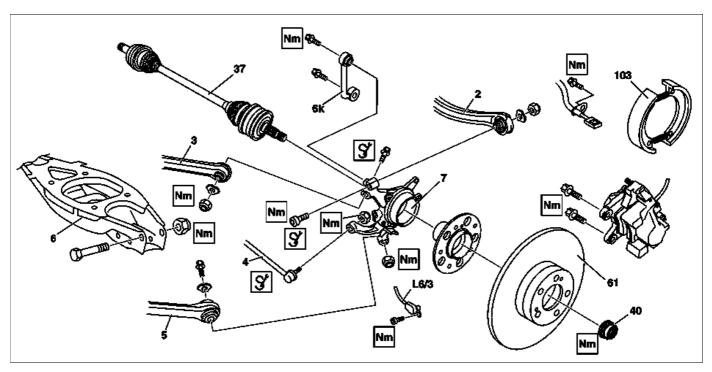
MODEL 203, 209



P35.20-2057-09

Illustrated on left side

2	Camber	ctrut
2	Carriber	Strut

- 3 Torque strut
- 4 Tie rod
- 5 Thrust arm
- 6 Spring control arm
- 6k Torsion bar connecting rod
- 7 Wheel carrier

37 Rear axle shaft

- 40 Twelve-point collar nut
- 61 Brake disk
- 103 Brake shoes of parking brake
- L6/3 Left rear rpm sensor

Modification notes

2.5.07	Self-locking nut, strut rod to wheel carrier, M12	Model 209	
3.5.07	Self-locking nut, tie rod to wheel carrier, silver or blue M10x1,5		

XX	Remove/install		
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
(4)	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
i Installation	Only tighten nuts and bolts of chassis components when vehicle is in a ready-to-drive condition.		
1	Detach twelve-point nut (40) of rear axle shaft		AR35.30-P-0115-01A
		Nm	*BA35.30-P-1001-01A
2	Secure vehicle on the lifting platform		
3	Remove brake shoes of parking brake (103)		AR42.20-P-0530A
4	Remove link rod (6k) of stabilizer bar		AR32.30-P-0630-01P
		Nm	*BA32.20-P-1001-04C
		Nm	*BA32.20-P-1005-04C
5	Detach brake cable from wheel carrier (7)	Nm	*BA42.20-P-1002-01A
6	Detach rear rpm sensor from wheel carrier (7)	Nm	*BA42.30-P-1001-02A
7	Detach camber strut (2) from wheel carrier (7).		AR35.20-P-0110P
8	Remove torque strut (3) from wheel carrier (7)	Vehicles without code (P98) Black Series	AR35.20-P-0111P
		Vehicles with code (P98) Black Series	AR35.20-P-0111QBS

9	Detach tie rod (4) from wheel carrier (7)	Vehicles without code (P98) Black Series	AR35.20-P-0112P
		Vehicles with code (P98) Black Series	AR35.20-P-0109QBS
10	Remove thrust arm (5) from wheel carrier (7)		AR35.20-P-0113P
11	Press rear axle shaft (37) out of wheel carrier (7)	Do not damage pulse ring for rpm sensor or sleeve.	
		i If the rear axle shaft (37) is difficult to remove:	
		Press rear axle shaft (37) out of wheel carrier (7).	AR35.30-P-0115-03BF
		8	*210589034300
		3	*210589014000
12	Remove bolt securing spring control arm (6) to wheel carrier (7) and pull wheel carrier (7) upward out of spring control arm (6)	Vehicles without code (P98) Black Series	AR35.20-P-0111P
		Vehicles with code (P98) Black Series	AR35.20-P-0111QBS
		i Installation: Do not damage the	
		supporting joint boot when moving in the wheel carrier (7).	
13	Install in the reverse order		
14	Adjust parking brake		AR42.20-P-0540A

$^{\overline{\text{Nm}}}$ Rear axle shaft

Number	Designation			Model 203	Model 209 except 209.377/ 477, model 209 without code P98	Model 209.377/ 477, model 209 with code P98
BA35.30-P-1001-01A	Collar nut, rear axle shaft to rear axle shaft flange	Stage 1	Nm	220	220	320
		Stage 2	Δ°	-	-	-

Nm Parking brake

Number	Designation		Model 203	Model 209
BA42.20-P-1002-01A	Self-locking bolt, brake cable at rear wheel carrier	Nm	20	20

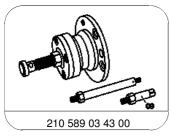
Nm Rear axle stabilizer bar

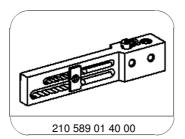
Number	Designation		Model 203	Model 209
BA32.20-P-1001-04C	Nut, link rod to stabilizer bar	Nm	40	40
BA32.20-P-1005-04C	Bolt, link rod to wheel carrier	Nm	40	50

Nm Rear axle rpm sensor

Number	Designation	Model 203	Model 209

BA42.30-P-1001-02A	Self-locking bolt of rear axle rpm sensor to wheel carrier	Nm	8	8





Extraction and insertion tool

Bracket