

Nm Engine mounts, engine supports

Number	Designation		Engines 112.912/ 946 in model 203	Engines 112.916/ 953 in model 203	Engine 112.961 in model 203	
BA22.10-P-1001-01R	Bolt connecting front engine mount to front axle carrier	Nm	35	35	35	
BA22.10-P-1002-01R	Bolt connecting rear engine mount to rear engine crossmember	Nm	30	45	28	
BA22.10-P-1003-01R	Bolt connecting rear engine crossmember to body	Left	Nm	40	33	33
		Right	Nm	33	33	33
BA22.10-P-1004-01R	Bolt connecting engine mount to engine support	Nm	55	50	-	
BA22.10-P-1005-01R	Bolt connecting engine support to crankcase	Stage 1	Nm	20	20	20
		Stage 2	∠°	90	60	90
BA22.10-P-1006-01R	Bolt or nut connecting rear engine mount to transmission	M8	Nm	-	-	-
		M10	Nm	50	40	50
BA22.10-P-1007-01R	Bolt connecting rear engine crossmember console to body	Nm	-	40	-	
BA22.10-P-1008-01R	Support clamp to left engine support and to oil pan top section	Nm	-	22	-	