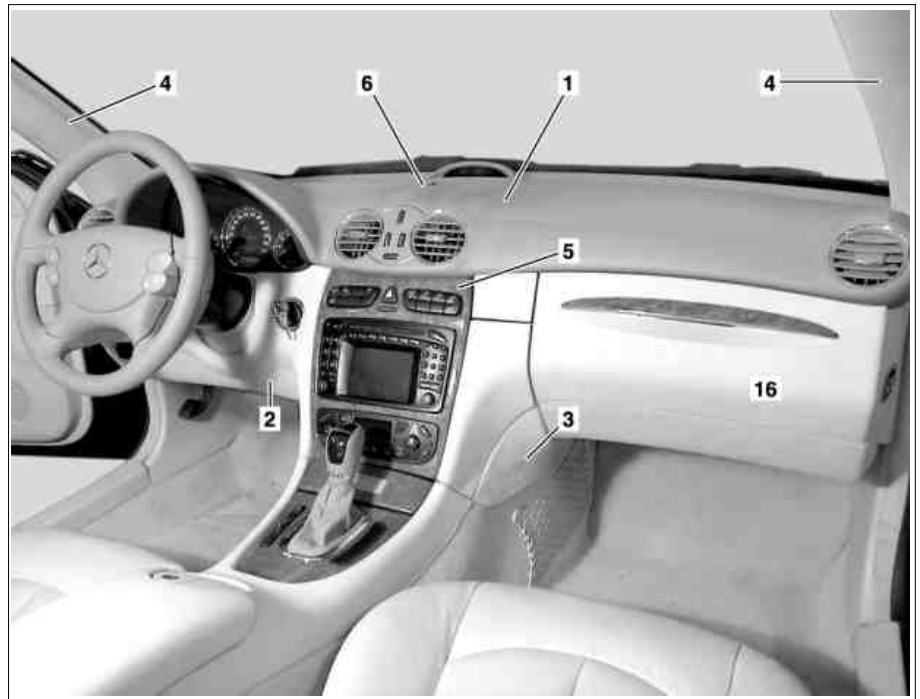
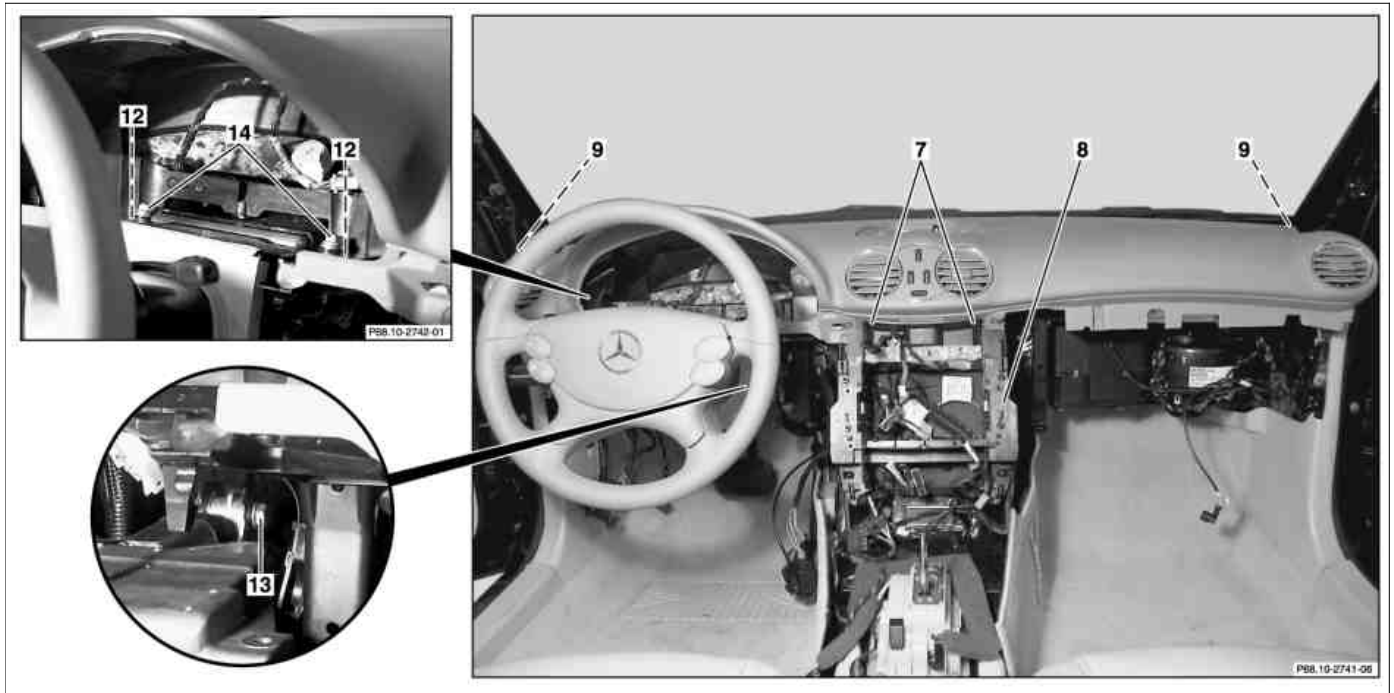


