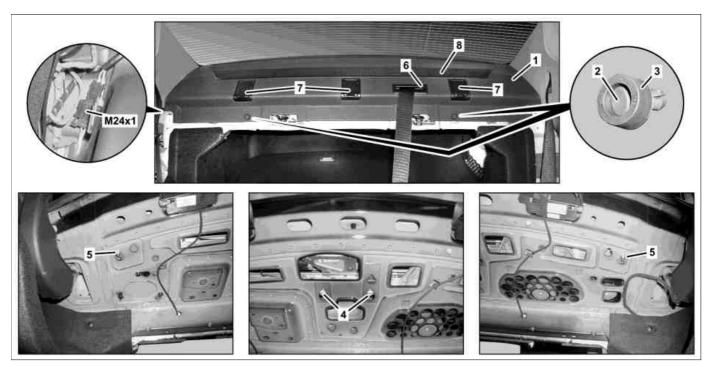
MODEL 204.0



P68.30-3358-09

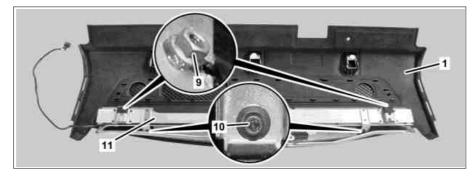
Shown with code (540) Electric rear window roller blind

- Rear shelf panel
 Expansion clip
- 3 Buffer
- 4 Bolts (with code (540) Electric roller blind for rear window)
- 5 Nut (with code (540) Electric sun shade for rear window)
- 6 Belt guide cover (with code (287) Through-loading feature)
- 7 ISOFIX covers
- 8 Speaker cover

M24x1 Rear window roller sun blind motor electrical connector (with code (540) Electric roller blind for rear window)

Shown with code (540) Electric rear window roller blind

- Rear shelf panel
- 9 Nut (with code (540) Electric sun shade for rear window)
- 10 Expansion clip (with code (540) Electric roller blind for rear window)
- 11 Roller sun blind unit (with code (540) Electric roller blind for rear window)



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XX	Remove/install		
1	Remove rear seat cushion	On vehicles with code (540) Electric roller blind for rear window	AR91.12-P-1020CW
2.1	Remove rear seat backrest	For vehicles without code (287) Through- loading feature	AR91.12-P-1620CW
2.2	Fold back both rear seat backrests	For vehicles with code (287) Through- loading feature	
3.1	Remove left and right C-pillar paneling and lay down to side with installed belt end fittings	On vehicles without code (540) Electric rear window roller blind	AR68.30-P-4490CW
3.2	Remove left and right seat belt in rear	On vehicles with code (540) Electric roller blind for rear window	AR91.40-P-0681CW
4	Remove expansion clips (2) together with buffers (3)		
5	Disconnect rear window roller sun blind motor electrical connector (M24x1)	On vehicles with code (540) Electric roller blind for rear window	
6	Remove bolts (4) and nuts (5)	On vehicles with code (540) Electric roller blind for rear window	

7	Lift rear shelf panel (1) in front area and pull out toward front		
8	Complete cutouts for belt guide and rear seat backrests on new rear shelf panel (1)	Only when replacing rear shelf panel (1) on vehicles without code (287) Through-loading feature	
		Keyhole saw http://gotis.aftersales.mercedes-benz.com	
9	Install in the reverse order		
<i>. ,</i> ·	Disassembling, assembling		
10	Unclip belt guide cover (6) from rear shelf panel (1)	For vehicles with code (287) Through- loading feature	
		i It is also possible to remove the belt guide cover (6) from the installed rear shelf panel (1).	
11	Unclip ISOFIX covers (7) from rear shelf panel (1)	i It is also possible to remove the ISOFIX covers (7) from the installed rear shelf panel (1).	
12	Unclip speaker cover (8) from rear shelf panel (1)	Unclip carefully to prevent damaging the speaker cover (8).	
		i It is also possible to remove the speaker cover (8) from the installed rear shelf panel (1).	
13	Unscrew nuts (9), remove expansion clips (10) and remove roller sun blind unit (11) from rear shelf panel (1)	On vehicles with code (540) Electric roller blind for rear window	
		The roller sun blind unit (11) can only be removed when the rear shelf panel (1) is removed.	
14	Assemble in the reverse order		