AR01.20-P-5014-03Q	Bolt tightening procedure for cylinder head	
7 11 10 1. 20 1 00 1 1 00 Q	Boil lightering procedure for cylinder fload	
	cover	

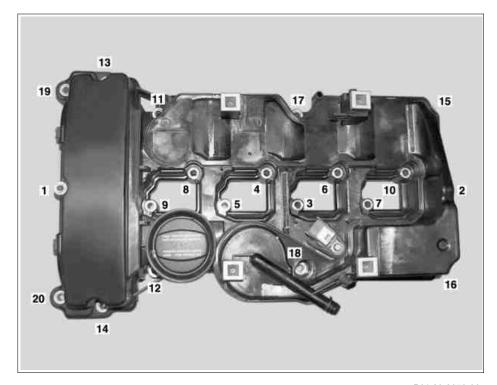
$\overline{\text{Nm}}$ Crankcase ventilation, cylinder head cover, camshaft bearing housing

Number	Designation	Engine 271
BA01.20-P-1001-01H	Bolt of cylinder head cover to camshaft Nm bearing housing	9

Nm ECI ignition system

Number	Designation	Engine 271
BA15.12-P-1002-01F	Ignition coil to cylinder head cover Nm	8

Tighten cylinder head cover bolts in the numerical sequence.



P01.20-2059-06