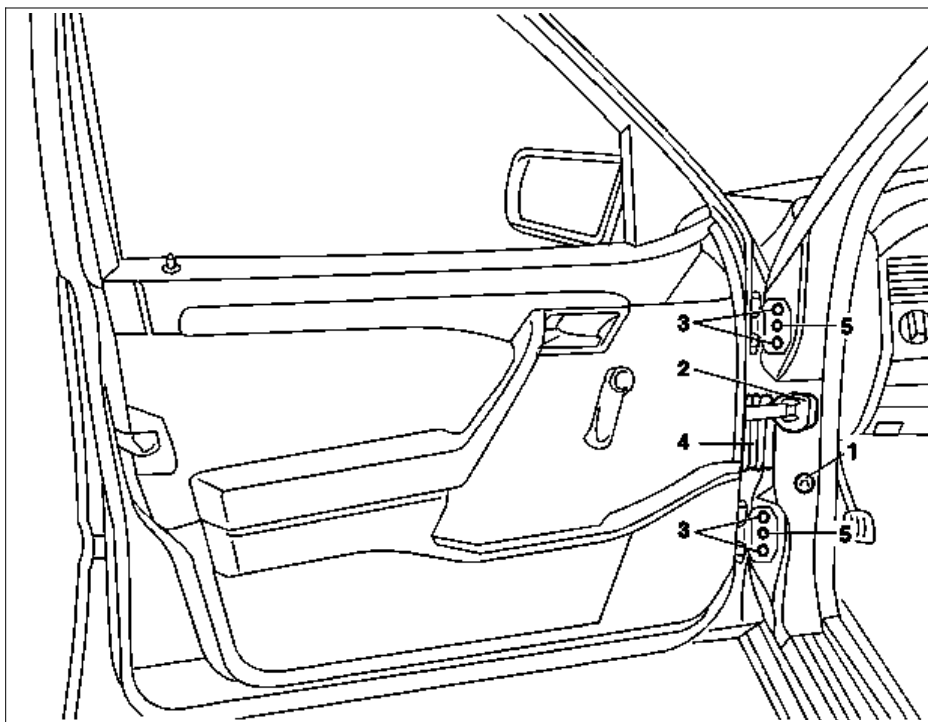


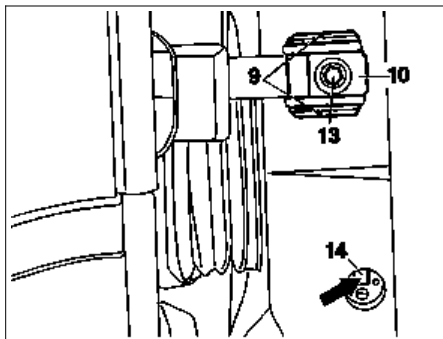
MODEL 202

- 1 Cover
- 2 Seal
- 3 Bolts of A-pillar
- 4 Protective hose
- 5 Centering screw

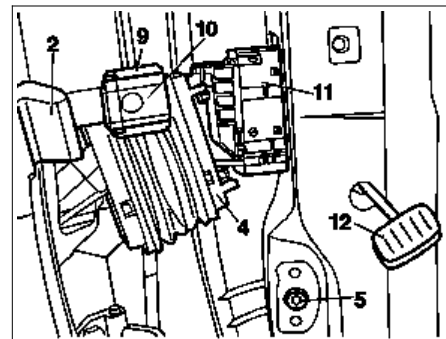


P72.10-0010-06

- 2 Seal
- 4 Protective hose
- 5 Centering screw
- 9 Seal mount
- 10 Mounting plate
- 11 Connector
- 12 Special tool
- 13 Screw for door catch
- 14 Mount for special tool






