

AR60.00-P-0700-01LW	Gap dimensions on hoods, doors and lids		
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Model 205

Model 253

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1001-01BB	Engine hood to fender	Dimension "A"	mm	3 (±0,5)	3 (±0,5)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1001-01BB	Engine hood to fender	Dimension "A"	mm	3 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1001-01FA	Engine hood to fender	Dimension "A"	mm	3,0 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1002-01BB	Engine hood to headlamp	Dimension "B"	mm	5,5 (±1,5)	5,5 (±1,5)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1002-01BB	Engine hood to headlamp	Dimension "B"	mm	5,5 (±1,5)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1002-01FA	Engine hood to headlamp	Dimension "B"	mm	14,5 (+2/-1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1003-01BB	Engine hood to radiator trim/soft nose	Dimension "C"	mm	3,5 (±1)	3,5 (±1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1003-01BB	Engine hood to radiator trim/soft nose	Dimension "C"	mm	3,5 (±1)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation	Model 253

BE60.00-P-1003-01FA	Engine hood to bumper	Dimension "D"	mm	4,5 (+1/-1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1004-01BB	Protrusion of radiator trim/soft nose, engine hood	Dimension "C"	mm	1 (± 1)	1 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1004-01BB	Protrusion of radiator trim/soft nose, engine hood	Dimension "C"	mm	1 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1004-01FA	Bumper to headlamp, bottom	Dimension "E1"	mm	2,0 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1005-01BB	Engine hood to bumper	Dimension "D"	mm	4 (± 1)	4 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1005-01BB	Engine hood to bumper	Dimension "D"	mm	4 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1005-01FA	Bumper to headlamp, side	Dimension "E2"	mm	2,5 (± 1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1006-01BB	Bumper to headlamp	Dimension "E"	mm	2 (± 1)	2 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1006-01BB	Bumper to headlamp	Dimension "E"	mm	2 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1006-01FA	Front door to fender	Dimension "G"	mm	3,5 (+1/-0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "H1"	mm	Model 205.3
BE60.00-P-1007-01BB	Front door to sidewall	Dimension "H1"	mm	3,5 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation	Dimension "H"	mm	Model 253
BE60.00-P-1007-01FA	Front door to rear door	Dimension "H"	mm	4 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "G"	mm	Model 205.0/1	Model 205.2
BE60.00-P-1008-01BB	Front door to fender	Dimension "G"	mm	4 (±0,5)	4 (±0,5)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "G"	mm	Model 205.3
BE60.00-P-1008-01BB	Front door to fender	Dimension "G"	mm	4 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation	Dimension "I"	mm	Model 253
BE60.00-P-1008-01FA	Rear door to side piece	Dimension "I"	mm	3,5 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "H"	mm	Model 205.0/1	Model 205.2
BE60.00-P-1009-01BB	Front door to rear door	Dimension "H"	mm	4 (±0,5)	4 (±0,5)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation	Dimension "J"	mm	Model 253
BE60.00-P-1009-01FA	Front door cover to rear door cover	Dimension "J"	mm	4,0 (+1/-0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "I"	mm	Model 205.0/1	Model 205.2
BE60.00-P-1010-01BB	Rear door to side section, bottom	Dimension "I"	mm	3,5 (±0,5)	3,5 (±0,5)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation	Dimension "O"	mm	Model 253
BE60.00-P-1010-01FA	Fuel filler flap	Dimension "O"	mm	2,0 (±0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "O"	mm	Model 205.0/1	Model 205.2

BE60.00-P-1011-01BB	Front door cover to rear door cover	Dimension "J"	mm	4 (+1)	4 (+1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1011-01FA	Rear side window to rear triangular window	Dimension "P"	mm	5,5 (± 1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.3
BE60.00-P-1012-01BB	Trunk lid to fender at rear, top	Dimension "K"	mm	3,5 (+0,5/-1)	3,5 (± 1)
		Dimension "K1"	mm	-	4 (+1,5/-1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1012-01FA	Roof to rear spoiler	Dimension "Q"	mm	4,5 (± 1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.3
BE60.00-P-1013-01BB	Taillamp to bumper	Dimension "L"	mm	1 (± 1)	2 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1013-01FA	Sidewall to liftgate	Dimension "S"	mm	4,0 (± 1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.3
BE60.00-P-1014-01BB	Trunk lid to bumper	Dimension "M"	mm	3,5 (± 1)	4,5 (± 1)
		Dimension "M1"	mm	5,5 (± 1)	5,5 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1014-01FA	Outside of taillamp to inside of taillamp	Dimension "T"	mm	3,5 (+1,5/-1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.3
BE60.00-P-1015-01BB	Rear fender to taillamp	Dimension "N"	mm	1 (± 1)	1 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1015-01FA	Center of liftgate to rear bumper	Dimension "U1"	mm	5,5 (± 1,5)

