

Replacement of panoramic roof  
retaining cleats for mercedes  
Gla-Cla-A-C-E  
w176-w177-w205-c207-c117

(without dismantling, modifications,  
special tools and reprogramming)

1- open the sunroof (position it halfway where it has the most amplitude)

**IMPORTANT**

2- Make sure that there are no damaged parts left in the slides (clean the rail and grease it)

3- The sunroof must be free, take care to remove the old cleats (even if these are not damaged)

4- Position the new cleat perpendicular to the rail The 2 pins must not protrude into the groove so as not to interfere with the descent of the Roof fixing

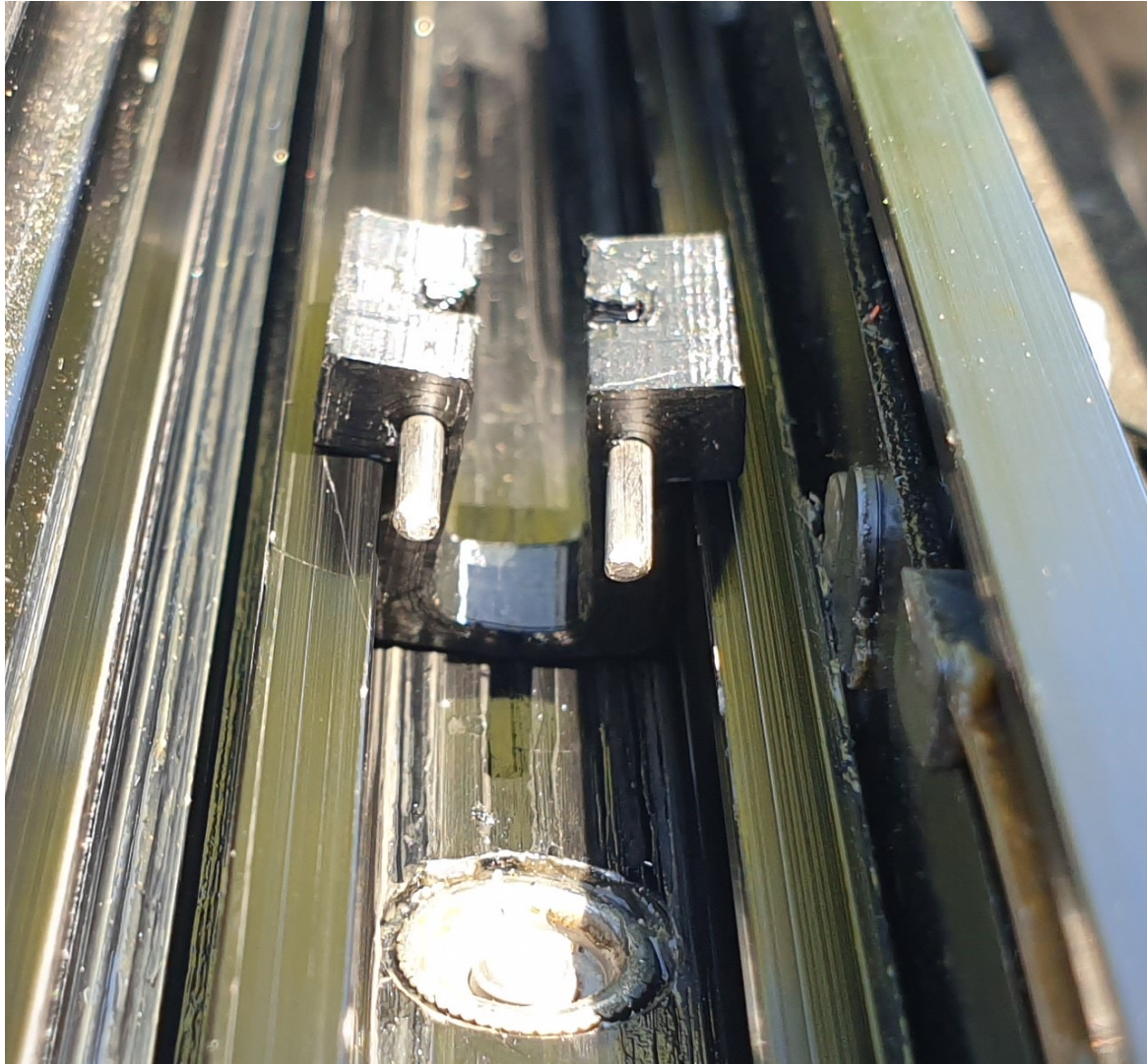


5- Press (lightly) the 2 upper sides of the cleat and rotate it (if the 2 locking pins bother you, remove them and reinsert them a few mm once the cleat is positioned)



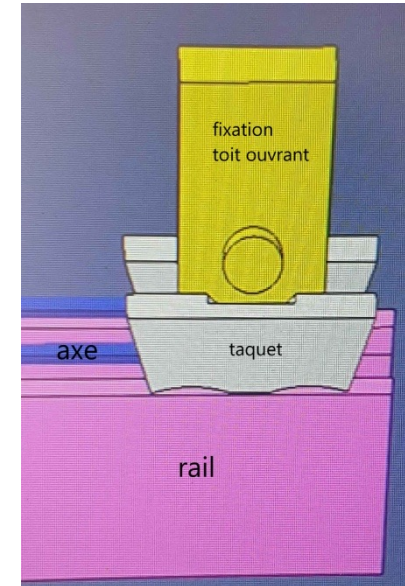


6- The 2 locking pins must be towards the front of the vehicle

