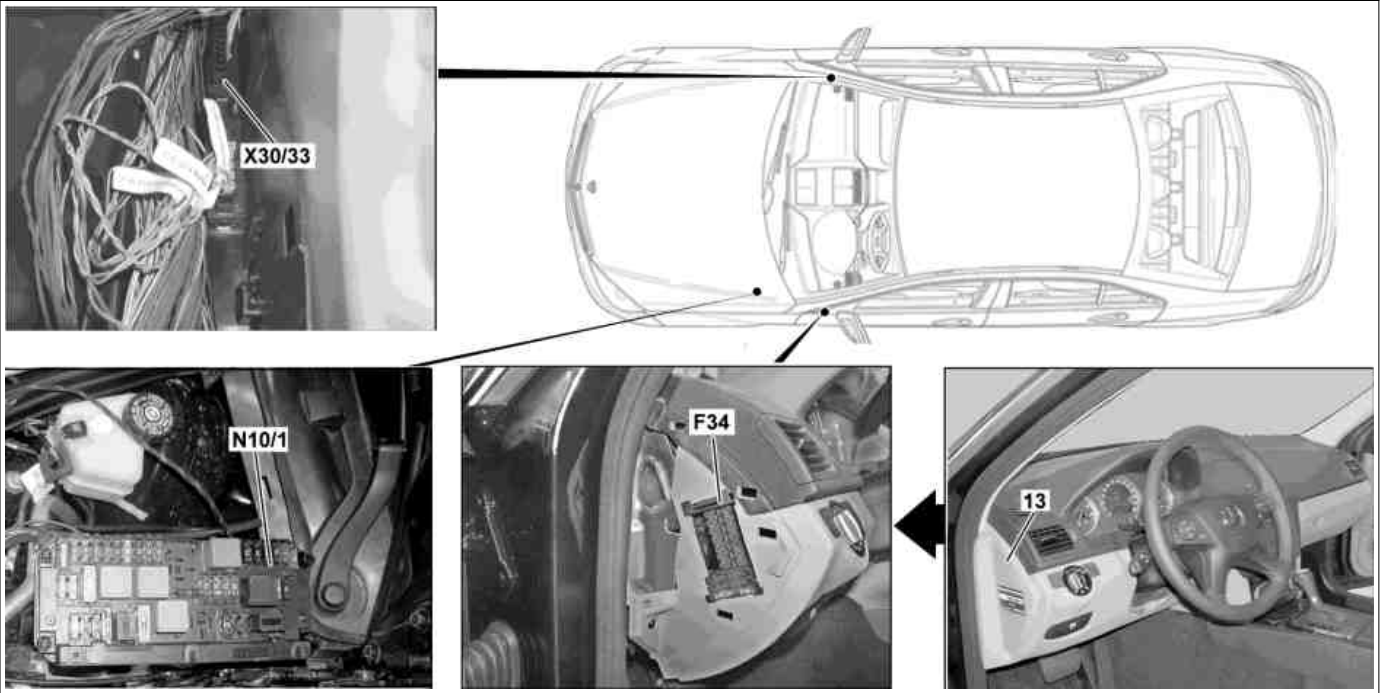


MODEL 204

Installation of AMG door sill molding, 2-fold



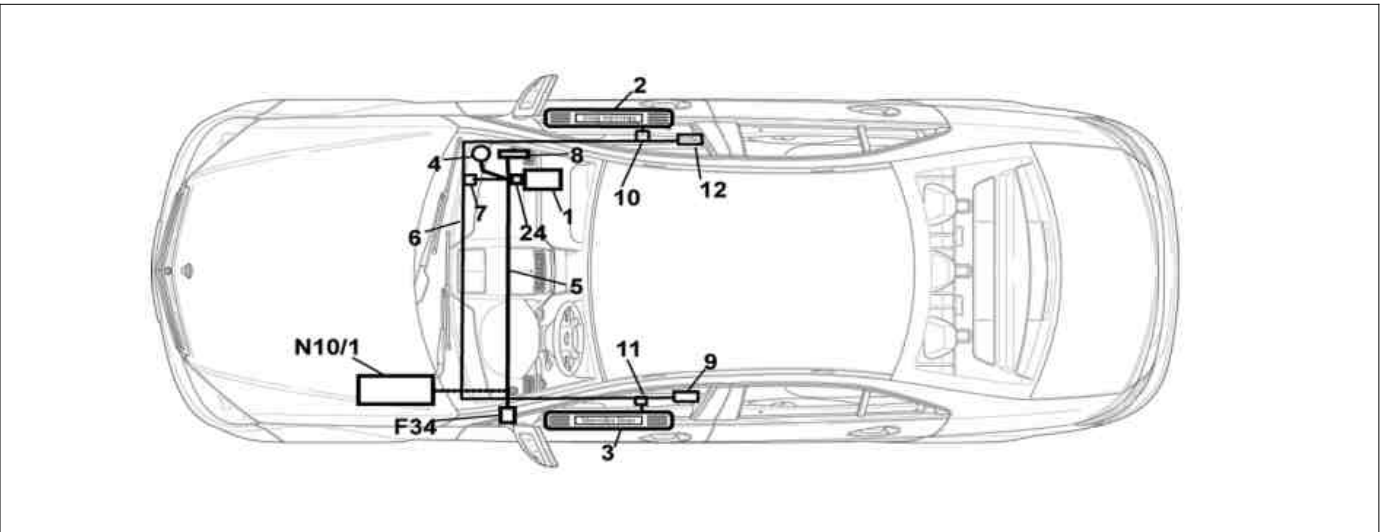
P82.20-3129-09

Illustrated on model 204.0

- 13 Cover
- F34 Interior fuse box

- N10/1 Front SAM control unit with fuse and relay module

- X30/33 Right vehicle floor interior CAN voltage distributor electrical connector