		For picture, see	AR60.00-P-0700-01 LW
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Check values for gap dimensions

Number	Designation			Model 205.0/1	Model 205.2
BE60.00-P-1016-01BB	Fuel filler flap	Dimension "O"	mm	2 ($\pm 0,5$)	2 ($\pm 0,5$)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.3
BE60.00-P-1016-01BB	Fuel filler flap	Dimension "O"	mm	2 ($\pm 0,5$)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1016-01FA	Outside of liftgate to rear bumper	Dimension "U2"	mm	3,5 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1017-01FA	Liftgate to rear window, bottom	Dimension "V1"	mm	2,0 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.2
BE60.00-P-1018-01BB	Rear side window to rear triangular window	Dimension "P"	mm	5,5 ($\pm 0,8$)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1018-01FA	Liftgate to rear window, side	Dimension "V2"	mm	2,5 (+1,5/-1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.2
BE60.00-P-1019-01BB	Roof to rear spoiler	Dimension "Q"	mm	4,6 ($\pm 1,4$)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation			Model 253
BE60.00-P-1019-01FA	Outer taillamp to sidewall, bottom	Dimension "W"	mm	1,0 (+1/-0,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation			Model 205.2
BE60.00-P-1020-01BB	Sidewall to rear spoiler	Dimension "R"	mm	4,0 ($\pm 1,3$)
		For picture, see		AR60.00-P-0700-01 LW

Test and adjustment values for gap dimensions

Number	Designation	Dimension "X"	mm	Model 253
BE60.00-P-1020-01FA	Outside taillamp to bumper	Dimension "X"	mm	1,5 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "S"	mm	Model 205.2
BE60.00-P-1021-01BB	Sidewall to liftgate	Dimension "S"	mm	3,5 (± 0,8)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "T"	mm	Model 205.2	Model 205.3
BE60.00-P-1022-01BB	Outside of taillamp to inside of taillamp	Dimension "T"	mm	3,8 (± 1,0)	3,5 (± 1)
		For picture, see		AR60.00-P-0700-01L W	AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "U1"	mm	Model 205.2
BE60.00-P-1023-01BB	Center of liftgate to rear bumper	Dimension "U1"	mm	5,5 (± 1,5)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "U2"	mm	Model 205.2
BE60.00-P-1024-01BB	Outside of liftgate to rear bumper	Dimension "U2"	mm	3,8 (± 1,0)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "V"	mm	Model 205.2
BE60.00-P-1025-01BB	Liftgate to rear window	Dimension "V"	mm	2,5 (± 1,0)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "W"	mm	Model 205.2
BE60.00-P-1026-01BB	Sidewall to outside of taillamp at bottom	Dimension "W"	mm	1,0 (± 0,7)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "X"	mm	Model 205.2
BE60.00-P-1027-01BB	Outside of taillamp to bumper	Dimension "X"	mm	1,3 (± 1,0)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "Y"	mm	Model 205.3
BE60.00-P-1028-01BB	Taillamp to trunk lid	Dimension "Y"	mm	1 (+1,5/-1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

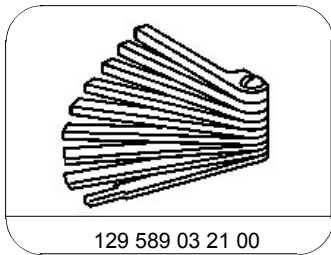
Number	Designation	Dimension "J1"	mm	Model 205.3
BE60.00-P-1029-01BB	Front door window to rear side window	Dimension "J1"	mm	11 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "G1"	mm	Model 205.3
BE60.00-P-1030-01BB	Longitudinal member panel to front door	Dimension "G1"	mm	5,5 (± 1)
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Dimension "A1"	mm	Model 205.3
BE60.00-P-1031-01BB	Longitudinal member trim to fender	Dimension "A1"	mm	14,5 (± 1)
		For picture, see		AR60.00-P-0700-01 LW