MODEL 209

- 1 Instrument panel
- 2 Instrument panel bottom section on driver's side
- 3 Instrument panel bottom section on passenger side
- 4 A-pillar paneling
- 5 Cover on center console
- 6 Center nozzle cover
- 16 Glove compartment



P68.10-3081-06

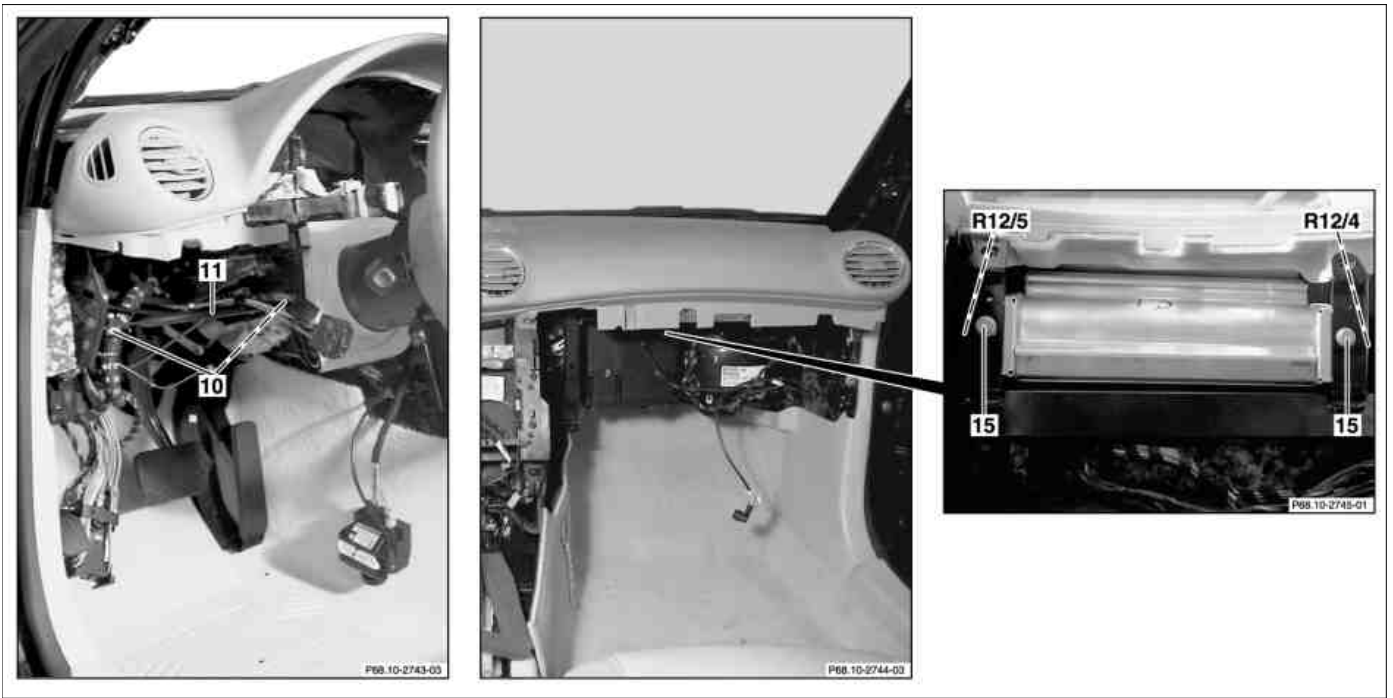


P68.10-2733-09

- 7 Bolts
- 8 Center console reinforcement

- 9 Bolts
- 12 Bolts

- 13 Screw
- 14 Bolts

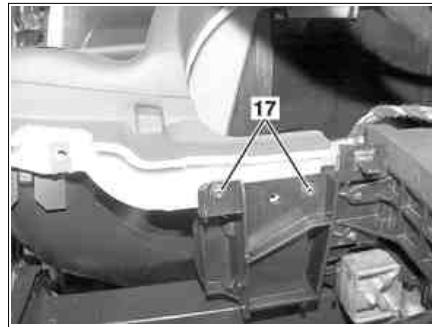


P68.10-2734-09

- 10 Bolts
- 11 Strut
- 17 Bolts

- 15 Bolts

- R12/4 Front passenger airbag squib 1
- R12/5 Front passenger airbag squib 2



P68.10-3083-01



P68.10-3082-01

Modification notes

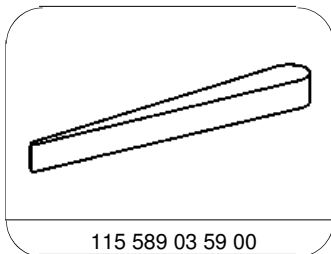
21.1.04	Disconnect/connect/remove ground line from battery		
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	Remove/Install		
	Notes on self-locking nuts and bolts	All models	AH00.00-N-0001-01A
1	Completely pull out adjustable steering column and move downward.		
2	Remove fuse box on driver-side interior compartment		AR54.15-P-1310Q
3	Remove instrument panel bottom section on driver's side (2)		AR68.10-P-1505Q
4	Remove instrument panel bottom section on passenger side (3) with glove compartment (16)		AR68.10-P-1508Q
5	Remove paneling from A-pillar (4) on left and right		AR68.30-P-4050Q
6.1	Remove cover at center console (5)	Model 209 up to 31.5.04	AR68.20-P-2350Q
7.1	Remove upper control panel control unit.	Model 209 as of 1.6.04	AR54.21-P-1262Q
7.2	Remove control and operating unit	Model 209 as of 1.6.04	AR83.40-P-6350QA
8	Remove center cockpit speaker with center nozzle cover (6) from instrument panel (1)		AR82.62-P-7833Q
