

AR68.30-P-4300LW	Remove/install headliner	16.05.2017
------------------	--------------------------	------------

Model	205.0/1
-------	---------

Shown on model 205.0 with code 414 (Sliding sunroof)

1	Headliner
2	Sun visor
3	Cover
4	A-pillar trim panel
5	Front grab handle
6	Rear grab of handle
7	Upper B-pillar paneling
8	C-pillar paneling
9	Edge guard
A67	Inside rearview mirror

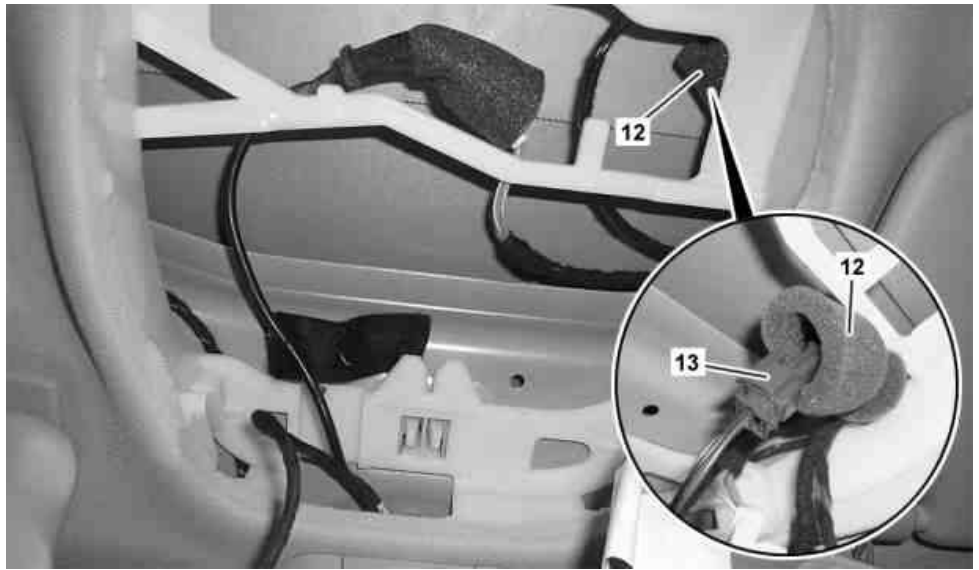
P68.20-4749-06



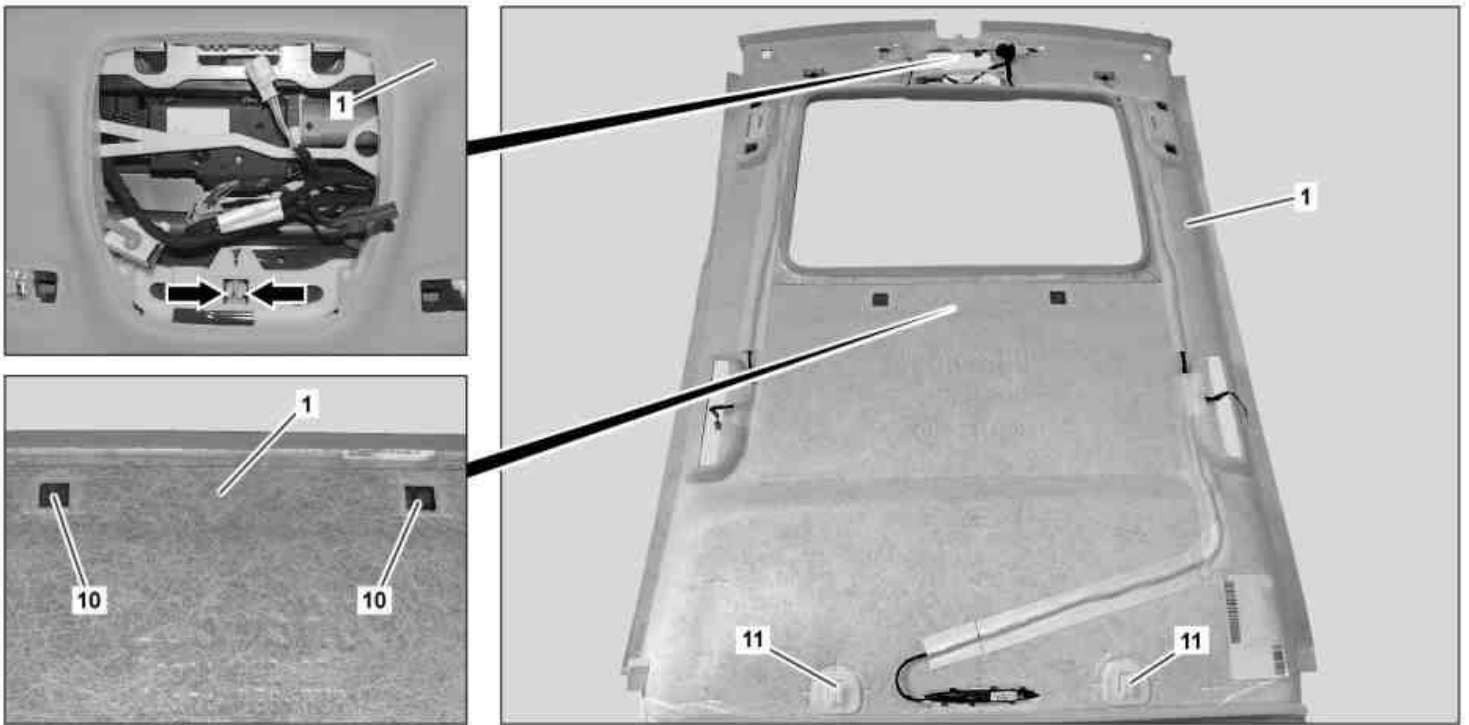
Shown on model 205.0 with code 235 (Active parking assist with PARKTRONIC)