Feeler gauge



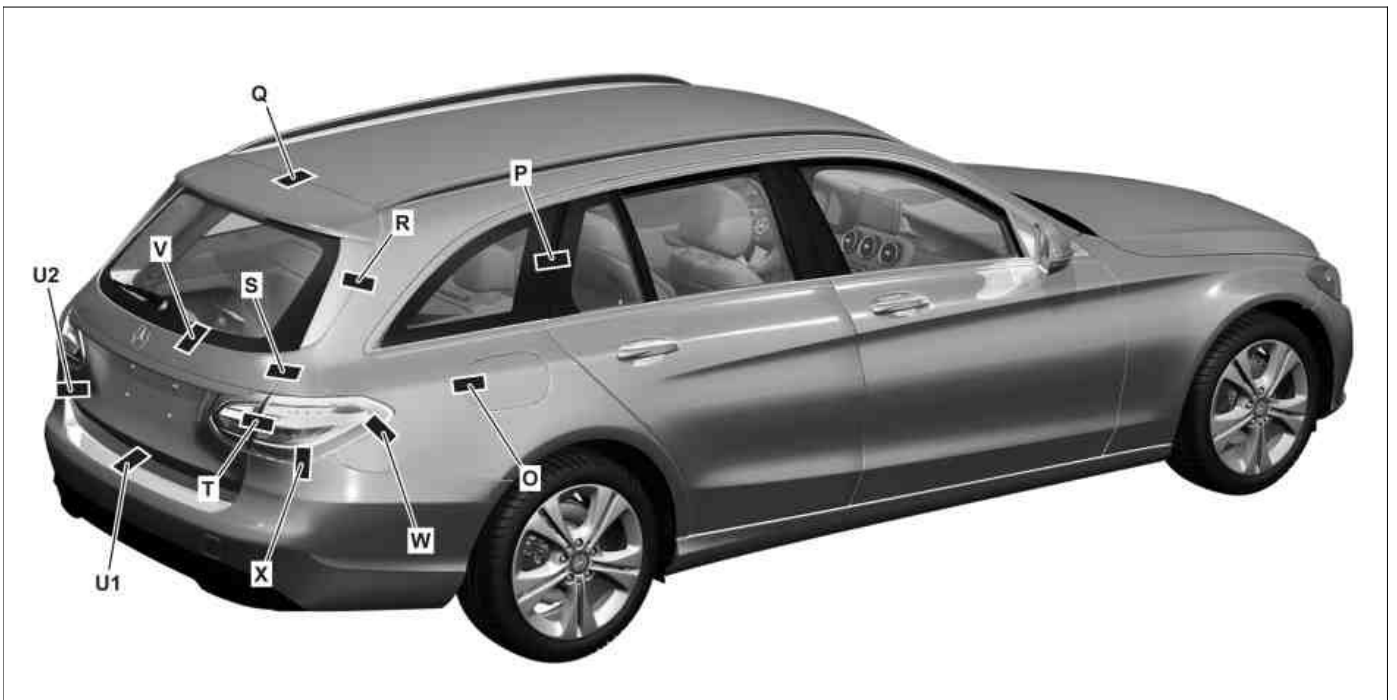
P60.00-3014-09

Shown on model 205.0



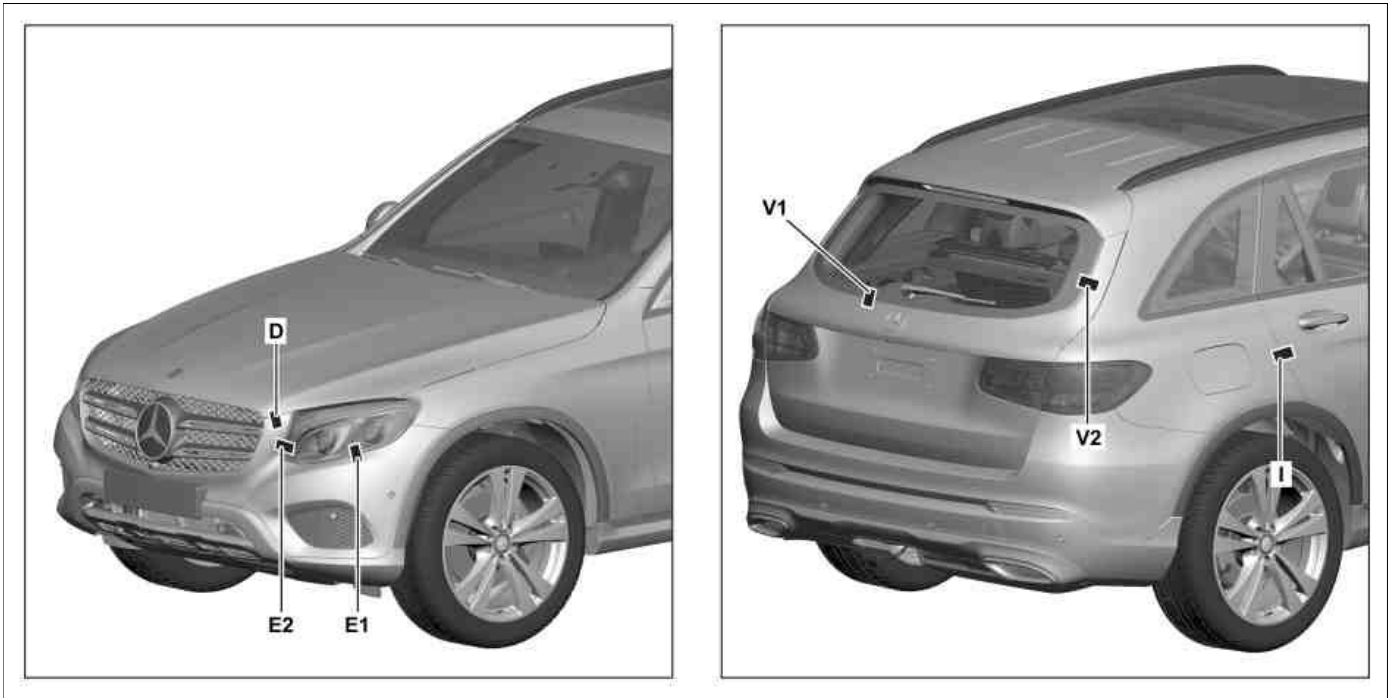