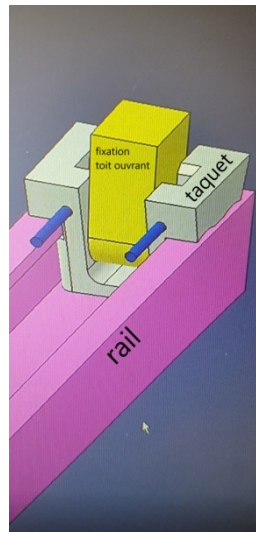


7- Slide the cleat under the sunroof mounting Repeat the operation for the other slider so that the sunroof mountings are both resting on the cleats

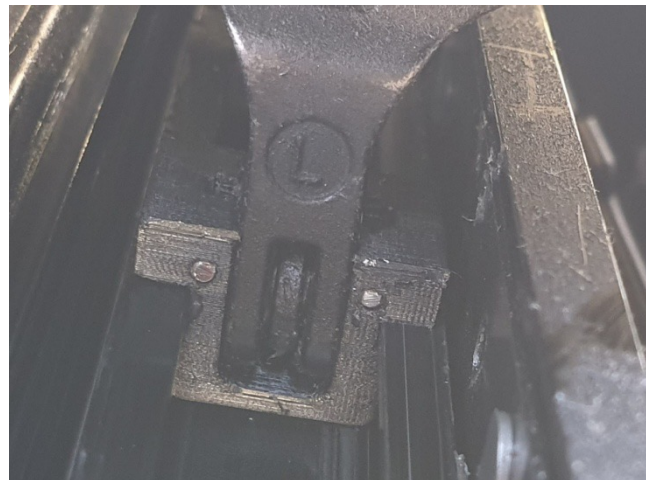
8- Check that the 2 cleats are aligned in the axis of the sunroof mounting



9- Exert slight pressure on the sunroof so that the fixings go down to the bottom of the cleat. (if necessary use a flat screwdriver to spread the cleat a little)



10- Once the bindings are in position in the cleats, lock them by pushing the 2 pins (use a pin-type tool to push the pins into position until they are flush with the face of the cleat)



11- Your sunroof is now operational Operate it several times to ensure that the replacement cleats are fitted correctly.

Follow the assembly instructions carefully, we cannot be held responsible in the event of a problem due to improper handling.

Thank you for your confidence