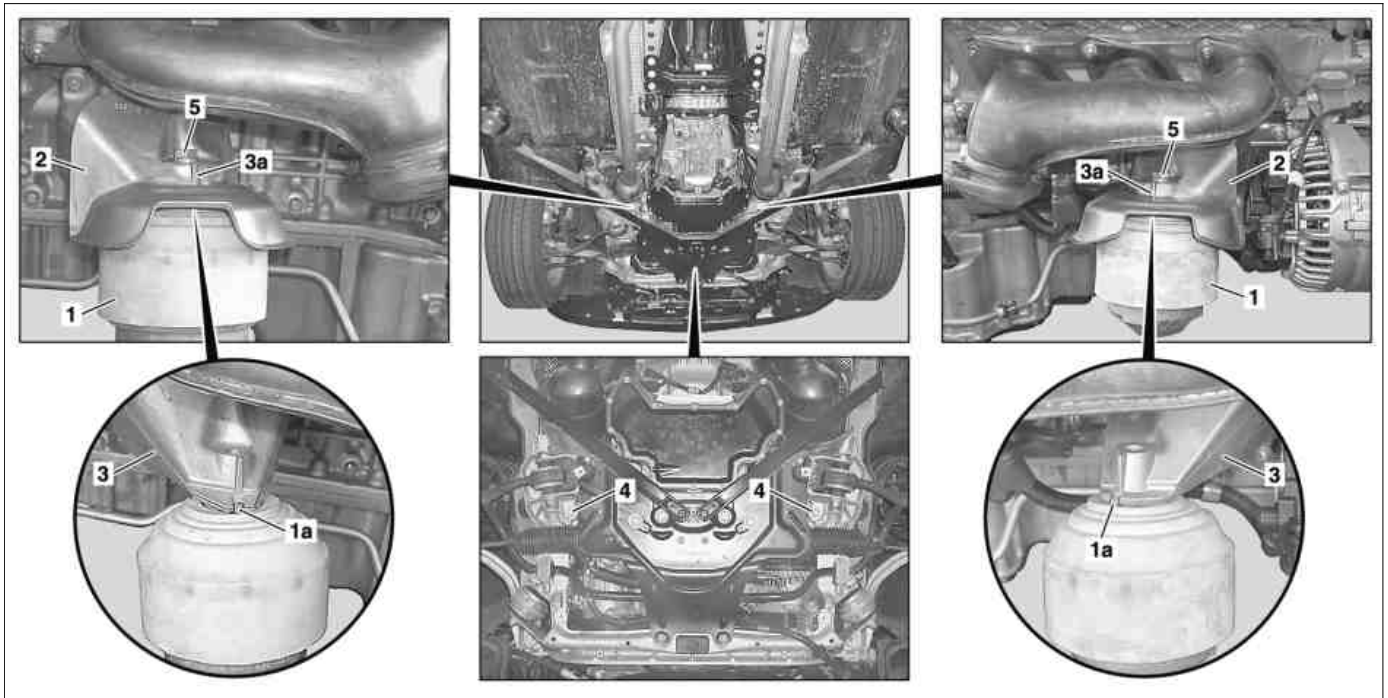


ENGINES 272.920 in MODEL 203.052 /252 /752
 ENGINES 272.940 in MODEL 203.054 /254, 209.354 /454
 ENGINES 272.960 in MODEL 203.056 /256 /756, 209.356 /456
 ENGINES 273 in MODEL 209



P22.10-2230-09

- 1 Engine mount
- 1a Anti-twist lock for engine mount
- 2 Shield
- 3 Engine support
- 3a Anti-twist lock
- 4 Screw
- 5 Screw

Modification notes

16.5.06	"Disconnect/connect battery ground line" removed		
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№	Remove/install		
⌘	General information	Engine mounts must be replaced in pairs.	
1	Open engine hood and raise to vertical position	Model 203 Model 209	AR88.40-P-1000P AR88.40-P-1000Q
2	Remove air filter housing		AR09.10-P-1150QB
3	Raise vehicle		AR00.60-P-1000P
4	Detach lower engine compartment paneling		AR61.20-P-1105P
5	Remove complete exhaust system		AR49.10-P-7000QB
6	Detach both engine mounts (1) from front axle carrier by removing screws (4)	■ Model 203 ■ Model 209	*BA22.10-P-1001-01S *BA22.10-P-1002-03B
7	Mount engine lifting device and raise engine	☐ Pay attention when lifting out engine that no cables and lines are damaged and that engine does not lean against partition wall.	AR33.10-P-0100-01P
8	Detach engine mount (1) from engine supports (3) by removing bolts (5)	■ Model 203 ■ Model 209	*BA22.10-P-1002-01S *BA22.10-P-1001-03B
9	Remove both shields (2)	⌘ Installation: The anti-twist locks (3a) of engine supports (3) must fit in the recess clearances of shields (2).	
10	Remove both engine mounts (1)	⌘ Installation: The anti-twist locks (1a) of engine supports (1) must fit in the cutouts of shields (3). ⌘ Observe environmental protection regulations for disposal of engine mounts, Dispose engine mounts into mixed scrap.	
11	Install in the reverse order		

■ Engine suspension, engine mounts, engine supports

Number	Designation		Engine 272 in model 203 except 4-MATIC
BA22.10-P-1001-01S	Bolt, front engine mount to front axle carrier	Nm	35
BA22.10-P-1002-01S	Bolt connecting front engine mount to engine support	Nm	55

■ Engine mount, engine support (engine side)

Number	Designation		Model 209
BA22.10-P-1001-03B	Bolt connecting front engine mount to engine support	Nm	50
BA22.10-P-1002-03B	Bolt connecting front engine mount to front axle crossmember	Nm	35