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Model 205.0/1



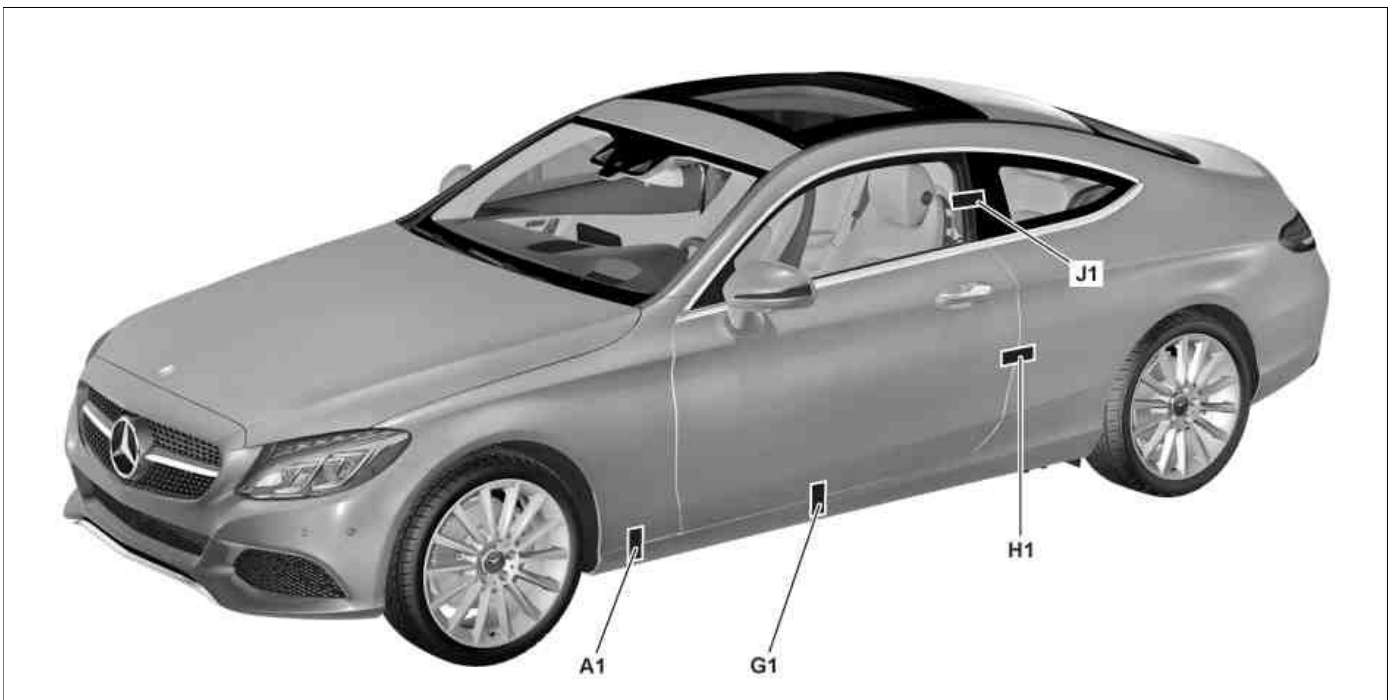
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Shown on model 205.2



