

Select Vehicle | New TSBs | Technician's Reference

Component Search:  OK

Conversion Calculator

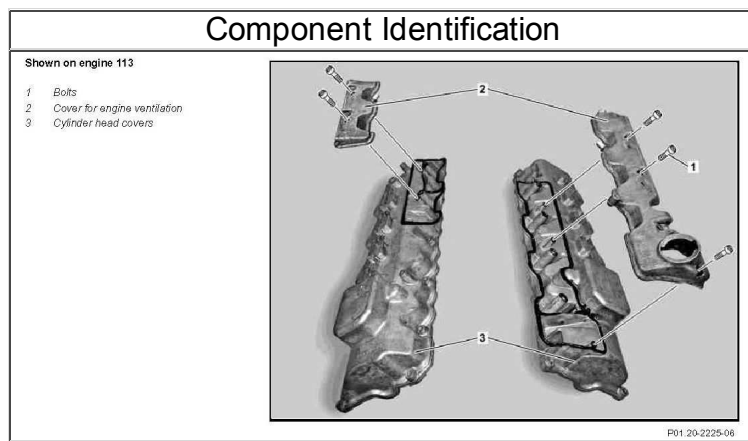
2002 Mercedes Benz Truck ML 320 (163.154) V6-3.2L (112.942)

Vehicle Level → Engine, Cooling and Exhaust → Engine → Valve Cover → Service and Repair → Removal and Replacement ←

### Removal and Replacement

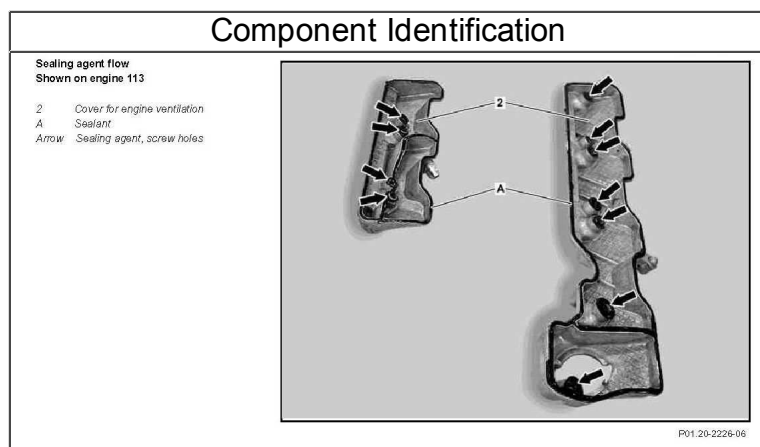
[Notes](#)

### AR01.20-P-0003A Remove/install cover for engine ventilation



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Work instructions

Figure item, etc.	Work instructions		
1	Bolts	<b>i</b> Aluminium screws. <b>Installation:</b> Install new bolts.	*BA01.20-P-1003-01E
<b>W</b> Clean	With cylinder head covers installed, cover oil channels with a piece of cloth.	<b>W</b> Oil channels blocked with sealing agents will damage the engine. Cleaner from package	*BR00.45-Z-1028-04A
<b>i</b> Sealant	Apply a 2.0 mm thick bead of sealant (A), observing the screw holes (arrow). Do not spread the silicone bead. Use the sealant within 10 minutes.	<b>W</b> To avoid leaks, use only the silicone sealant specified in the repair schedule!  Sealant	*BR00.45-Z-1013-01A

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Crankcase ventilation, cylinder head cover				
<b>Nm</b> Crankcase ventilation, cylinder head cover				
Number	Designation	Engine 112	Engine 113	
BA01.20-P-1003-01E	Screw the crankcase ventilation Nm cover on to the cylinder head cover	4	4	

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Repair materials		
Number	Designation	Order number
BR00.45-Z-1013-01A	Sealant	A 003 989 98 20
BR00.45-Z-1028-04A	Cleaner from package	Adolf Würth GmbH & Co. KG Reinhold-Würth-Str. 12-17 74653 Künzelsau-Gaisbach Germany Tel. +49 7940 15-0 Fax +49 7940 15-1000 www.wuerth.de

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