
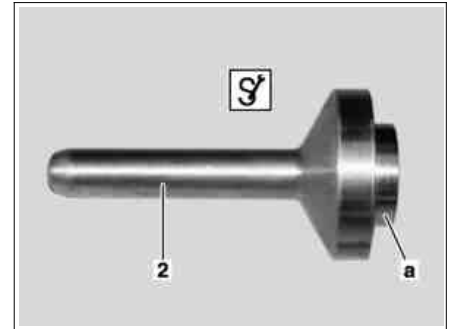


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


Drift

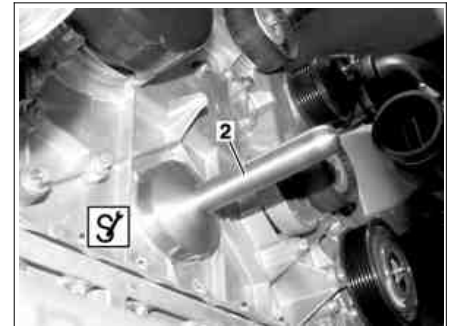
- 1 Debur edge of mounting bore for crankshaft radial sealing ring at timing case cover.
- 2 Fit crankshaft radial sealing ring onto side (a) of  drift (2).

i Circumference and sealing lip of crankshaft radial seal as well as the mating contact surface on the vibration damper must be free of oil and grease.





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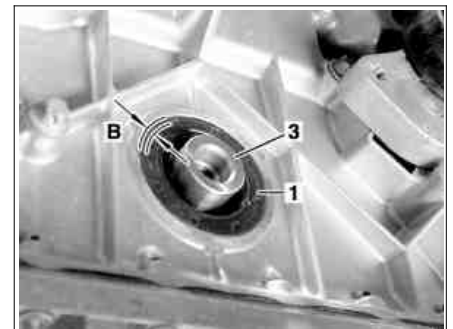
- 3 Align groove of  drift (2) to parallel key of crankshaft.
 - 4  Push drift (2) onto crankshaft and press in crankshaft radial sealing about 2 mm by hand.
-  Secure through rotary movements, that groove of the  drift (2) matches with parallel key in the crankshaft, otherwise damage could occur to the Woodruff key.
- 5 Knock crankshaft radial sealing ring into crankcase with light blows from a hammer, until the lower edge of the  drift (2) touches on the timing case cover.
 - 6  Take off drift (2).



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 The crankshaft radial sealing ring (1) must stand at right angles to the crank journal (3) otherwise no perfect seal can be achieved and leaks can occur.

i The installation depth (B) of the crankshaft radial sealing ring (1) is fixed by the  drift and must not be altered subsequently.



P03.30-2045-01