

MODEL 204, 207

Shown on model 204.9

3 Underbody paneling

3a Nuts



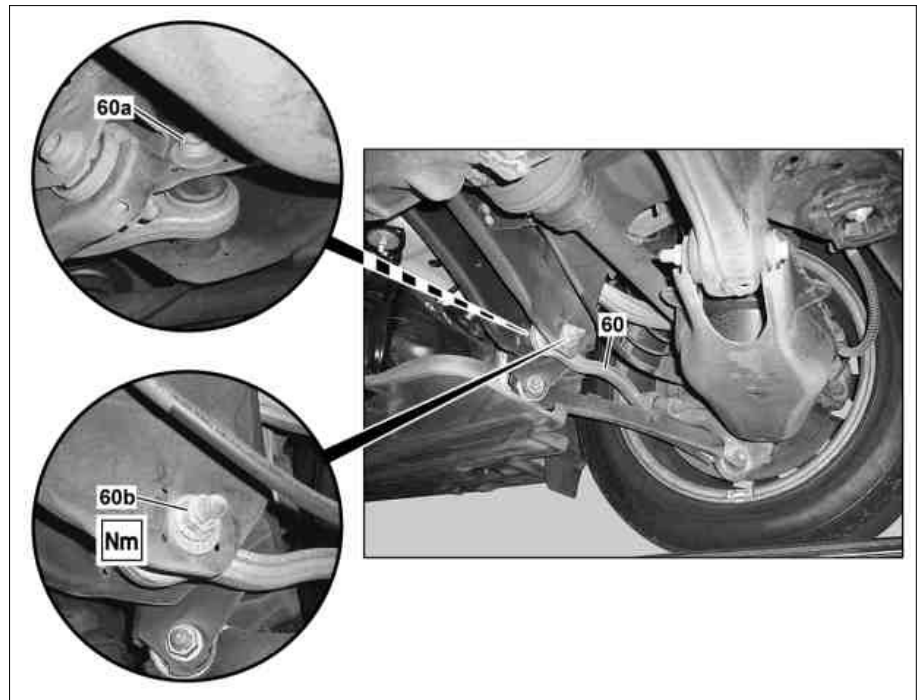
P40.20-2293-01

Shown on model 204.0 without 4MATIC

60 Tie rod

60a Cam bolt

60b Nut



P40.20-2266-06

Modification notes

19.7.07	Overall toe-in at rear axle		*BE40.20-P-1001-10M
	Permitted difference between right and left side of vehicle for rear-axle toe		*BE40.20-P-1002-10M

	Adjust		
1	Unscrew nuts (3a) of underfloor paneling (3)		
2	Loosen nut (60b)		
3	Adjust toe with cam bolt (60a)	Overall toe-in at rear axle Permitted difference between right and left side of vehicle for rear-axle toe i If the test values are not reached, replace tie rod (60): ↓ Remove/install tie rod	*BE40.20-P-1001-10M *BE40.20-P-1002-10M AR35.20-P-0109CW
4	Tighten nut (60b)	Nm	*BA35.20-P-1002-04I
5	Screw on nuts (3a) of underfloor paneling (3)		

Inspection values for toe-in at rear axle

Number	Designation	Model 204.0/2 except AMG	Model 204.0/2 AMG

BE40.20-P-1001-10M	Overall toe-in at rear axle	∠°	0° 24'(±7')	0° 48'(±7')
BE40.20-P-1002-10M	Permissible difference in rear axle toe-in between right and left sides of the vehicle	∠°	7'	7'

Inspection values for toe-in at rear axle

Number	Designation		Model 204.9	Model 207
BE40.20-P-1001-10M	Overall toe-in at rear axle	∠°	0° 24'(±7')	0° 24'(±7')
BE40.20-P-1002-10M	Permissible difference in rear axle toe-in between right and left sides of the vehicle	∠°	7'	7'

Nm Tie rod

Number	Designation		Model 204	Model 207	
BA35.20-P-1002-04I	Self-locking nut, track rod to rear axle carrier	Stage 1	Nm	50	50
		Stage 2	∠°	90	90