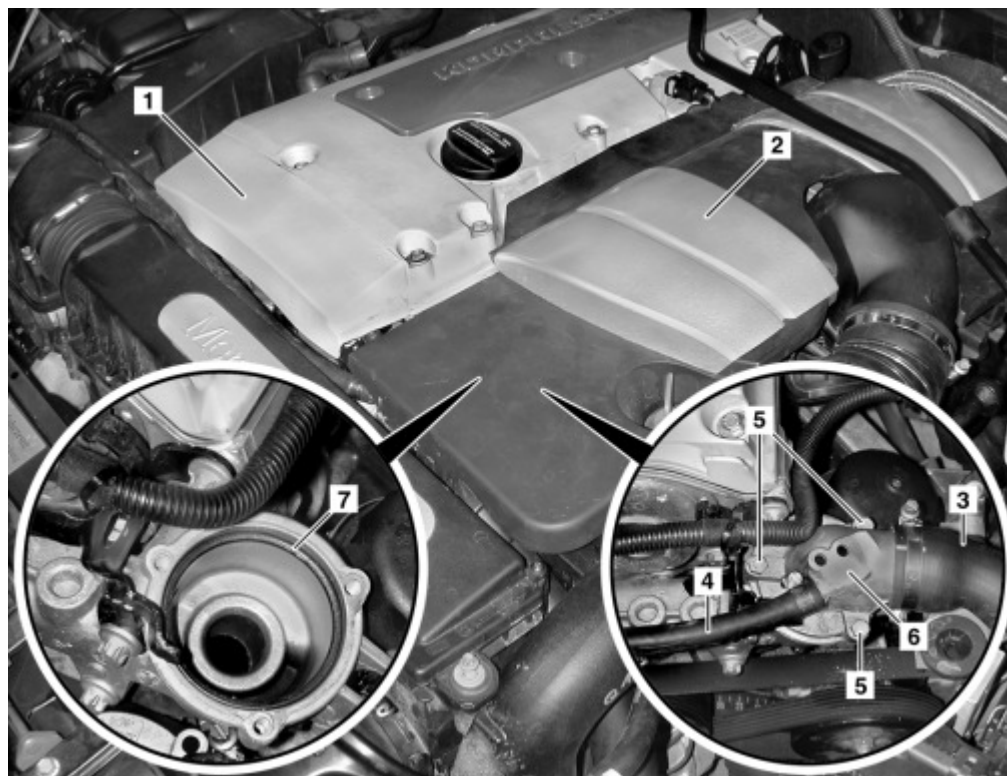





AR20.10-P-2460PR	Remove, install coolant thermostat	23.5.00
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ENGINE 111.951 in MODEL 203.035 /235 /735
ENGINE 111.955 in MODEL 203.045 /245 /745

- 1 Front engine trim panel
- 2 Left engine trim panel
- 3 Coolant line (radiator→coolant thermostat housing)
- 4 Coolant line (coolant thermostat housing→expansion reservoir)
- 5 Bolts
- 6 Cover
- 7 O-ring



P20.10-2023-06

	Removing, installing		
1	Drain coolant	 At radiator	AR20.00-P-1142PR
2	Take off front engine trim panel (1)		
3	Take off left engine trim panel (2)		

		Only front part.	
4	Disconnect coolant line (3)	 Installation: Inspect condition of coolant line and hose clamp, replace if necessary.	
			WH58.30-Z-1001-06A
			WH58.30-Z-1002-06A
5	Detach coolant line (4)	 Installation: Inspect condition of coolant line and hose clamp, replace if necessary.	
			WH58.30-Z-1001-06A
			WH58.30-Z-1002-06A
6	Unscrew bolts (5)		BA20.10-P-1004-01B
7	Remove cap (6) together with coolant thermostat	 <p>The coolant thermostat must not be taken out of the cap (6). It will be destroyed if this is done. Re-installation is not possible. The cap (6) is supplied together with the coolant thermostat for repair purposes.</p>	
		 Installation: Replace O-ring (7).	
8	Install in the reverse order		
9	Inspect cooling system for leaks		AR20.00-P-1010P
 Danger!	Risk of accident from vehicle starting off by itself when engine running. Risk of injury from contusions and burns if you insert your hands into the engine when it is started or when it is running	Secure vehicle to prevent it moving off. Wear closed and close-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
10	Run engine and inspect for leaks		

 **Coolant pump, coolant thermostat**

Number	Designation	Engine 111
BA20.10-P-1004-01B	Cap of coolant thermostat	NM 10

Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e. g.)	Order number
WH58.30-Z-1001-06A	6 mm socket hexagon of flexible shaft for hose clips with worm drive	Hazet Güldenwerther Bahnhofstraße 25-28 D-42857 Remscheid	426-6
WH58.30-Z-1002-06A	7 mm socket hexagon on flexible shaft for hose clips with worm drive	Hazet Güldenwerther Bahnhofstraße 25-28 D-42857 Remscheid	426-7