

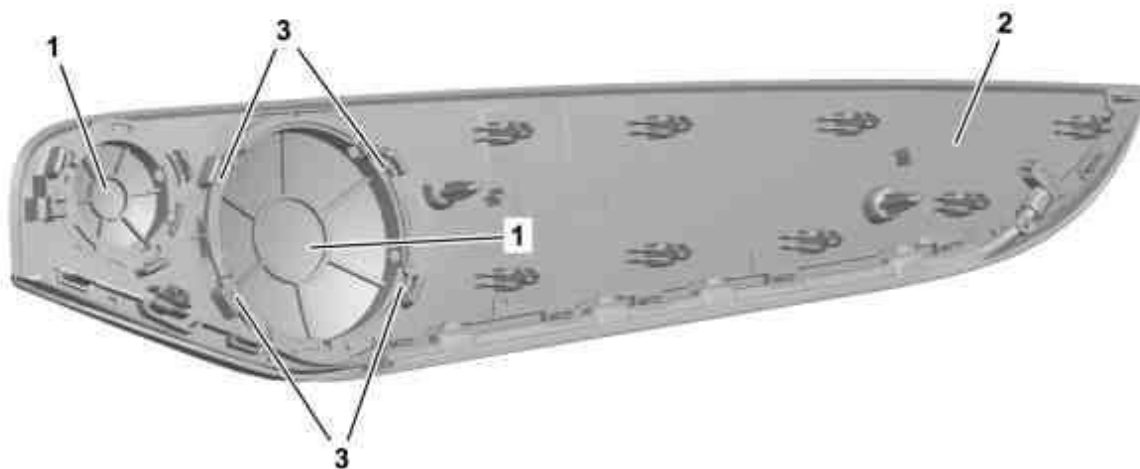
AR72.12-P-1042LW	Remove/install speaker cover on rear door	10.05.2017
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Model	205.0/1/2, 213, 253
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Shown on left side of vehicle on model 205.0
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1	Speaker cover
2	Trim piece
3	Catch hook

P72.12-3184-05



✘	Remove		
1	Remove left and right door panel from rear door		Remove/install rear door lining
2	Remove trim piece (2) from door panel of rear door		
3	Remove adhesive residue from area of catch hooks (3) on corresponding speaker cover (1) without leaving any residue	When removing speaker cover (1) of mid-range speaker.	
4	Remove corresponding speaker cover (1) from trim piece (2)		
✘	Install		
5	Clip corresponding speaker cover (1) into trim piece (2)	i The speaker cover (1) must engage with the trim piece (2)	

		uniformly around its whole circumference.	
 Cautionseverity=C	Risk of injury caused by burns to skin and eyes, risk of poisoning caused by inhaling vapors when working with plastics	Wear protective gloves and safety glasses. Ensure that the work area is adequately ventilated.	 Risk of injury caused by burns to skin and eyes, risk of poisoning caused by inhaling vapors when working with plastics
6	Fix catch hooks (3) in place using hot-melt adhesive beads	When installing speaker cover (1) of mid-range speaker.	
		 Avoid any thread formation of hot melt adhesive.	
		 Commercially available devices/tools Thermoplastic adhesive gun	
7	Install trim piece (2) in door panel of rear door		
8	Install left and right door panel on rear door		 Remove/install rear door lining