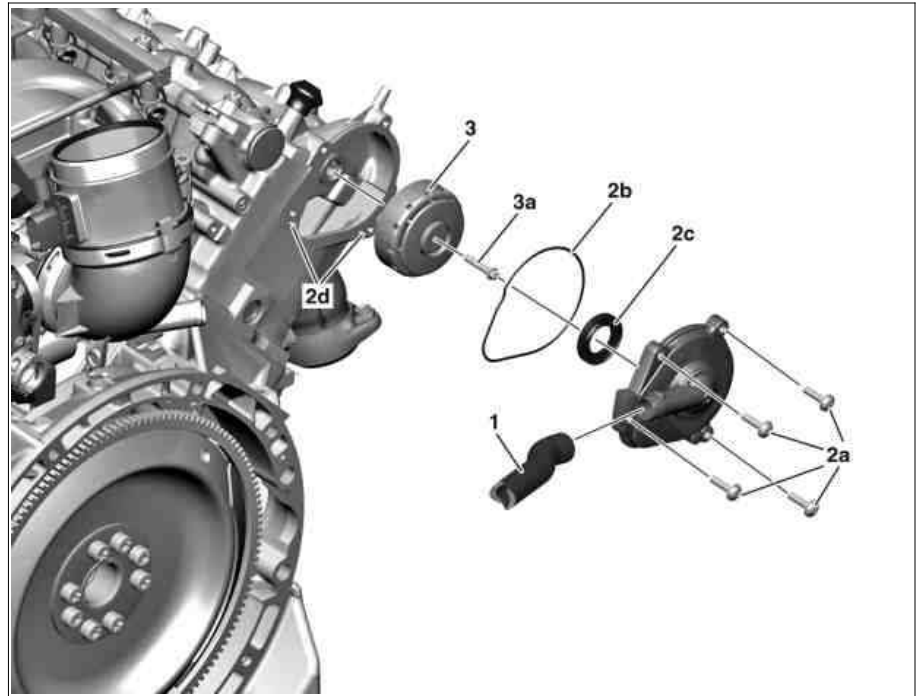


ENGINES 272 in MODEL 204

ENGINES 272, 273 in MODEL 207

- 1 Hose
 2a Screw
 2b Gasket
 2c Radial shaft seal
 2d Dowel pins
 3 Centrifuge
 3a Screw



P01.30-2332-06

	Remove/install		
1	Remove air filter housing		AR09.10-P-1150CV
2	Remove hose (1) from centrifuge cover		
3	Remove screw/bolts (2a, 4 pieces) and remove centrifuge cover	<p> Intercept engine oil that flows out with an absorbent rag.</p> <p> Installation: Check seal (2b) and radial shaft sealing ring (2c) for wear and damage and replace centrifuge cover if necessary. The fitted pins (2d) determine the installation position of the centrifuge cover.</p> <p></p>	*BA01.20-P-1001-01L
4	Remove bolt (3a) and remove the centrifuge (3)	<p> Left-hand thread</p> <p></p>	*BA01.20-P-1002-01L
5	Install in the reverse order		
	Checking		
6	<p>Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running</p> <p>Carry out an engine test run and check engine for leaks</p>	<p>Secure vehicle to prevent it from moving by itself.</p> <p>Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.</p>	AS00.00-Z-0005-01A
7	<p>Check engine oil level; correct if necessary</p> <p>Engine oil change and filter change</p>	<p>Model 204</p> <p>Model 207</p>	<p>AP18.00-P-0101CWZ</p> <p>AP18.00-P-0101EW</p>

Crankcase ventilation, cylinder head cover

Number	Designation		Engine 272	Engine 273	
BA01.20-P-1001-01L	Bolt, centrifuge cover to cylinder head/cylinder head cover	Stage 1	Nm	6	6
		Stage 2	°	90	90

BA01.20-P-1002-01L	Bolt, centrifuge to camshaft sprocket	Stage 1	Nm	6	6
		Stage 2	⌘°	90	90