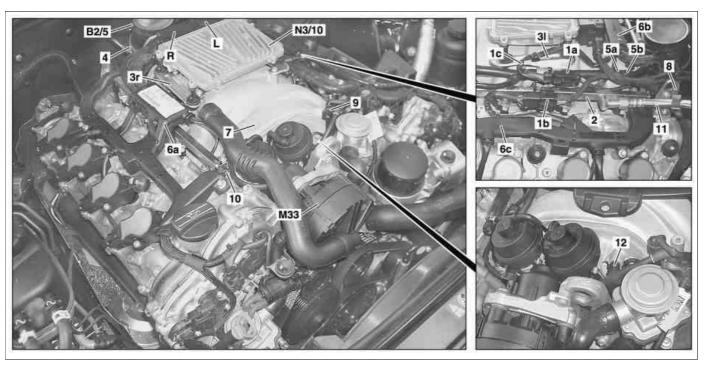
ENGINES 272 (except 272.982) in MODEL 204

ENGINES 272, 273 (except 272.982 /984) in MODEL 207

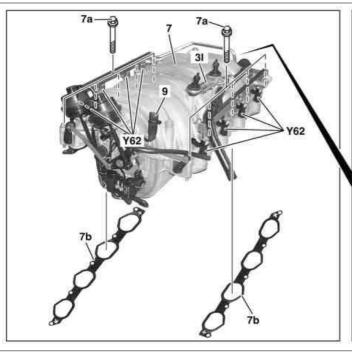


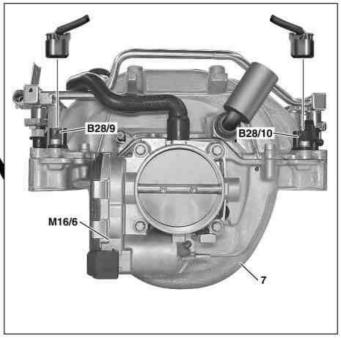
P09.20-2184-09

- 1a Electrical connector
- 1b Electrical connector
- 1c Electrical feed line
- 2 Fuel distributor
- 31 Left control unit bracket
- 3r Right control unit bracket
- 4 Air duct housing
- 5a Hose

- 5b Hose
- 6a Feed duct
- 6b Feed duct
- 6c Feed duct
- 7 Resonance intake manifold
- 8 Engine suspension lug
- 9 Electrical connector
- 10 Service valve

- 11 Fuel line
- 12 Pneumatic line
- B2/5 Hot film mass air flow sensor
- M33 Electric air pump
- N3/10 ME-SFI [ME] control unit
- L Left connector
 R Right connector





P09.20-2185-09

- 3I Left control unit bracket
- 7 Resonance intake manifold
- 7a Screw/bolt
- 7b Seal

- 9 Electrical connector
- B28/9 Left intake manifold tumble flap
 - position sensor

B28/10 Right intake manifold tumble flap

position sensor

M16/6 Throttle valve actuator
Y62 Injection valves

XX	Remove/install		
(1)	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1	Remove air filter housing		AR09.10-P-1150CV
2	Disconnect right connector (R) at ME-SFI [ME] control unit (N3/10)		
3	Disconnect electrical connectors (1a, 1b)		
4	Remove jack for electrical connector (1b) on fuel distributor (2)		
5	Remove electrical feed line (1c) from left control unit bracket (3l)		
6	Pull ME-SFI [ME] control unit (N3/10) out of control unit brackets (3l, 3r) and place down to one side	Do <u>not</u> disconnect left connector (L) at ME-SFI [ME] control unit (N3/10).	
7 8	Remove hot film mass air flow sensor (B2/5) Remove air duct housing (4)		AR07.07-P-1453CV AR09.20-P-0080CV
9	Disconnect hoses (5a, 5b) from crankcase ventilation system		A103.20-1 -00000 V
10	Remove right control unit bracket (3r)	Nm	*BA07.08-P-1002-01A
11	Detach supply ducts (6a, 6b, 6c) from cylinder head cover, resonance intake manifold (7) and rear right engine suspension lug (8)		*BA15.18-P-1001-01B
		Nm Nm	*BA15.18-P-1002-01B *BA15.18-P-1003-01B
12	Disconnect electrical connectors on injection valves (Y62) and position sensors (B28/9, B28/10)		
13 14	Disconnect electrical connector (9) Disconnect electrical connectors on throttle valve actuator (M16/6) and electric air pump (M33)		
	Risk of explosion caused by fuel igniting, risk of poisoning caused by inhaling and swallowing fuel and risk of injury to eyes and skin caused by contact with fuel	No fire, sparks, open flames or smoking. Only pour fuels into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
15	Release fuel pressure over service valve (10)	Image: Sign of the state o	AR07.03-P-1460-01VA *119589046300 *BA07.03-P-1004-01B
16	Disconnect fuel line (11) from fuel distributor (2)	i Seal connections immediately.	
		Nm S	*129589009100 *BA07.03-P-1001-01B
17	Remove screw/bolts (7a)	[Nm]	*BA09.20-P-1001-01N
18	Lift resonance intake manifold (7) to front and take out pneumatic lines (12) from connection fittings at the resonance intake manifold (7)	i Installation: Replace seals (7b).	DAGG.20-1 - 100 1-0 11V
19	Cover openings in cylinder heads		
20	Remove left control unit holder (3I), fuel distributor (2) with injection valves (Y62), throttle valve actuators (M16/6) and position sensors (B28/9, B28/10) from resonance intake manifold (7)	When replacing resonance intake manifold (7)	
		Nm	*BA07.08-P-1002-01A
		Nm .	*BA07.03-P-1002-01B
		Nm G	*BA07.61-P-1001-01D
04	Install in the reverse	Nm	*BA09.20-P-1002-01N
21	Install in the reverse order Checking		
	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
22	Carry out an engine test run and check intake tract and fuel system for leaks		

Number	Designation		Engine 272	Engine 273
BA09.20-P-1002-01N	Screw/bolt, tumble flap position sensor to resonance intake manifold	٧m	6	6

Nm Control unit

Number	Designation		Engine 272	Engine 273
BA07.08-P-1002-01A	Screw/bolt, control unit bracket to resonance intake manifold	Nm	8	8

Nm Engine wiring harness

Number	Designation	Engine 272	Engine 273
BA15.18-P-1001-01B	Screw/bolt, feed duct to resonance intake manifold Nm	8	8
BA15.18-P-1002-01B	Screw/bolt, feed duct to cylinder head cover Nm	8	8
BA15.18-P-1003-01B	Screw/bolt, feed duct to engine suspension lug Nm	8	8

Nm Injectors, injection valves, lines

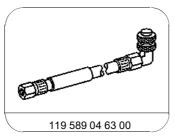
Number	Designation			Engine 272	Engine 273
BA07.03-P-1001-01B	Union nut, fuel line to fuel distributor		Nm	20	20
BA07.03-P-1002-01B	Screw/bolt, fuel distributor to resonance intake manifold		Nm	9	9
BA07.03-P-1004-01B	Protective cap on service valve	Plastic	Nm	2	-
		Metal	Nm	15	-

Nm Intake manifold

Number	Designation		Engine 272	Engine 273
BA09.20-P-1001-01N	Screw/bolt, resonance intake manifold to cylinder head	Nm	9	9

Number	Designation		Engine 272	Engine 273
BA07.61-P-1001-01D	Screw/bolt, throttle valve actuator to resonance intake manifold	Nm	9	9





Set of stop plugs

Pressure hose