

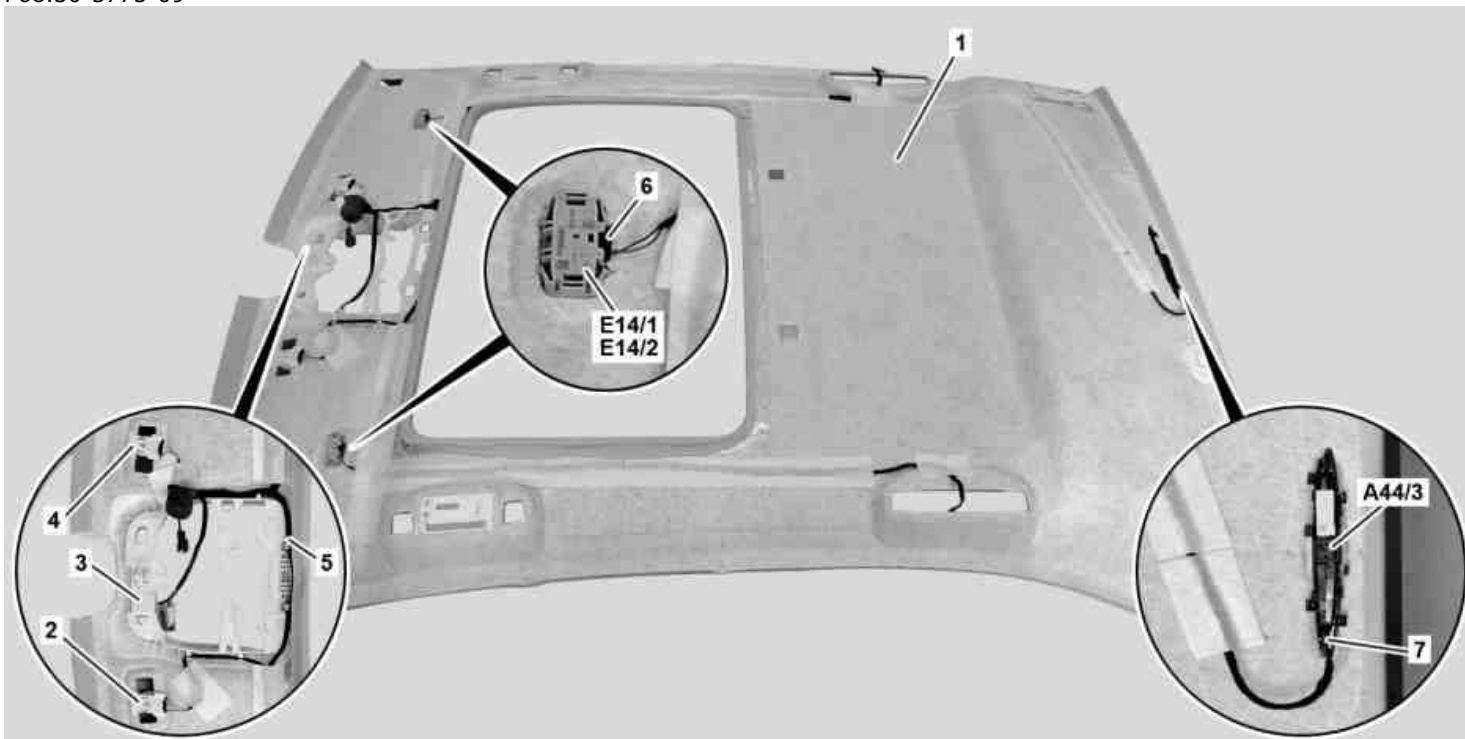
AR68.30-P-4305-16LW Prepare headliner for installation

Model	205.0/1/2/3
Model	213.2
Model	253

Repair materials

Number	Designation	Order number
BR00.45-Z-1144-02A	Adhesive tape roll, non-woven Tesa tape, 50 meters, 50 mm wide	A 008 989 50 85 09

P68.30-3775-09



Shown on model 205.0 with code 235 (Active park assist with PARKTRONIC) and with code 877 (Ambient lighting)

1	Headliner	6	Electrical connector
2	Left sun visor bracket	7	Electrical connector
3	Frame	A44/3	Rear parking system indicator
4	Right sun visor bracket	E14/1	Left sun visor mirror lamp
5	Electrical wiring harness	E14/2	Right sun visor mirror lamp

1 Remove the left sun visor bracket (2) from the old headliner (1).

i Electrical connector does not have to be disconnected.

2 Remove the right sun visor bracket (4) from the old headliner (1).

i Electrical connector does not have to be disconnected.

3 Disconnect electrical connectors (6) and remove left sun visor mirror lamp (E14/1) and right sun visor mirror lamp (E14/2) from old headliner (1).

4 Model 205.1
with code U05 (Vanity mirror in the rear)
Disconnect electrical connector from left rear vanity mirror and remove left rear vanity mirror from old headliner (1).

5 Model 205.1
with code U05 (Vanity mirror in the rear)

Disconnect electrical connector from right rear vanity mirror and remove right rear vanity mirror from old headliner (1).

6 Model 205.3

Disconnect the electrical connection from the rear interior lamp and remove the rear interior lamp from the old headliner (1).

7 Model 205.0/1/2/3, 253

with code 235 (Active Parking Assist with PARKTRONIC)

Disconnect the electrical connection (7) and remove the rear parking system display (A44/3) from the old headliner (1).

8 Unhook the electrical wiring harness (5) from the frame (3).

9 Expose electrical wiring harness (5) on old headliner (1) and remove.

i Installation: Fasten electrical wiring harness (5) with adhesive tape.

i Observe routing of lines.

10 Model 205.0/1/2/3, 253

with code 235 (Active Parking Assist with PARKTRONIC)

Complete cutout in new headliner (1) for rear parking system display (A44/3) at inner edge of embossment.

11 Install detachable parts on new headliner (1) in reverse order.

12 Model 205.0/3

with code 494 (US version)

Model 205.0

with code 460 (Canada version)

Model 213.2, 253

with code 460 (Canada version)

Model 213.2, 253

with code 494 (US version)

Fit new soundproofing to the new headliner (1).

i Use the same installation locations and number of soundproofing elements as for the the headliner (1).