

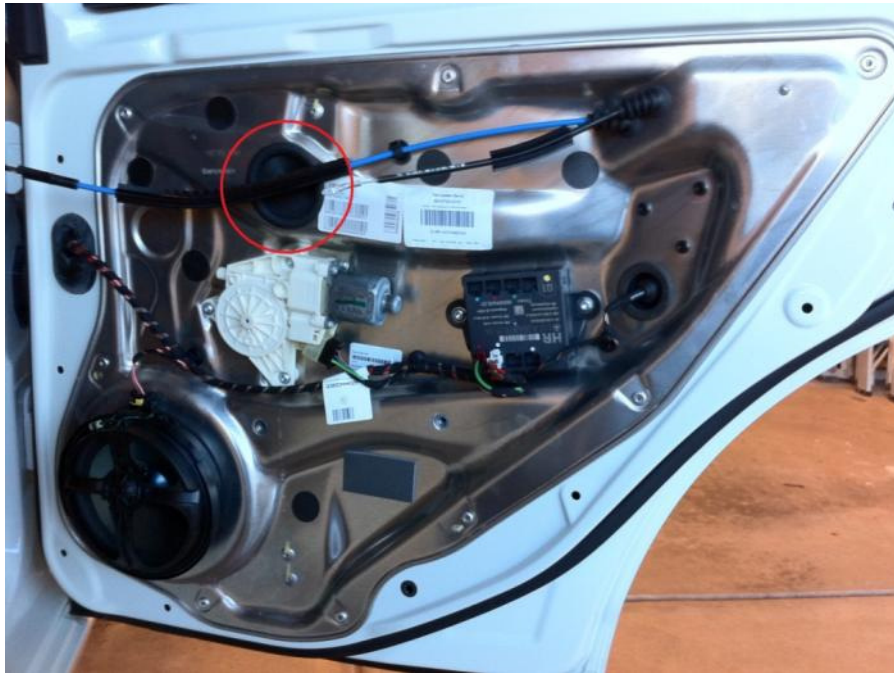
Sliding Glass Removal Instructions for W204 Models.

Note: These instructions are written for rear door removal procedures. Although I'm guessing that the steps should be similar for front doors as well. I'm not a MB mechanic so follow these instructions at your own risk!

1. Remove the interior door panel by gently prying around the plastic edges until the clips pop out. I started at the bottom of the door and worked my way up each side. There are no clips across the top of the panel. The orange clips are indicated in the picture below. The existing clips can be reused if care is taken during the removal process. Disconnect the electronics connections and the door lock connection.



2. With the door panel removed, pull off the rubber cover indicated with the red circle in the picture below.



3. Lower the window until you see the clip securing the glass in place. Unscrew only until the tension is released.



4. Pull the window frame paneling outward away from the door but you don't need to completely remove it. Do this on both sides of the window.



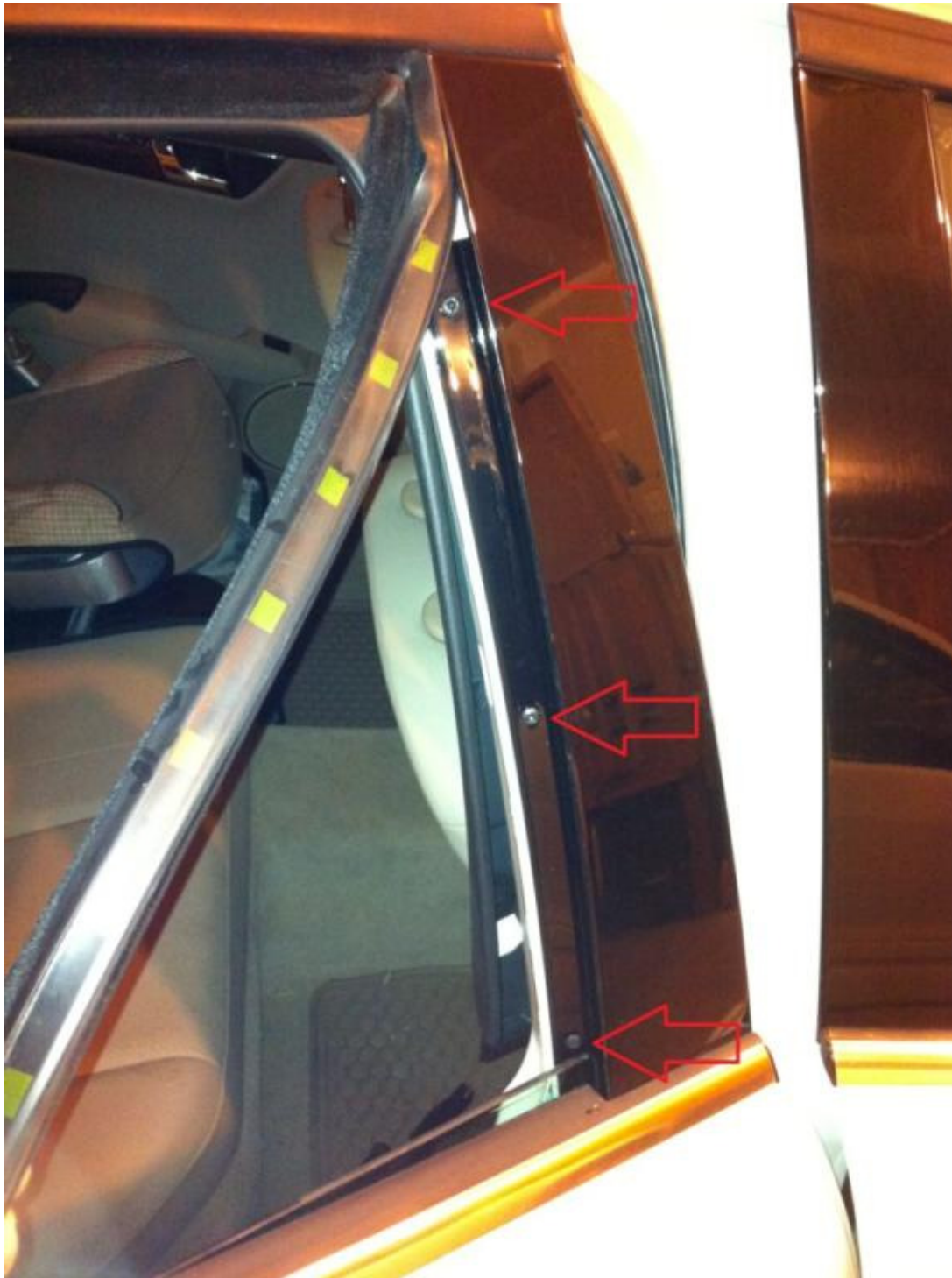
5. Pull the rubber seal out away from the edge of the door.



6. Pull the next seal up out of the door and away from the window frame. This seal serves as one of two guides for the glass.



7. Repeat the same process on the other side pulling the seal up out of the door. This will expose the three screws indicated in the picture.



8. Remove the screws and take the cover off.



9. Now the glass can be pulled up and out of the door.



10. Once the old glass is removed you can install the new piece of glass in the reverse order. When the new glass is installed tighten the clip securing the glass to prevent it from moving. Be sure to allow room on each side of the glass for the rubber window guides. Forcing the rubber back down into the door in the proper place is a pain in the neck. Once they are back in place, operate the window and adjust the glass left or right accordingly so that it moves freely.

