| AR68.30-P-4300PB | Removing and installing headliner | 21.11.00 |

MODEL 203.7
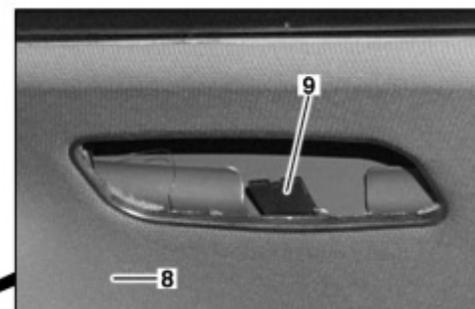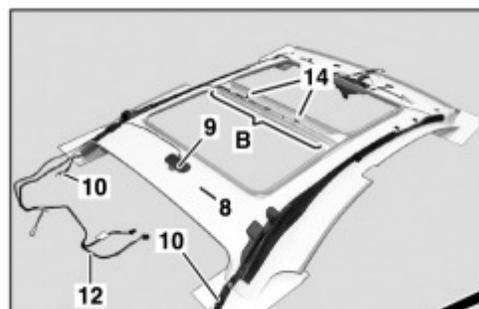
Illustrated on vehicle with code (413) panorama sliding roof

1 A-pillar paneling
2 Interior rearview mirror
3 Rain sensor cover (with code (345a) rain sensor)
4 Sun visor
5 Grab handle
6 B-pillar paneling
8 Headliner

A44/3 Rear dome lamp PTS warning display (with code (220a) Parktronic system (PTS))
E15/3 Rear dome lamp
N70 Overhead control panel control unit

P68.30-2806-06

P68.30-2807-09

Illustrated on vehicle with code (413)   *9 Mounting clip*   *14 Clip*
panorama sliding roof   *10 Check strap*
                                                  11 Front bracket   *N10/2 SAM control module with rear*
8 Headliner   *12 Wiring harness*   *fuse and relay module*

Modification notes

24.1.01	Entry pattern changed	P68.30-2315-09	
24.1.01	Special tool, assembly wedge (110 589 03 59 00) eliminated	Step 17	
24.1.01	Loosening rear Velcro strips (10) eliminated	Step 17	
24.1.01	Unhooking catch straps (10) added	Step 20	

⛶ ⛶	**Remove/Install**		
1	Move left and right front seats toward front	ℹ️ See Operating Instructions	
2	Disconnect ground cable of battery		AR54.10-P-0003P
3	Unclip left and right door sill molding and remove		
4	Remove edge guard from door cutout on left and right		
5	Remove left and right paneling from A-pillar (1)		AR68.30-P-4050P
6	Remove overhead control panel control module (N70)		AR82.20-P-1000P
7	Remove inside rearview mirror (2).		AR68.40-P-0001P
8	Remove inside rearview mirror holder		
9.1	Remove rain sensor cover (3) and disconnect rain sensor	On vehicles with code (345a) rain sensor	
10	Disconnect light switch-on sensor		
11	Remove left and right sun visor (4),		

	unscrew bolt from left and right pivot bearing.		
12	Remove left and right handle (5)		AR68.30-P-4330P
13	Remove left and right paneling from B-pillar (6)		AR68.30-P-4700PB
14.1	Remove interior protection system transmitter/receiver	Only on vehicles with code (882b) interior protection system (only with ATA) when replacing headliner (8).	AR80.50-P-9820F
15.1	Remove rear dome lamp (E15/3)	On vehicles without code (220a) Parktronic system (PTS)	AR82.20-P-0113P
15.2	Remove rear dome lamp PTS warning display (A44/3)	On vehicles with code (220a) Parktronic system (PTS)	AR54.65-P-0004P
16	Move mounting clips (9) toward front		
17	Fold rear seat backrest forward	ⓘ See Operating Instructions	
18	Remove left and right paneling from Remove C-pillar		AR68.30-P-4490PB
19	Disconnect electrical connectors for headliner (8) wiring harness (12) from rear SAM control module with fuse and relay module (N10/2)		
20.1	Expose headliner wiring harness (8) in area of right C-pillar and disconnect electrical connectors	On vehicles with code (273) telephone preequipped for D-network portable cellular telephone or code (329) portable cellular telephone preequipped for AMPS system or code (494) California version or code (498) Japanese version or code (852) portable cellular telephone preequipped completely on dome or code (853) MB standard telephone or code (854) MB portable cellular telephone or code (855) TELE AID or code (810) sound system	
21	Remove edge guard from rear door cutout		

22	Unhook catch straps (10) from headliner (8)		
23.1	Unclip headliner (8) in area B (arrows)	On vehicles with code (413) Panoramic sliding roof ⓘ **Installation:** Ensure that clips (14) arrest audibly	
24.1	Unhook headliner (8) on left and right in area A	On vehicles with code (413) Panoramic sliding roof ⓘ For this purpose move headliner (8) slightly on side left and right sides and remove	
25	Remove headliner (8) from front mount (11) and lay down in passenger compartment	ⓘ **Installation:** Ensure that headliner (8) is positioned on front mount (11)	
26	Mask in area of rear door cutout with adhesive tape	ⓘ This allows the headliner (8) to slide through the rear door cutout more easily	
27	Remove headliner (8) through rear door	ⓘ Remove headliner (8) with aid of helper and lay down on suitable subbase.	
28.1	Prepare headliner (8) for installation.	Only when replacing headliner (8).	AR68.30-P-4305P
29	Install in the reverse order		