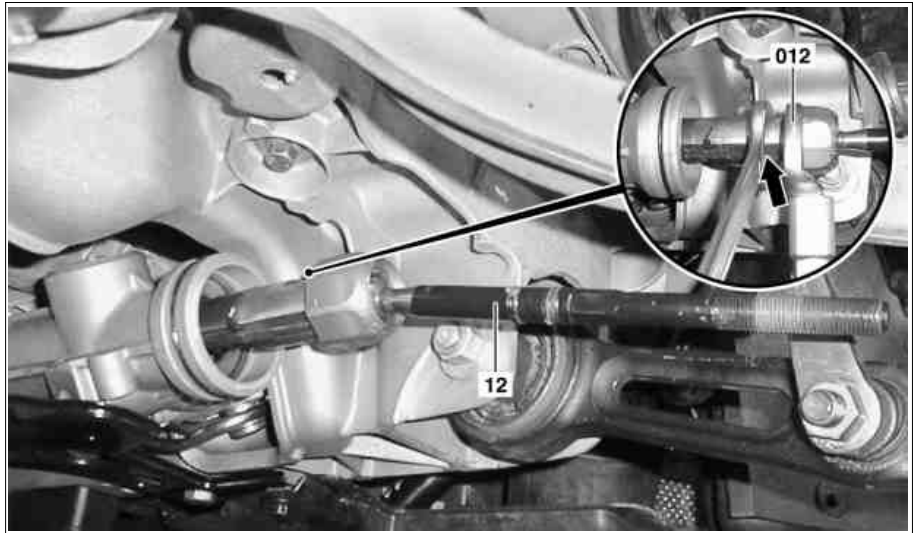


**MODEL** 203, 209, 215.375 /376 /378, 220.026 /028 /063 /065 /070 /075 /125 /128 /165 /170 /175 /176 /178, 230 (except 203.08 /09 /28 /29)

Shown on model 220



P46.40-2005-05

☒ ☒	<b>Remove/install</b>		
⚠ <b>Danger!</b>	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1 👉 <b>AP</b>	Remove front wheel Remove/install wheels, rotate if necessary		AP40.10-P-4050Z
2	Remove tie rod		AR46.40-P-0200I
3	Remove bellows		AR46.40-P-0400I
4	Counter gear rack (arrow)	<b>i</b> Use open end wrench (width across flats 27 mm).	
5	Remove inner track rod with axial joint (12)	<b>i</b> Do not use force (hammer blows, severe leverage), use open wrench (012). <b>Nm</b> <b>🔧</b> Open-end wrench	*BA46.40-P-1003-01E *201589000100
6	Install in the reverse order		

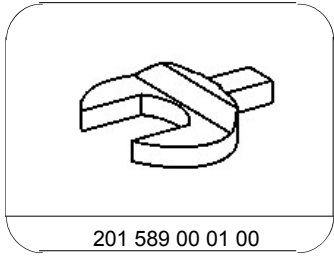
**Nm** Tie rod

Number	Designation		Model 203 except model 203.081/084/ 087/092/281/ 284/287/292	Model 209	Model 215	Model 220 except model 220.083/ 084/087/ 183/184/ 187
BA46.40-P-1003-01E	Inner track rod with axial joint to rack-and-pinion joint	Nm	110	110	110	110

**Nm** Tie rod

Number	Designation	Model 230

BA46.40-P-1003-01E	Inner track rod with axial joint to rack-and-pinion joint	Nm 110
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Open end wrench