

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text
P	025893	Check oil level in front axle transmission
P	025894	Correct oil level in front axle transmission (after check)
P	025895	Replace front axle transmission (after check)

		Checking	
1		Check whether vehicle is affected	Model 204 from WDD2040811F004139 to WDD2040871F046717 SM33.30-P-0003-01AA
2		Drain oil	Collect oil!
3		Measure quantity of oil collected	If there is 0.4 l or more oil present, continue with operation step 4. If there is 0.39 l or less present, continue with operation step 7.
Remove/install			
4		Remove right propeller shaft	AR33.30-P-0620CWX
5		Replace oil in front axle transmission	Sheet 235.7 *BF33.30-P-1001-03F BB00.40-P-0235-07A
BB		Universal hypoid gear oils (SAE 85 W-90)	
6		Install right propeller shaft	End measure. AR33.30-P-0620CWX
7		Replace front axle transmission	AR33.30-P-0525CWX

Front axle gear

Number	Designation	Model 204
BF33.30-P-1001-03F	Hypoid gear oil	
	Filling capacity	Liters 0.6
	Specifications for Operating Fluids	Sheet BB00.40-P-0235-07A

Parts ordering notes

Part no.	Designation	Quantity
	Small parts such as stop nuts, cable ties etc. are no longer listed in the Parts ordering notes table. The required small parts are taken into account in the cost framework	
A 221 330 06 02 05	Front axle transmission Model 204.087	1
A 221 330 07 02	Front axle transmission Model 204.085	1
A 221 330 09 02 05	Front axle transmission Model 204.081	1
A 001 989 33 03 10	Hypoid gear oil	As required