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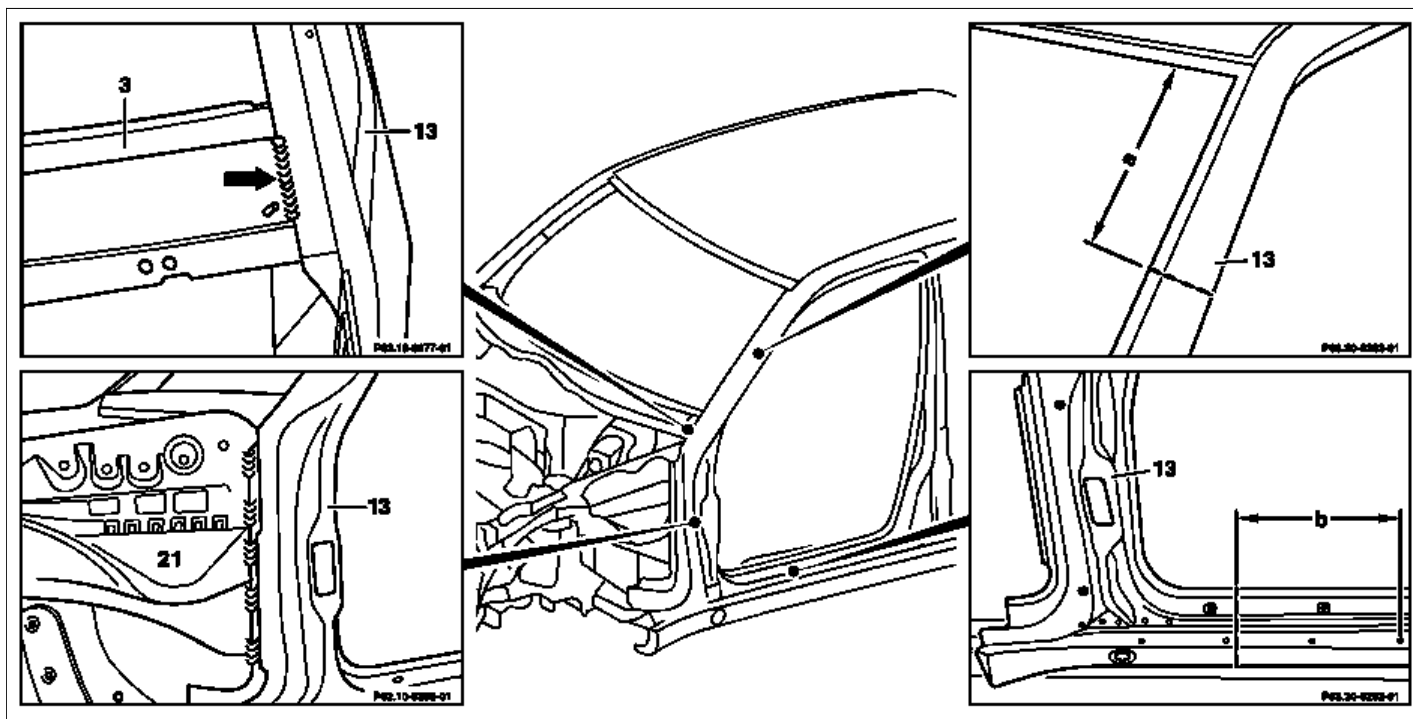
Spot weld cutter

Commercially available tools

Number	Designation
WH58.30-Z-1002-01A	Ball cutter, dia. 12 mm
WH58.30-Z-1006-01A	Vario Drill WS 91 spot weld removing tool
WH58.30-Z-1001-03A	Round wire brush, braided, dia. 70 mm
WH58.30-Z-1021-04A	Cutting disk, dia. 65 mm, 80 m/s (max. 23,500 rpm)

Workshop equipment

WE58.40-Z-1001-03A	Drill (electric/pneumatic)
WE58.40-Z-1002-03A	Straight grinder (electric/pneumatic)
WE58.40-Z-1003-03A	Angle grinder (electric/pneumatic)
WE58.40-Z-1004-03A	Body saw (electric/pneumatic)



