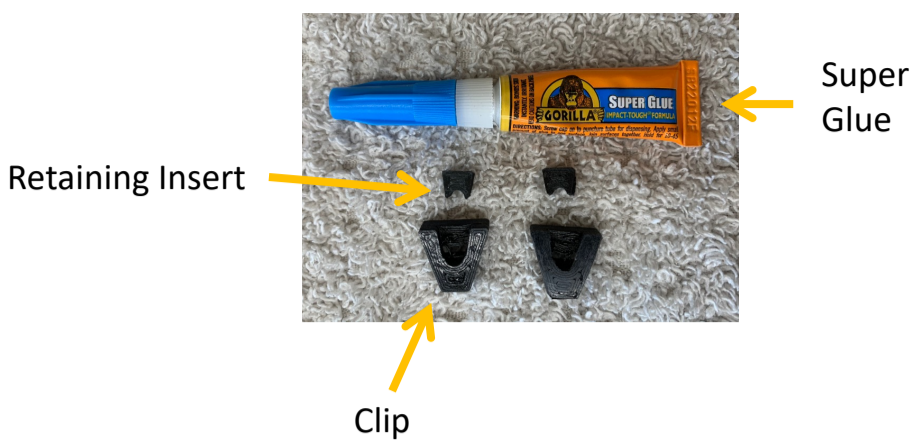


# Mercedes Fix-in-Place Sunroof Clips



Step 1 – Move the sunroof back approx. 1/3 of the way.



Step 2 – Remove the 2 Torx screws from the carriage located up under the glass. Repeat for the other side. Now slide the glass back about 6" to gain access to the clips.



Step 3 – Remove the old/broken clips. If they are not broken, they may be cut out with a utility knife or oscillating tool.

Slide the new clips onto each rail. Assure the gap is facing upwards. Drop the carriage pins into the saddle of the new clips.



Step 4 – Add a drop of super glue into the saddle of the new clips. Also add a drop of glue to the small retaining insert.

Use a pair of needle nose pliers to slide the retaining insert down into the clip. Press firmly to seat the insert well and provide good contact for the glue.



**IMPORTANT** Step 5 – Leave undisturbed for 24 hours. Do not move the carriage along the rails.

Allow the glue to cure for 24 hours before screwing the glass back onto the carriage.

