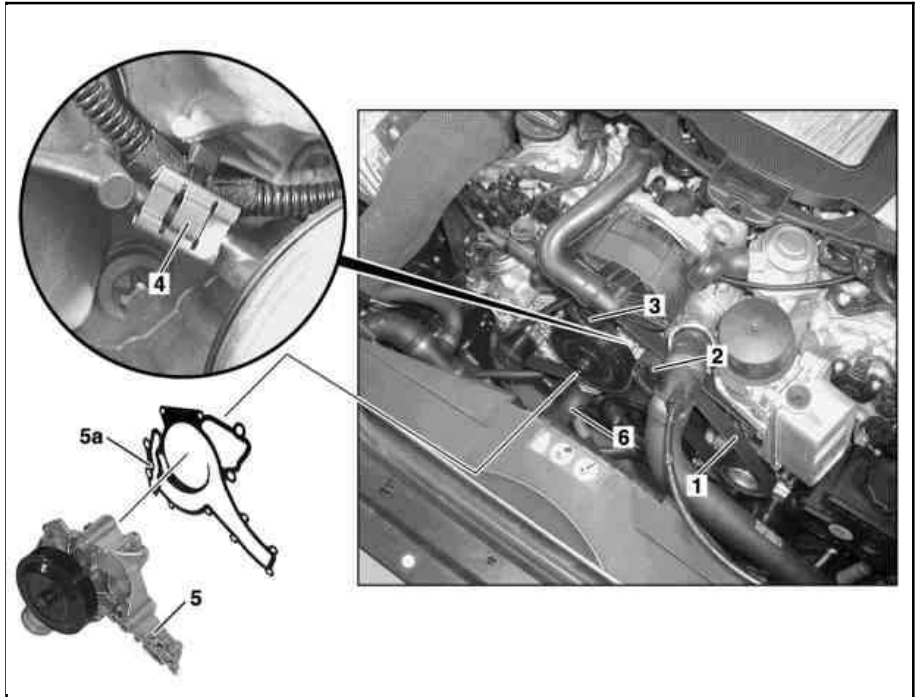


ENGINE 272.920 in MODEL 203.052 /252 /752
ENGINE 272.940 in MODEL 203.054 /254, 209.354 /454
ENGINE 272.960 in MODEL 203.056 /256 /756, 209.356 /456
ENGINE 272.970 in MODEL 203.087 /287
ENGINE 272.941 in MODEL 203.092 /292
ENGINE 273 in MODEL 209

- 1 Poly-V-belt
- 2, 3 Guide pulleys
- 4 Retaining clamp
- 5 Coolant pump
- 5a Gasket
- 6 Coolant hose



P20.10-2162-06

		Remove/install	
⚠	Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.
	1	Turn key in ignition switch to position "0".	
	2	Open engine hood and raise to vertical position	Model 203 AR88.40-P-1000P Model 209 AR88.40-P-1000Q
	3	Drain coolant from radiator	AR20.00-P-1142QB
	4	Remove fan shroud	Engine 273: AR20.40-P-5000QB
	5	Remove poly-V-belt (1)	AR13.22-P-1202QB
	6	Remove guide pulleys (2, 3)	AR13.21-P-3350QB
	7	Pry off the retaining clamp (4) of the electrical feed line from the coolant pump (5)	
	8	Dismount coolant hose (6) from coolant pump (5)	i Installation: Replace the O-ring on the coolant hose (6).
	9	Unscrew bolts of coolant pump (5)	i Installation: Observe the bolt diagram. Nm Nm AR20.10-P-1271-03VA *BA20.10-P-1001-01U *BA20.10-P-1002-01U
	10	Remove coolant pump (5) from timing case cover	i Installation: Replace gasket (5a).
🧼		Clean	
	11	Clean sealing surfaces on coolant pump (5) and timing case cover with a rag	
	12	Install in the reverse order	
	13	Inspect cooling system for leaks	AR20.00-P-1010QB
⚠	Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the running engine	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts.
	14	Check for leaks with engine running	AS00.00-Z-0005-01A

Nm Coolant pump, coolant thermostat

Number	Designation	Engine 272	Engine 273
BA20.10-P-1001-01U	Self-tapping bolt connecting coolant pump to timing case cover M7 Nm	25	25
BA20.10-P-1002-01U	Bolt connecting coolant pump to crankcase M8 Nm	20	20