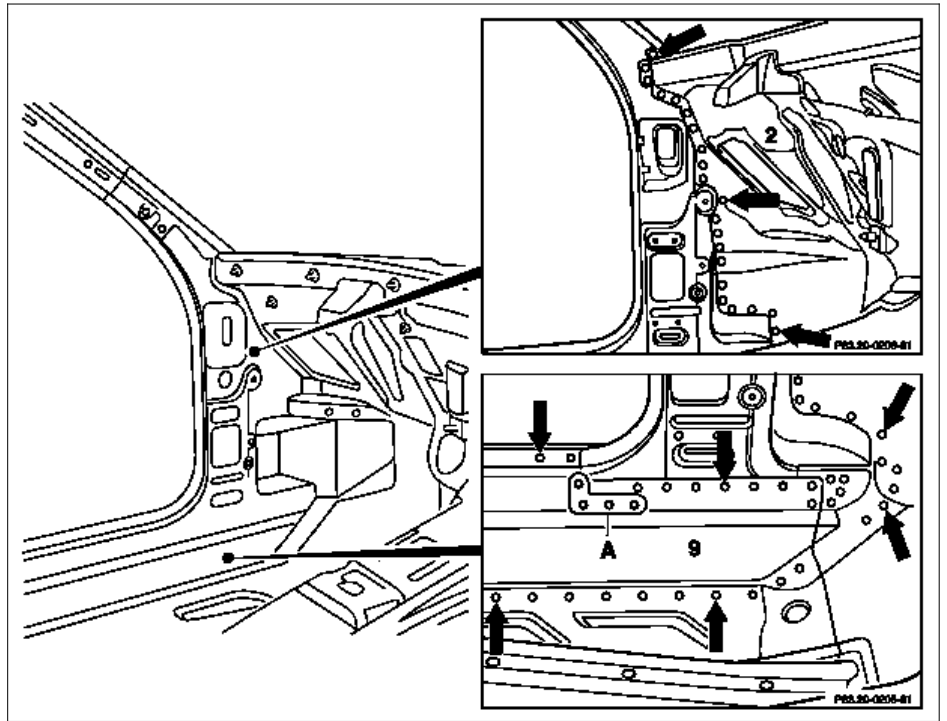
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1 Separate welds between center piece (3), A-pillar (13) and wheelhouse (21, arrows).

2 Mark separation points in area of windshield and door opening according to dimension "a and b", separate (dotted lines).

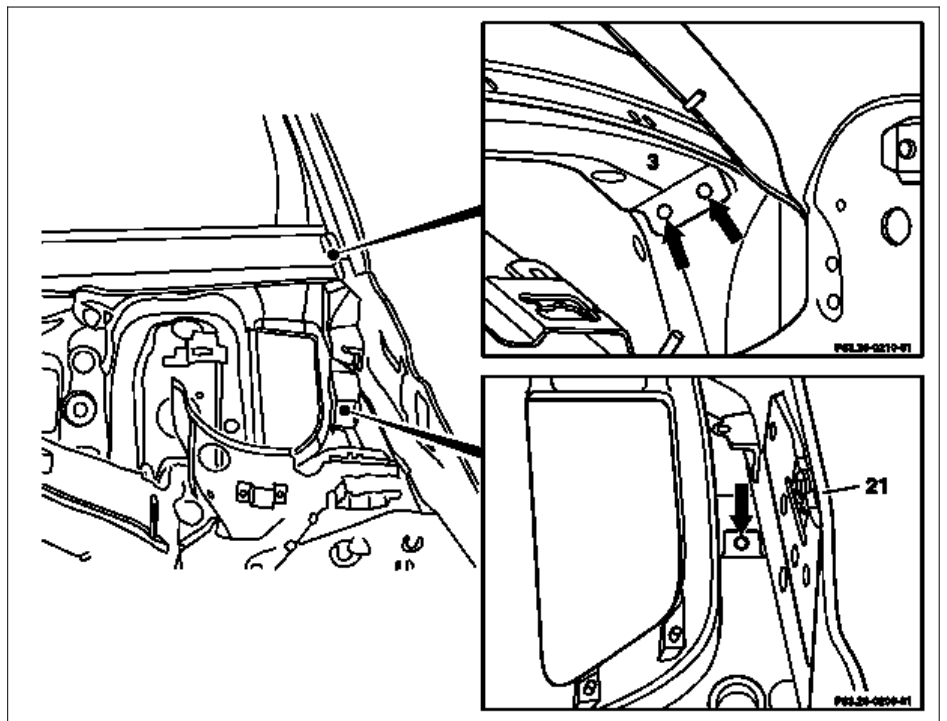
3 Cut sheet metal along marking.
Dimensions:
a = 360 mm
b = 340 mm

- 4 Cut out spot welds in firewall (2) and floor (9); drill out spot welds in area "A" (arrows).



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- 5 Cut spot welds out of center piece (3) and wheelhouse (21, arrows).
- 6 Then detach and remove A-pillar.



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