P82.20-3141-08

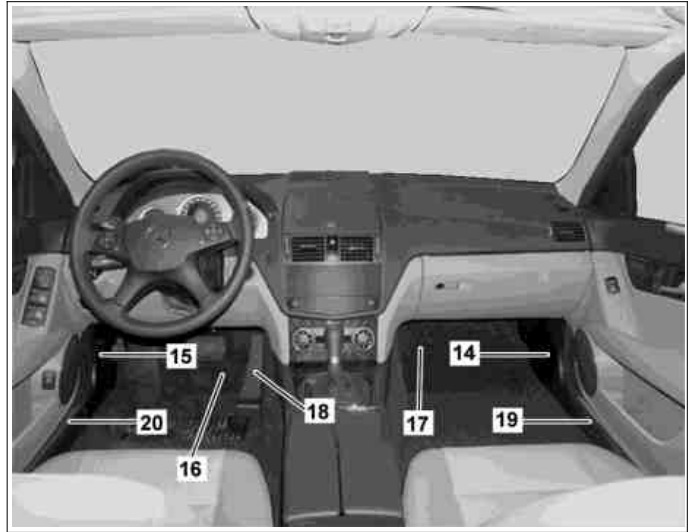
Illustrated on model 204.0

- 1 Illuminated door sill molding control unit
- 2 Right illuminated door sill molding
- 3 Left illuminated door sill molding
- 4 Ground
- 5 Supply wiring harness
- 6 Wiring harness for illuminated door sill molding
- 7 Supply connector on illuminated door sill moldings
- 8 CAN coupling
- 9 Left converter connector
- 10 Illuminated right door sill molding connector
- 11 Illuminated left door sill molding connector
- 12 Right converter connector
- 13 Cover
- 24 Black, 33-pin coupling (illuminated door sill moldings control unit)
- F34 Interior fuse box
















[i] To perform operation steps 8 and 11, check whether the interior fuse box (F34) is installed. The interior fuse box (F34) is located below the cover (13) on the instrument panel.




[i] To perform operation step 10, check whether the right vehicle floor interior CAN potential distributor electrical connector (X30/33) is installed. The right vehicle floor interior CAN potential distributor electrical connector (X30/33) is located in the cable duct in the right footwell.

- 14 Right A-pillar cover
- 15 Left A-pillar cover
- 16 Left front floor paneling
- 17 Right front floor paneling
- 18 Accelerator pedal
- 19 Right edge guard
- 20 Left edge protection



P82.20-3131-11

	Remove		
 Danger!	Risk of death caused by contact with parts conducting high voltages.	Do not come into contact with parts that are under high voltage. Persons who wear electronic implants (e.g. cardiac pacemakers) must not carry out any work on such components.	AS00.00-Z-0020-01A
	Notes on avoiding damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1	Move driver seat and passenger seat toward rear		
 Danger! 2  AR 	Risk of injury caused by pinching or crushing when working on springs or spring bodies that are under tension Disconnect battery ground line Notes on battery	Use only approved tensioning devices; shield off hazard area if necessary. Inspect special tools for damage and proper operation (visual inspection). Wear protective gloves.	AS00.00-Z-0001-01A AR54.10-P-0003CW AH54.10-P-0001-01A
3	Detach right edge guard (19) and left edge guard (20) in area of lower A-pillars.		
4	Remove right A-pillar cover (14) and left A-pillar cover (15).		
5	Remove door sill moldings	 Door sill moldings are no longer required.	
6	Remove left front floor covering (16) and right front floor covering (17).		
7	Open right and left cable duct in front footwell.		
8	Detach footrest in passenger footwell and turn around.	 Do not disconnect electrical connectors on control units on footrests.	
9  AR	Remove Parktronic system control unit (PTS)	Model 204.0 /2	AR54.65-P-0006CW
10.1  AR	Remove front SAM control unit with fuse and relay module (N10/1)	 Only on vehicles without interior fuse box (F34). Do not disconnect electrical connectors. Model 204.0 /2	AR54.21-P-1260CW
	Install		
11  AN  BR	Retrofit control unit	 Illuminated door sill molding control unit. Model 204.0 Double sided adhesive tape, width 25 mm	AN82.10-P-0001-03CW *BR00.45-Z-1075-02A
12.1	Retrofit wiring harness.	 Only on vehicles without right vehicle floor interior CAN potential distributor electrical connector installed at the factory (X30/33). Model 204.0	AZ82.70-P-0001-04CW

13	Connect wiring harness	 Wiring harness for illuminated door sill molding. Model 204.0	AZ82.20-P-0001-02CW
14	Install remaining parts onto vehicle	 Operation steps 10.1 to 6 and 4 to 1.	
15	Connect illuminated front door sill moldings and check for proper function	 The illuminated door sill molding is activated by opening the corresponding door. The illuminated door sill moldings switch off automatically after approx. 5 minutes when a door is open.	

Repair materials

Number	Designation	Order number
BR00.45-Z-1075-02A	Terson double-sided adhesive tape For bonding trim strips and emblems (UV-resistant and weatherproof, black) (Width: 12 mm) Order no.: 107.64 A (Width: 19 mm) Order no.: 107.96 K (Width: 25 mm) Order no.: 117.05 Y	Henkel Loctite Deutschland GmbH Arabellastrasse 17 81925 Munich Germany Tel. +49-89-9268-0 Fax + 49-89-9101978 www.Loctite.de

Parts ordering notes

Part no.	Designation	Quantity
B6 602 10 63	Illuminated door sill moldings with "AMG" lettering with wiring harness	1
A 004 546 82 40	Distributor rail (if required)	As required
A 204 540 32 07	Interior CAN distributor (if required)	As required