

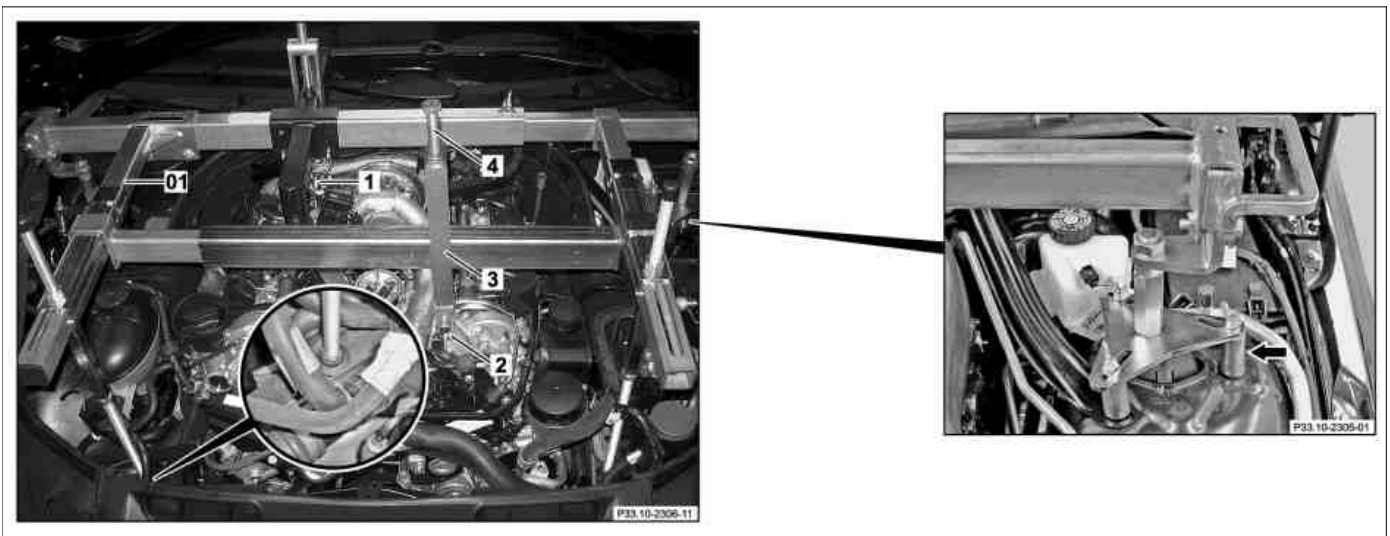
P33.10-2282-09

Shown on model 204 with engine 271

- 1 Engine lifting eye
- 2 Shackle

- 3 Lifting device
- 4 Clamping bolt

01 Engine lifting fixture



P33.10-2307-08

Shown on model 204 with engine 642

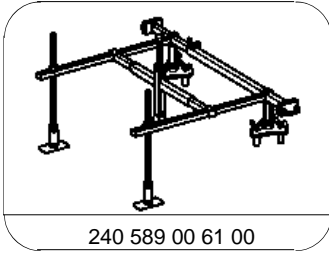
- 1 Engine lifting eye
- 2 Shackle

- 3 Lifting device
- 4 Clamping bolt

01 Engine lifting fixture

☒ ☒	Installing, removing		
1.1	Remove upper engine cover	<p>i Engine 271, 642: Pull off the engine cover upward.</p> <p>i Installation engine 642: Ignition switched off.</p> <p>Engine 646.8</p> <p>Engine 651</p>	<p>AR01.20-P-5014-02A</p> <p>AR01.20-P-5014-02CD</p>
1.2	Detach front engine cover	Engine 272, 273	
2	Mount preassembled engine lifting device (01) on strut towers and longitudinal member.	<p>! When mounting the engine lifting device (01) ensure that the surfaces in the area of the suspension strut towers do not have any scratches, cracks and notches otherwise the paint will be damaged</p>	

		<p>⚠ Ensure that in the area of the longitudinal members no hoses and lines are pinched.</p> <p>i The support of the engine lifting device (01) must be mounted so the firmly-seated spacer sleeve (arrow) points outwards.</p> <p>i Observe manufacturer's assembly specifications and safety information.</p> <p>☞</p>	*240589006100
3	Adjust engine lifting device (01) and tighten bolted connection		
4	Mount shackle (2) on the engine suspension lug (1)		
5	Pretension lifting device (3); to do so tighten the clamping screw (4)		
6	Remove in the reverse order		



Engine lifting fixture