



P22.10-2277-09

Shown on model 211

1 Bolts

2 Bolts  
3 Engine mount

	<b>Remove/install</b>		
<b>Danger!</b>	<b>Risk of injury</b> caused by <b>fingers being pinched or crushed</b> when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
<b>Danger!</b>	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Remove cylinder head cover trim		AR01.20-P-5014-02A
2	Remove bottom sections of soundproofing	Model 204 with diesel engine Model 211 with diesel engine	AR94.30-P-5300T
3.1	Remove diesel particulate filter	Only if right engine mount (3) is removed	AR14.40-P-1000T
4	Put on engine support clamp	Model 204 Model 211	AR33.10-P-0105CW AR33.10-P-0100-01T
5	Remove bolt (1)	Model 204 Bolt, front engine mount to engine support Model 211 Bolt, engine mount to front engine support	*BA22.10-P-1001-03E *BA22.10-P-1001-03A
6	Remove bolts (2) from engine mount (3)	Model 204 Bolt, front engine mount to front axle carrier Model 211 Bolt, front engine mount to front axle carrier	*BA22.10-P-1002-03E *BA22.10-P-1002-03A
7	Raise engine		
8	Take out engine mount (3)		
9	Install in the reverse order		

Engine mount, engine support (engine side)

<b>Number</b>	<b>Designation</b>		<b>Model 204 except 4 MATIC</b>
BA22.10-P-1001-03E	Bolt connecting front engine mount to engine support	Nm	50
BA22.10-P-1002-03E	Bolt, front engine mount to front axle carrier	Nm	28

**Nm Engine mount, engine support (engine side)**

<b>Number</b>	<b>Designation</b>		<b>Model 211 except 4 MATIC</b>
BA22.10-P-1001-03A	Front engine support to engine mount	Nm	50
BA22.10-P-1002-03A	Front engine support on front axle carrier	Nm	35