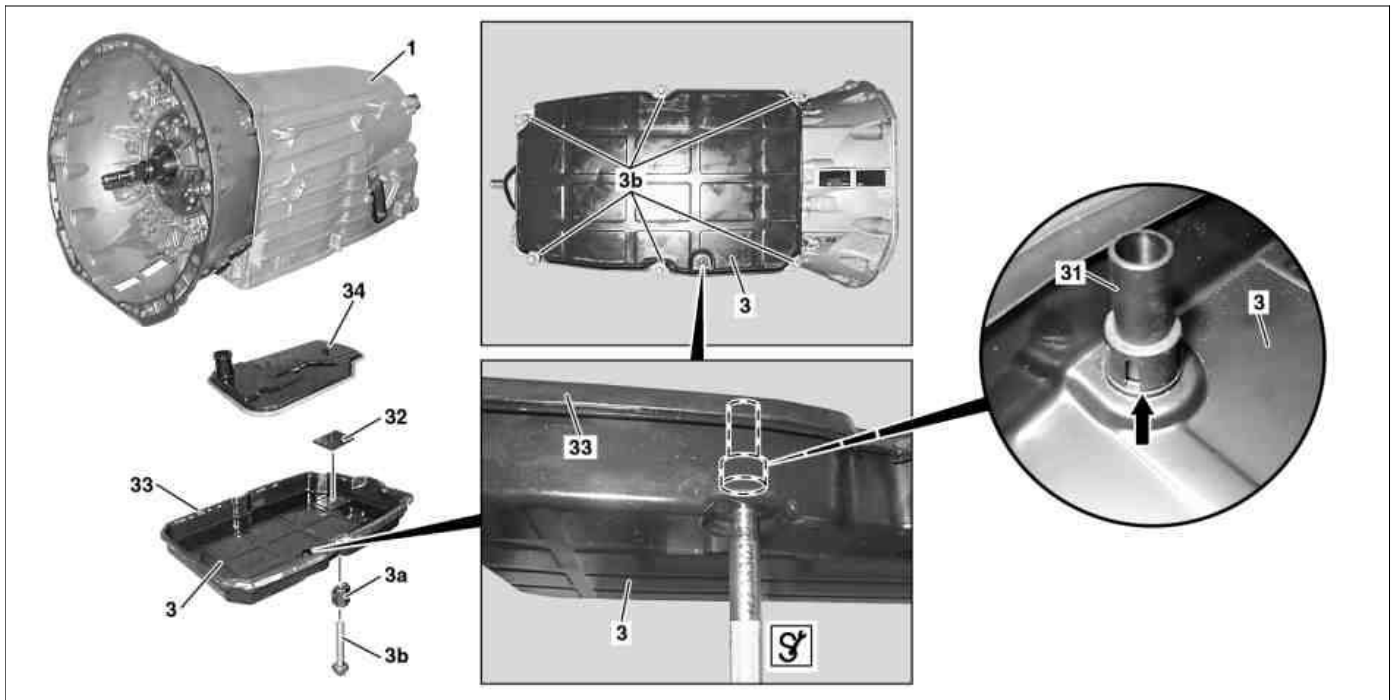


Transmission 722.9











P27.00-2136-09

- 3 Oil pan
- 3b Bolts
- 32 Solenoids

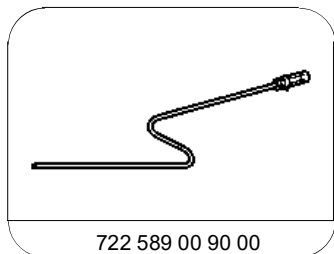
- 33 Seal
- 34 Oil filter

Warning	Risk of injury . Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
	Risk of death caused by vehicle slipping or toppling off during lifting	Only lift vehicle at the lift support points specified by the vehicle manufacturer.	AS00.00-Z-0032-01A
Caution	Risk of injury to skin and eyes due to handling of transmission oil. Health risk caused by swallowing transmission oil	Wear protective gloves, protective clothing and safety glasses. Do not pour transmission oil into beverage bottles.	AS00.40-Z-0001-01A
	Notes on automatic transmission		AH27.19-P-0001-01NKB
	Remove		
1	Shift automatic transmission into neutral position.		
2	Switch electronic ignition lock control unit to position "0".		
3 	Lift vehicle with lifting platform.	The vehicle must be horizontal in the longitudinal and transverse direction on the vehicle lift.	AR00.60-P-1006A
4 	Remove auxiliary oil pump from automatic transmission.	Transmission 722.9 (except 722.930/931/971) Vehicle with CODE B03 (ECO start/stop function) Model 166, 292 with transmission 722.9 (except 722.931) Model 172, 212, 218 with transmission 722.9 (except 722.930/931/971) Model 204, 207 with transmission 722.9 (except 722.930) Model 205 with transmission 722.9 (except 722.930)	AR27.30-P-0651GQ AR27.30-P-0651EL AR27.30-P-0651FH AR27.30-P-0651LW

AR		Model 216, 221 with transmission 722.9 (except 722.930/931)	AR27.30-P-0651SXH
AR		Model 217, 222 with transmission 722.9 (except 722.931/971)	AR27.30-P-0651LF
AR		Model 231 with transmission 722.9 (except 722.931)	AR27.30-P-0651RK
5	Drain transmission oil in torque converter.	Transmission 722.9 (except 722.930/931/971) Torque converter with drain screw. Transmission 722.9 with drain screw on torque converter  Dispose of old drain screw with seal and do not reuse. Otherwise, this may lead to fluid loss and consequential damage.  Drain screw to torque converter  Breather pipe	AR27.20-P-0200-03R *BA27.20-P-1001-01C *722589009000