12	Foam material
13	Electrical connector

P68.20-4766-05



P68.20-4750-09



Shown on model 205.0 with code 235 (Active Parking Assist with PARKTRONIC) and code 414 (Sliding sunroof)

1	Headliner	10	Magnet	11	Guide hook
---	-----------	----	--------	----	------------






P68.20-4751-08



Shown on model 205.0 with code 414 (Sliding sunroof)

1	Headliner					
---	-----------	--	--	--	--	--

Remove/install			
1	Completely open sliding roof lining on sliding roof	Model 205.0/1 with code 414 (Sliding sunroof)	
2	Completely open front roller sun blind and rear roller sun blind on panoramic roof	Model 205.0/1 with code 413 (Automatic panoramic sliding sunroof)	
3	Completely open roller sun blind on rear window	Model 205.0/1 with code 540 (Electric sunblind for rear window)	
4	Remove inside rearview mirror (A67)		Remove/install inside rearview mirror
5	Slightly fold back foam material (12) and disconnect electrical connectors (13)	Model 205.0/1 with code 235 (Active Parking Assist with PARKTRONIC)	
		Installation: Completely pull foam material (12) over electrical connector (13). Otherwise noises can occur.	
6	Remove left and right sun visor (2).		Remove/install sun visor
7	Unclip left and right cover (3) from roof lining (1)		
8	Remove left and right A-pillar trim (4)		Remove/install paneling on A-pillar
9	Remove front grab handles (5) and rear grab handles (6)		Remove/install handle on roof
10	Remove left and right top B-pillar trim (7)		Remove/install paneling on B-pillar
11	Remove left and right C-pillar trim (8) and place to one side with installed seat belt		Remove/install trim at C-pillar
12	Remove left and right front seat		Remove/install front seat
13	Remove center console	Model 205.0/1 with transmission 722, 724, 725	Remove/install center console
		Model 205.0 with transmission 716	Remove/install center console
14	Remove edge guards (9) in area of roof lining (1) from body flange		
15	Press together the catch hooks (arrows) and unclip roof lining (1) from front roof frame		

16	Detach headliner (1) on magnets (10) from roof bow	 Helper required for holding headliner (1).	
17	Push headliner (1) toward rear until guide hooks (11) are unhooked from rear roof frame and lay headliner (1) down into vehicle	 Helper required.	
18	Remove headliner (1) through rear left door cutout from vehicle as shown	 Do not bend headliner (1) excessively. Otherwise the headliner (1) can kink and be damaged.	
19	Check all dampings on roof lining (1) for correct seat and status	Model 205.0 with code 460 (Canada version) Model 205.0 with code 494 (US version) Where roof lining (1) is reused.	
		If complaint present	
			
		Replace affected dampings on roof lining (1).	
20	Prepare new headliner (1) for installation	When replacing roof paneling (1).	
			 Prepare headliner for installation
		Adhesive tape roll, non-woven Tesa tape, 50 meters, 50 mm wide	*BR00.45-Z-1144-02A
21	Install in the reverse order		

Repair materials

Number	Designation	Order number
BR00.45-Z-1144-02A	Adhesive tape roll, non-woven Tesa tape, 50 meters, 50 mm wide	A 008 989 50 85 09