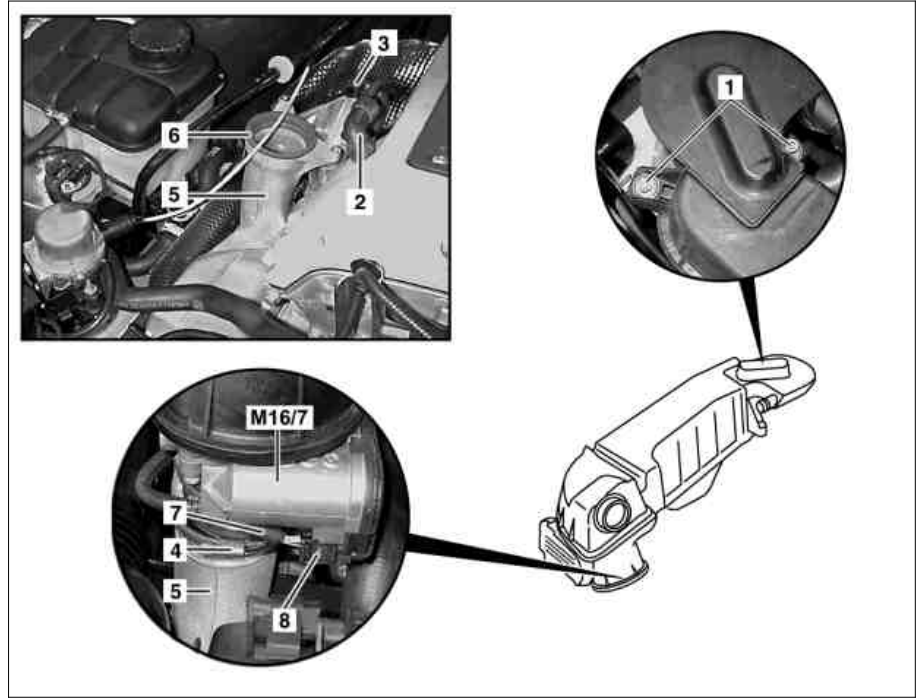




ENGINE 111.955 in MODEL 203.045 /245 /745

ENGINE 111.981 in MODEL 203.747

- 1 Bolts
 2 Vent line (cylinder head cover → resonance unit)
 3 Vent line (engine block → resonance unit)
 4 Hose clamp
 5 Compressor intake and pressure connection
 6 Sealing ring
 7 Connector hose
 8 Electrical connector
- M16/7 Air recirculation flap actuator



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 	Remove/install		
1	Remove bolt (1)		
2	Disconnect vent lines (2, 3)	i Installation: Inspect vent lines, install new lines if necessary.	
3	Remove air filter housing	i Remove air filter housing only if the hose clamp (4) is not accessible with the air filter housing installed.	AR09.10-P-1150PK
4	Loosen hose clamp (4)	i Installation: Check hose clamp (4), replace if necessary.	
5	Pull air recirculation flap actuator (M16/7) away from the intake and pressure connection (5) until the electrical connector (8) is accessible		
6	Unplug electrical connector (8) on air recirculation flap actuator (M16/7)		
7	Remove air recirculation flap actuator (M16/7) with resonance unit	i Seal openings of intake and pressure connection (5). i Installation: Check seal ring (6) and connector hose (7) of intake and pressure connection (5) and replace if necessary.	
8	Install in the reverse order		