6	Remove oil pan (3).	Transmission 722.9 in model 164, 171, 172, 203, 204, 205, 207, 209, 211, 212, 215, 216, 218, 219, 220, 221, 230, 231, 251 Transmission 722.9 in model 463 Transmission 722.9 in model 166, 292 Transmission 722.9 in model 217, 222  The automatic transmission fluid does not need to be collected and measured. The magnets (32) are replaced.	AR27.10-P-7030W AR27.10-P-7031GQ AR27.10-P-7031LFA
7	Remove old oil filter (34).		
	Install		
8	Install new oil filter (34).		
9	Replace magnets (32).	 Depending on the transmission variant, one or more magnets (32) may be installed.	
10	Install oil pan (3) with new seal (33).	Transmission 722.9 in model 164, 171, 172, 203, 204, 205, 207, 209, 211, 212, 215, 216, 218, 219, 220, 221, 230, 231, 251 Transmission 722.9 in model 463 Transmission 722.9 in model 166, 292 Transmission 722.9 in model 217, 222  Replace bolts (3b) and seal (33).	AR27.10-P-7030W AR27.10-P-7031GQ AR27.10-P-7031LFA
11	Install new drain screw with new seal in torque converter.	Transmission 722.9 (except 722.930/931/971) Torque converter with drain screw. Transmission 722.9 with drain screw on torque converter  Drain screw to torque converter	AR27.20-P-0200-03R *BA27.20-P-1001-01C
12	Install auxiliary oil pump of automatic transmission.	Transmission 722.9 (except 722.930/931/971) Vehicle with CODE B03 (ECO start/stop function) Model 166, 292 with transmission 722.9 (except 722.931) Model 172, 212, 218 with transmission 722.9 (except 722.930) Model 204, 207 with transmission 722.9 (except 722.930) Model 205 with transmission 722.9 Model 216, 221 with transmission 722.9 (except 722.930/931) Model 217, 222 with transmission 722.9 (except 722.931/971) Model 231 with transmission 722.9 (except 722.931)	AR27.30-P-0651GQ AR27.30-P-0651EL AR27.30-P-0651FH AR27.30-P-0651LW AR27.30-P-0651SXH AR27.30-P-0651LF AR27.30-P-0651RK
13	Fill automatic transmission with oil.	Transmission 722.9 (except 722.96/97) Transmission 722.9 Transmission 722.96/97	AR27.00-P-0270W AR27.00-P-0270SYZ

 Torque converter

Number	Designation	Transmission 722.9		
BA27.20-P-1001-01C	Drain screw to torque converter	M8	Nm	10
		M10	Nm	15



722 589 00 90 00

Breather pipe