

i Note:

When removing screws:

- Use suitable tool (Figure 2): 50 mm T20 Torx bit locally sourced e.g., Milwaukee® T20 (Figure 2).
- Also shown (Figure 2) is Facom® tools 14" ratcheting wrench for the back two screws.

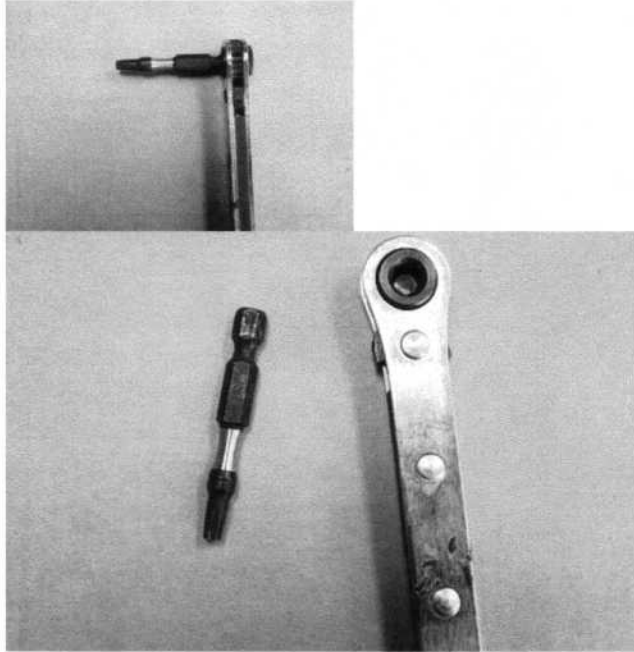


Figure 2

4. Pull the front of the SAM straight up while shifting it slightly to the left and remove from housing (Figure 3).



Figure 3