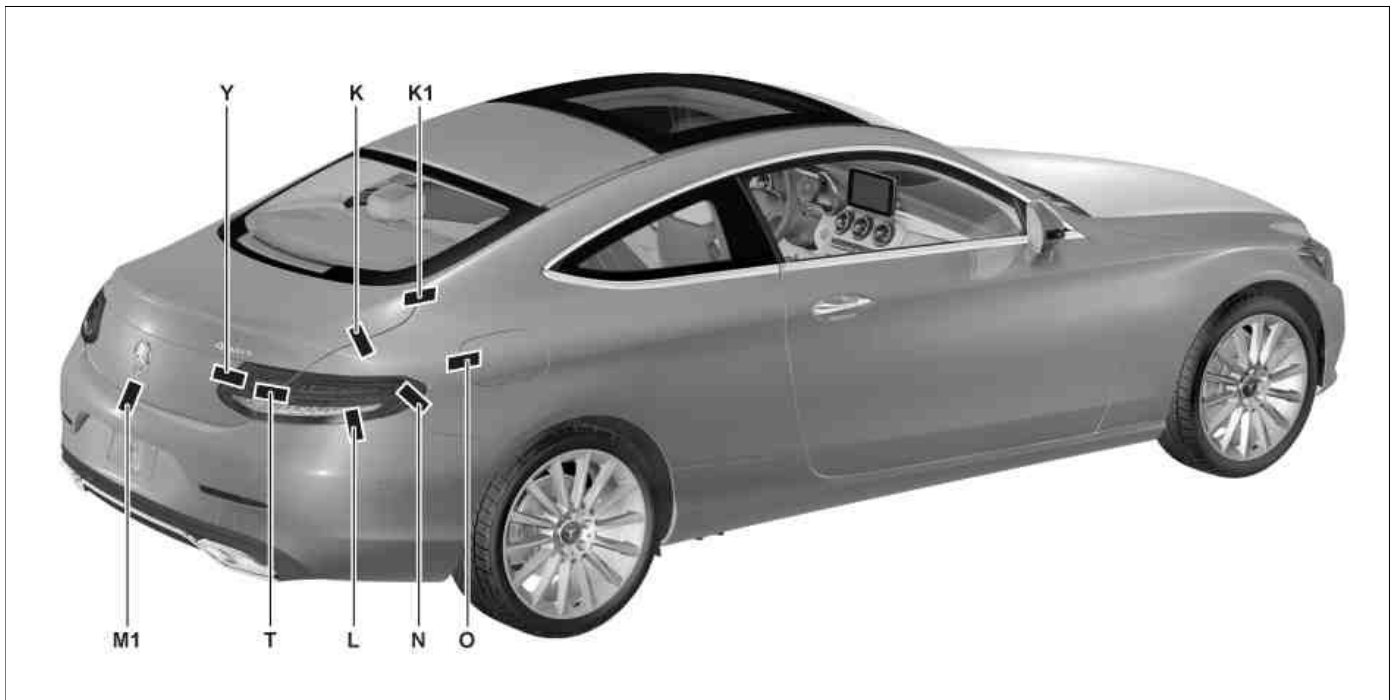
P60.00-3093-09

Model 253




P60.00-3097-09


Model 205.3



P60.00-3098-09

Model 205.3

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- 1 Check gap dimensions on hoods, doors and covers with  feeler gauge as shown in drawings.

 Adjust hoods, door and cover as shown in drawing. The gap should not run wedge-shaped or be too narrow at points. Deviations from parallel gap should be max. 1 mm over the entire length. If the inside clearance is too large or too small, the movable body parts must be centered accordingly. The reference measurements apply only for repair work on vehicles damaged in accidents.