	AR54.10-P-0005P
6	Unhook parking brake cable (4) on relay lever (5)		
7	Pull jacket (6) for parking brake cable (4) from bracket	 Press together both retaining tabs (arrows).	
8	Remove underfloor paneling (12)		
9	Remove rear axle.		AR35.10-P-0010P
10	Receive right rear fender liner (7)		AR88.10-P-1400P
11	Detach hose clamps (8)	 Installation: Check hose clamps (8), replace if required.	
12	Detach fuel hoses (9)	 Cut into and detach jammed fuel hoses (9) with a knife, otherwise the fitting on the fuel tank (17) rip off.	
13	Remove bolt (10) on filler pipe (11)		
14	Clamp off fuel hose (13) with  clamping device and remove from fuel filter (14) or fuel line	 Installation: Check hose clamp (15) and fuel hose (13) and replace if necessary otherwise there is a danger of leaks and injury to persons or damage to equipment and the environment. 	*000589403700
15	Remove shield (16)		
16	Support fuel tank (17)		
17	Unscrew nuts for retaining straps (18) on underbody		*BA47.10-P-1004-01E
18	Remove fuel tank (17)	 Fix propeller shaft (19) in place with cable ties after removal of the fuel tank (17).	
19	Install in the reverse order		
 Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running Perform test run engine and check for leaks in fuel system and for proper operation of fuel level display	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
20			
21	Dispose of fuel tank (17) Disposing of fuel tanks	When replacing the fuel tank (17)	OS47.10-P-0001-01A

 **Fuel tank**

Number	Designation	Model 203, 209 without code 494/835	Model 203, 209 with code 494/835
BA47.10-P-1004-01E	Fuel tank retaining straps to underbody	M 8 Nm 20	20
		M 18 Nm 60	60



Clamping device