9	Unscrew bolts (7) from center console reinforcement (8)		
10	Unclip instrument panel cover (1) and unscrew bolt (9) beneath	Long wedge	*115589035900
11	Unclip cover at bottom from steering wheel		
12	Unscrew bolts (10) from strut (11)		

13	Unscrew bolts (12) from steering column paneling	i Steering column paneling is fastened with 4 bolts (12).	
14	Unscrew bolts (14) at top of steering column and bolt (13) at bottom of steering column	i Installation: Position bolts (13, 14) and tighten bolts (14) first	
15	Unscrew bolts (17) at bottom on instrument panel (1)		
16	Remove bolts (15)	Nm Bolt of front passenger airbag unit to instrument panel mounting	*BA91.60-P-1004-01A
⚠ Danger!	Risk of injury. Injuries may result when performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
17	Disconnect electrical connectors from electrical connectors at front passenger airbag squib 1 (R12/4) and front passenger airbag squib 2 (R12/5)	i Acquisition, transportation, storage, testing and assembly work should only be performed or supervised by properly trained personnel.	
18	Remove instrument panel (1) through passenger door opening	i Helper required i Installation: Route lines for center cockpit speaker through opening in upper center nozzle. On vehicles with Parktronic system (PTS) code 220, guide lines for center instrument panel PTS warning system through opening in upper center nozzle.	
19	Install in the reverse order		
20	Perform function check		

Nm Airbag

Number	Designation		Model	Model
			209.3	209.4
BA91.60-P-1004-01A	Bolt of front passenger airbag unit to instrument panel mounting	Nm	8	8



115 589 03 59 00

Long wedge