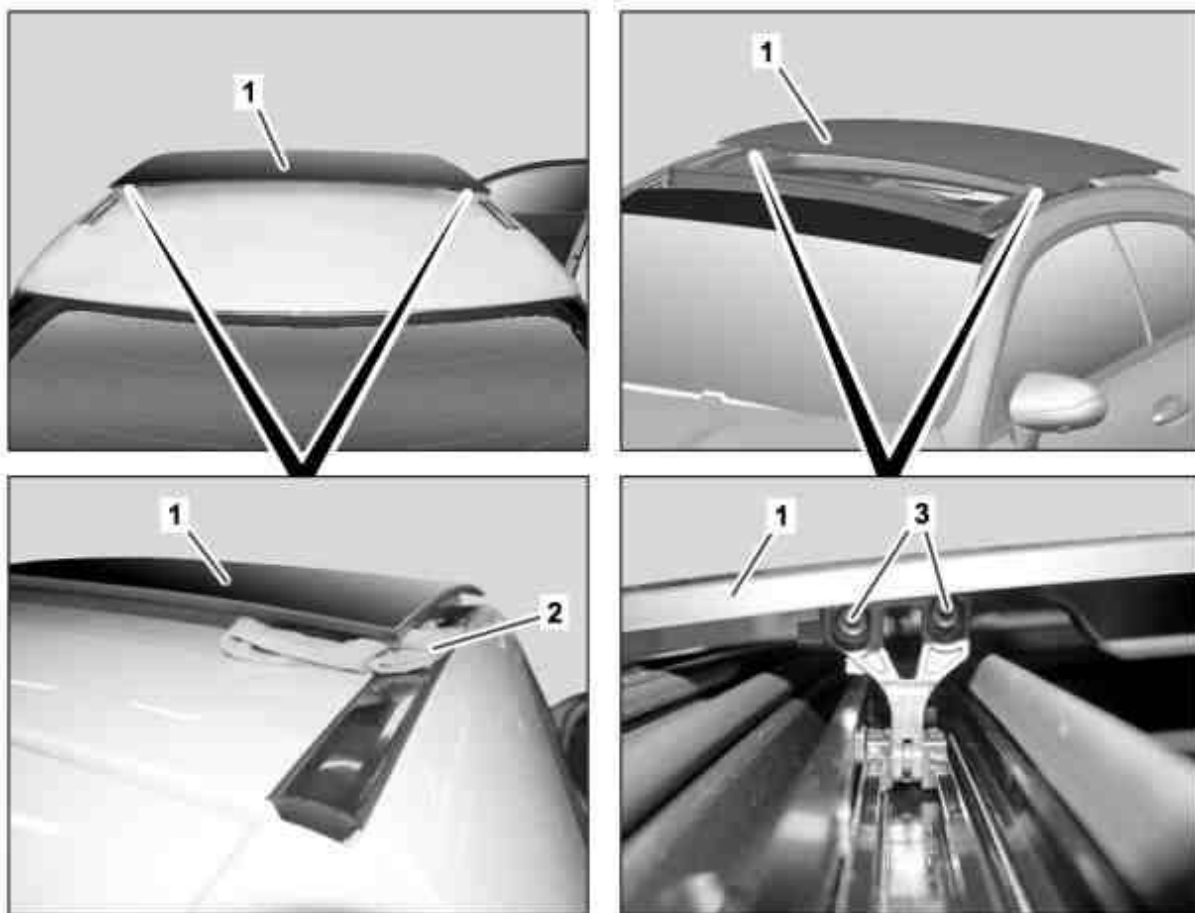


AR77.21-P-0503LWO	Remove/install moving glass section of panoramic roof	17.03.2017
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Model	238
	with code 413 (Automatic panoramic sliding sunroof)

1	Movable glass element
2	Dry cloth
3	Bolts

P77.21-2560-06



	Warningseverity=W	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.
		Remove		
1		Completely open movable glass section (1)		
2		Place one dry cloth (2) each below movable glass section (1) on rear right and left		

3	Remove bolts (3)		
4	Push movable glass section (1) toward front out of rear mounts with aid of helper and remove		
	Install		
5	Insert movable glass section (1) into rear mounts with aid of helper and lay down at front		
6	Tighten bolts (3)	 Screw/bolt, front guide to panoramic sliding sunroof	*BA77.21-P-1001-01E
7	Remove dry cloth (2)		
8	Completely close movable glass section (1)		
9	Adjust movable glass section (1)		 Adjust panoramic sliding sunroof

 Panoramic roof

Number	Designation		Model 238
BA77.21-P-1001-01E	Screw/bolt, front guide to panoramic sliding sunroof	Nm	5