P72.10-0011-01



P72.10-0009-01

☒	Remove		
1	Open crank window	i Open front door	
2	Remove cover (1) and open connector lock (11) by turning toward inside.	☒	<a href="#">*140589000900</a>
3	Remove seal (2) and unscrew bolt (13)		
4	Unscrew bolts (3) and slightly pull door away from A-pillar	⚠ Hold door with 2nd mechanic Avoid damaging paint.	
5	Unclip protective tube (4) from A-pillar and pull out connector (11)	☒	<a href="#">*110589035900</a>
6	Remove front door and set down	⚠ Avoid damaging paint	
⚠	When replacing a door perform seam sealing, cavity preservation and align doors	When replacing a door ↓  Check rubber seal for corrosion and clean if necessary Treat door frame in area of contact surface of rubber seal with MB body sealant Cavity preservation after repairs Stretching of doors	<a href="#">*BR00.45-Z-1003-05A</a>  <a href="#">AR72.10-P-0700E</a>
☒	Install		
7	Move front door installation position	⚠ Avoid damaging paint	

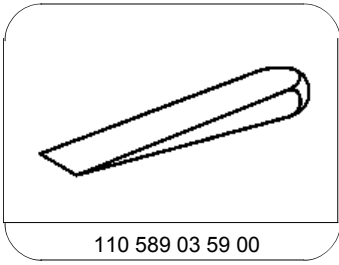
8	Install connector (11) and close lock by turning toward outside		
9	Clip in protective tube (4)		
10	Position front door to centering screws (5) with hinges and screw on with bolts (3) and tighten.	Nm	*BA72.10-P-1001-01A
		Nm	*BA72.10-P-1002-01A
11	Install cover (1)		
12	Screw door catch to A-pillar with bolt (13) and tighten	Nm	*BA72.10-P-1003-01A
13	Remove seal (2)		
14	Check gap dimensions at door all the way around	  Gaps dimensions at hoods, doors and covers ↓ Model 202.01/02/033/12/13 Model 202.07/08/093/18/19  If applicable, adjust front door	*129589032100  AR60.00-P-0700-01E AR60.00-P-0700-01EA AR72.10-P-0550E

#### Test and adjustment values, gap dimensions at hoods, doors and covers

Number	Designation	Model 202.01/02/033/12/13		Model 202.07/08/093/18/19	
		Model 202.01/02/033/12/13	Model 202.07/08/093/18/19	Model 202.01/02/033/12/13	Model 202.07/08/093/18/19
BE60.00-P-1002-01A	Gap dimension	Front door to A-pillar	Dim. "B" mm	6.0 (+1)	6.0 (+1)
		Front door to fender	Dim."H" mm	5.0 (+1)	5.0 (+1)
		Front door to rear door	Dim. "I" mm	6.0 (+1)	6.0 (+1)
		Front door to roof	Dim. "C" mm	6.0 (+1)	6.0 (+1)
		Rear door to upper side section	Dim. "D" mm	6.0 (+1)	-
		Rear door to lower side section	Dim. "J" mm	5.0 (±0.5)	5.0 (±0.5)
		Fender to A-pillar	Dim. "Q" mm	-	-
		Front door to rear fender	Dim. "P" mm	-	-
		Fig., see		AR60.00-P-0700-01E	AR60.00-P-0700-01EA

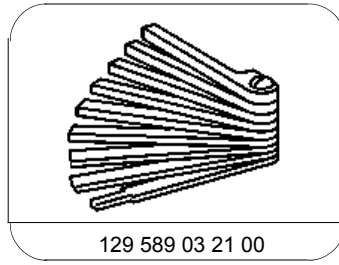
#### Front door

Number	Designation		Model 202
BA72.10-P-1001-01A	Bolt to door hinge	Nm	37
BA72.10-P-1002-01A	Centering screw to door hinge on A-pillar	Nm	25
BA72.10-P-1003-01A	Bolt to door catch on A-pillar	Nm	25



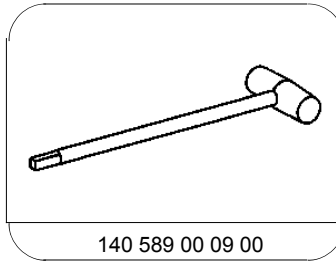
110 589 03 59 00

Mounting wedge



129 589 03 21 00

Feeler gage



140 589 00 09 00

Socket wrench

### Repair materials

Number	Designation	Order number
BR00.45-Z-1003-05A	Cavity preservation, solvent-free (1 l container)	A 000 986 72 70 05