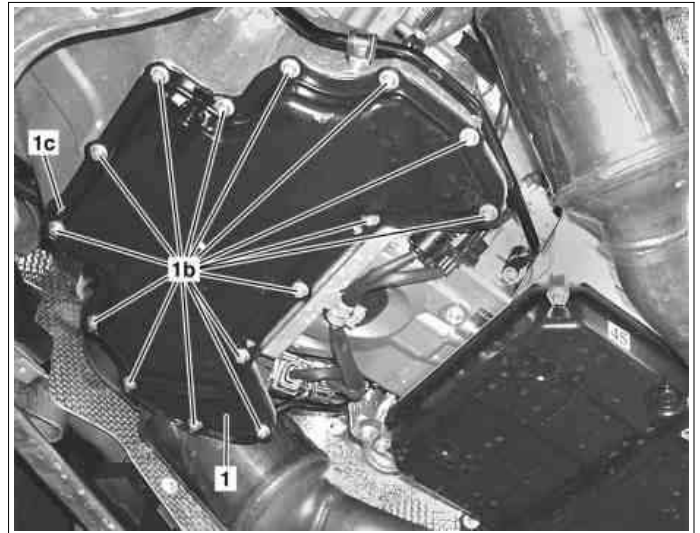


ENGINES 272 in MODEL 204.0 /2

Engine with rear sump

ENGINES 272, 273 in MODEL 207
Engine with rear sump

- 1 Oil pan bottom section
1b Bolts
1c Forcing bore

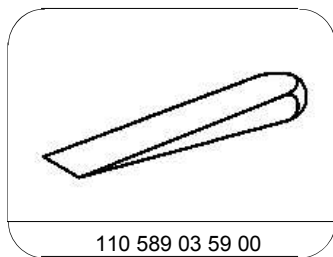


P01.45-2253-11

	Remove/install		
	Notes on avoiding damage through contamination and foreign objects		AH00.00-P-5000-01A
1 AP	Drain engine oil Engine oil and filter change	Model 204 Model 207	AP18.00-P-0101CWZ AP18.00-P-0101EW
2	Remove bolts (1b)		*BA01.45-P-1003-01M
3 	Loosen oil pan bottom section (1) from oil pan and remove Notes on application of sealant to oil pan bottom section	To do this screw bolt into the forcing bore (1c) and detach oil pan bottom section (1) from oil pan using the assembly wedge. Just pry off oil pan bottom section (1) with the bolt from the oil pan until it is possible to push mounting wedge between the sealing surfaces otherwise the oil pan bottom section (1) and sealing surface of the oil pan can be damaged. If necessary, heat oil pan bottom section (1) in area of the sealing surfaces using hot air gun. Engine 272 Engine 273 Assembly wedge Squeeze gun Loctite 5970 sealant	AH01.45-P-0001-01VA AH01.45-P-0001-01SX *110589035900 *112589002500 *BR00.45-Z-1013-01A
	Clean		
4	Clean sealing surfaces on oil pan bottom section (1) and oil pan	Do not use any sharp-edged tools or abrasive paper as this will damage the sealing surfaces. Loctite 7200 Loctite 7063 cleaning spray (150 ml)	AR01.00-P-0050-01A *BR00.45-Z-1038-04A *BR00.45-Z-1046-04A
5	Install in the reverse order		
	Checking		
6 AP	Check engine oil level; correct if necessary Engine oil and filter change	Model 204 Model 207	AP18.00-P-0101CWZ AP18.00-P-0101EW
7	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running Carry out engine test run, checking the engine for proper operation and leaks	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A

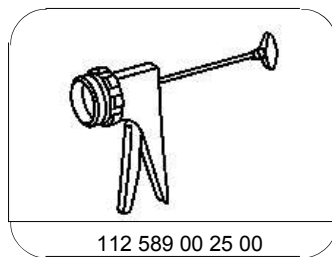
Nm Oil pan

Number	Designation	Engine 272	Engine 273
BA01.45-P-1003-01M	Bolt, oil pan bottom section to oil pan	Nm 9	14



110 589 03 59 00

Mounting wedge



112 589 00 25 00

Squeeze gun

Repair materials

Number	Designation	Order number
BR00.45-Z-1013-01A	Loctite 5970 sealant	A 003 989 98 20
BR00.45-Z-1038-04A	Loctite 7200	Henkel Loctite Deutschland GmbH Arabellastrasse 17 81925 München Germany Tel. +49 899268-0 Fax + 49 899101978 www.Loctite.de
BR00.45-Z-1046-04A	Loctite 7063 cleaning spray (150 ml)	A 001 986 71 71 10